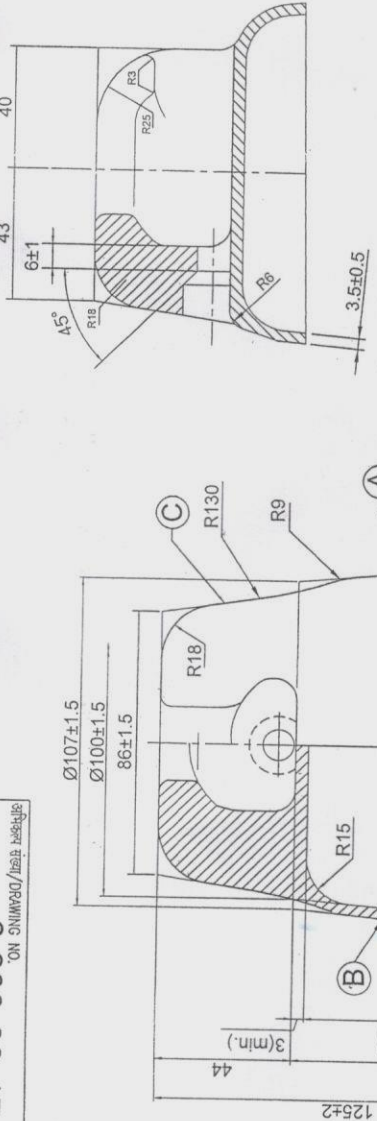


00171-80-086-E

प्रथम कोण प्रक्षेपण/FIRST ANGLE PROJECTION

सभी विमाएँ मिलीमीटर में हैं।/ALL DIMENSIONS ARE IN mm.

ON 01/04/2019/1408



SECTION 'A-A'

BHEL
INDIA
YEAR OF MFG.

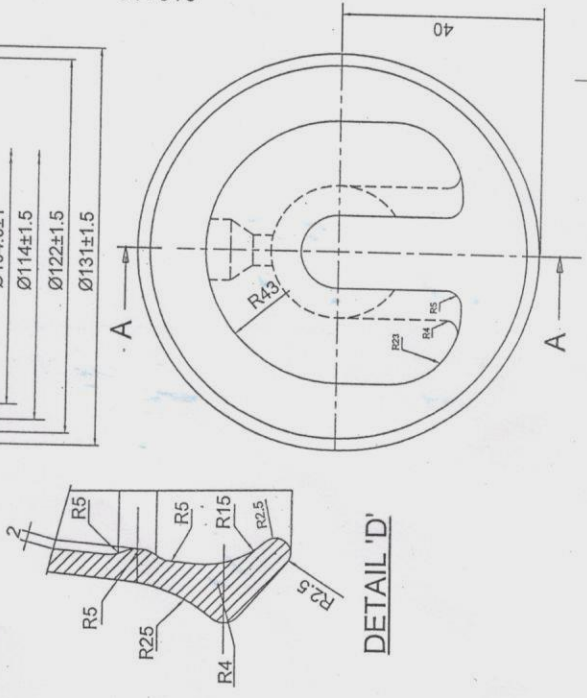
SECTION 'B-B'

CLIP HOLE DETAILS

NOTES:

1. ALL DIMENSIONS ARE AFTER HOT-DIP GALVANIZING A THICKNESS OF 0.15 mm MAY BE ASSUMED FOR GALVANIZING
2. MARKINGS SHOULD BE PROVIDED IN PROJECTED FORM IN 0.5 DEEP RECTANGULAR BLOCK AT PLACE SHOWN AS (A) LETTER 15mm HEIGHT 2mm THICK & 0.5mm EMBOSSED.
3. RATING OF THE CAP WITH LETTER 'S' SHALL BE PROVIDED IN THE PROJECTED FORM IN 0.5 DEEP RECTANGULAR BLOCK PLACE SHOWN AS (B) LETTER 15mm HEIGHT, 2mm THICK & 0.5mm EMBOSSED MANUFACTURER'S IDENTIFICATION MARK AND HEAT NO. SHOULD BE PROVIDED IN PROJECTED FORM (LETTER 15mm HEIGHT, 2mm THICK & 0.5mm EMBOSSED AT THE PLACE SHOWN AS (C))
4. AFTER GALVANIZING THE SOCKET PART OF THE CAP SHOULD ANSWER TO ALL THE RELEVANT 'GO' & 'NO GO' GAUGES PRESCRIBED AND RECOMMENDED BY IEC PUB. 120 (LATEST) DESIGNATION 24 mm.
5. CASTING SHOULD BE MADE OF S G IRON CONFORMING TO GRADE 450/10 OF IS:1865-1991.
6. DIFFERENCE IN WALL THICKNESS AT DIAMETRICALLY OPPOSITE LOCATIONS SHOULD NOT EXCEED 1.5 mm.
7. MAXIMUM PERMISSIBLE OVALITY - 1 mm
8. DIMENSIONS INDICATED IN BRACKET REFER TO BEFORE GALVANIZING STAGE
9. BEFORE GALVANIZING THE SOCKET PART OF THE CAP SHOULD ANSWER TO 'GO' & 'NO GO' GAUGES TO DRG. No. 4 SK 1199, 4 SK 1199, 4 SK 1235 AND CLAUSE B12 & B13 OF IEC PUB. 120 LATEST REVISION (DESIGNATION 24 mm).
10. SOCKET CAPS SHALL WITHSTAND A MINIMUM TENSILE STRENGTH OF 242 KN
11. DIMENSIONAL TOLERANCES SHALL CONFORM TO IS: 8350-1977 UNLESS OTHERWISE SPECIFIED
12. THE HEAT NO. SHALL BE ALPHA-NUMERIC MARKING WITH 5 CHARACTERS. THE FIRST 2 DIGITS INDICATING THE DAY OF THE MONTH, THE ALPHABETICAL LETTER INDICATING THE MONTH OF THE CALENDAR YEAR & LAST TWO DIGITS INDICATING THE CALENDAR YEAR. (EXAMPLE: 12006 REPRESENTS THE 12TH DAY OF THE 4TH MONTH (APRIL) OF CALENDAR YEAR 2006.)

DETAILS OF SOCKET



DETAIL 'D'

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF
CUSTOMER/PROJECT



भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, अमेठी
BHARAT HEAVY ELECTRICALS LIMITED,
JAGDISHPUR, AMETHI

हस्ताक्षर/संकेत	नाम/NAME	हस्ताक्षर/SIGN	दिनांक/DATE	शीट नं./No. of Sheets
DRG.	C.S. JOSHI	Sd/-	10.07.18	10.07.18
CHK.	U.SRIVASTAVA	Sd/-	10.07.18	10.07.18
APP.	D.R. CHAUHAN	Sd/-	10.07.18	10.07.18

हस्ताक्षर/संकेत	नाम/NAME	हस्ताक्षर/SIGN	दिनांक/DATE	शीट नं./No. of Sheets
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CHK.	U.SRIVASTAVA	Sd/-	10.07.18	10.07.18
APP.	D.R. CHAUHAN	Sd/-	10.07.18	10.07.18

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DRG.	C.S. JOSHI	Sd/-	10.07.18	10.07.18
CHK.	U.SRIVASTAVA	Sd/-	10.07.18	10.07.18
APP.	D.R. CHAUHAN	Sd/-	10.07.18	10.07.18

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DRG.	C.S. JOSHI	Sd/-	10.07.18	10.07.18
CHK.	U.SRIVASTAVA	Sd/-	10.07.18	10.07.18
APP.	D.R. CHAUHAN	Sd/-	10.07.18	10.07.18

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DRG.	C.S. JOSHI	Sd/-	10.07.18	10.07.18
CHK.	U.SRIVASTAVA	Sd/-	10.07.18	10.07.18
APP.	D.R. CHAUHAN	Sd/-	10.07.18	10.07.18

हस्ताक्षर/संकेत	नाम/NAME	हस्ताक्षर/SIGN	दिनांक/DATE	शीट नं./No. of Sheets
DRG.	C.S. JOSHI	Sd/-	10.07.18	10.07.18
CHK.	U.SRIVASTAVA	Sd/-	10.07.18	10.07.18
APP.	D.R. CHAUHAN	Sd/-	10.07.18	10.07.18

हस्ताक्षर/संकेत	नाम/NAME	हस्ताक्षर/SIGN	दिनांक/DATE	शीट नं./No. of Sheets
DRG.	C.S. JOSHI	Sd/-	10.07.18	10.07.18
CHK.	U.SRIVASTAVA	Sd/-	10.07.18	10.07.18
APP.	D.R. CHAUHAN	Sd/-	10.07.18	10.07.18

INVENTORY NO.

REF. NO.- 2769

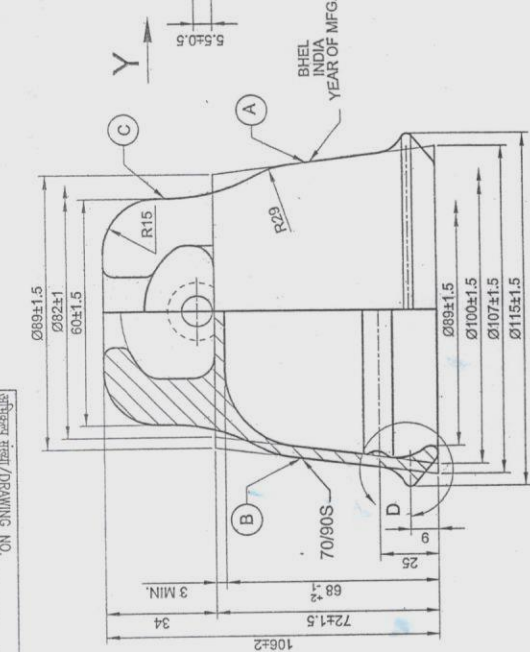
शीट नं./No. of Sheets
3-980-08-17100
REV. 01

अभिलेख संख्या/DRAWING NO.
3-980-08-17100
REV. 01

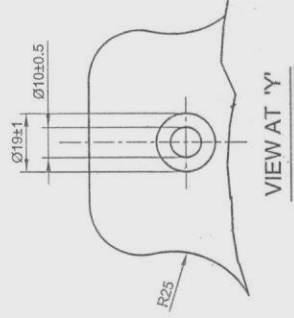
A3 साइज/A3 SIZE

3-980-14-27110

ON SHEET/DRAWING



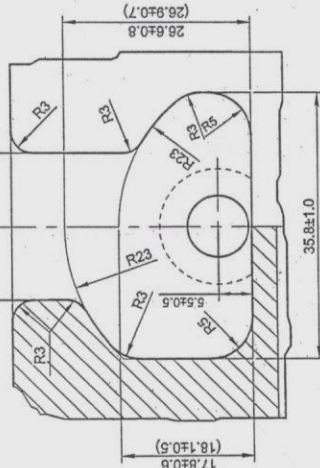
SECTION C-C'



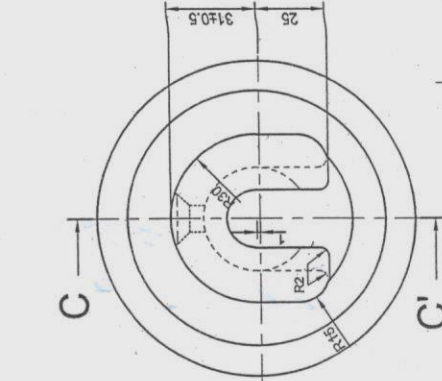
VIEW AT 'Y'

NOTES:

1. ALL DIMENSIONS ARE AFTER HOT-DIP GALVANIZING A THICKNESS OF 0.15 mm MAY BE ASSUMED FOR GALVANIZING
2. MARKINGS SHOULD BE PROVIDED IN PROJECTED FORM IN 0.5 DEEP RECTANGULAR BLOCK AT PLACE SHOWN AS (A) LETTER 15mm HEIGHT 2 mm THICK & 0.5 mm EMBOSSED, RATING OF THE CAP WITH LETTER 'S' SHALL BE PROVIDED IN THE PROJECTED FORM IN 0.5 DEEP RECTANGULAR BLOCK PLACE SHOWN AS (B) LETTER 15mm HEIGHT, 2mm THICK & 0.5 mm EMBOSSED MANUFACTURER'S IDENTIFICATION MARK AND HEAT NO. SHOULD BE PROVIDED IN PROJECTED FORM (LETTER 15mm HEIGHT, 2 mm THICK & 0.5 mm EMBOSSED AT THE PLACE SHOWN AS (C))
4. AFTER GALVANIZING THE SOCKET PART OF THE CAP SHOULD ANSWER TO ALL THE RELEVANT 'GO & NO GO' GAUGES PRESCRIBED AND RECOMMENDED BY IEC PUB. 120 (LATEST) DESIGNATION 16 mm 'B'.
5. CASTING SHOULD BE MADE OF S G IRON CONFORMING TO GRADE 450/10 OF IS:1865-1991.
6. DIFFERENCE IN WALL THICKNESS AT DIAMETRICALLY OPPOSITE LOCATIONS SHOULD NOT EXCEED 1.5 mm.
7. MAXIMUM PERMISSIBLE OVALITY - 1 mm
8. DIMENSIONS INDICATED IN BRACKET REFER TO BEFORE GALVANIZING STAGE
9. BEFORE GALVANIZING THE SOCKET PART OF THE CAP SHOULD ANSWER TO 'GO' & 'NO GO' GAUGES TO DRG. No. 4 SK 145 R01, 4 SK 148 R02, 4 SK 147 R02 AND CLAUSE B12 & B13 OF IEC PUB. 120 LATEST REVISION & 4SK 187 (19 mm 'B' DESIGNATION).
10. SOCKET CAPS SHALL WITHSTAND A MINIMUM TENSILE STRENGTH OF 113 kN
11. DIMENSIONAL TOLERANCES SHALL CONFORM TO IS: 8350-1977 UNLESS OTHERWISE SPECIFIED
12. THE HEAT NO. SHALL BE ALPHA-NUMERIC MARKING WITH 5 CHARACTERS. THE FIRST 2 DIGITS INDICATING THE DAY OF THE MONTH, THE ALPHABETICAL LETTER INDICATING THE MONTH OF THE CALENDAR YEAR & LAST TWO DIGITS INDICATING THE CALENDAR YEAR. (EXAMPLE: 12D06 REPRESENTS THE 12TH DAY OF THE 4TH MONTH (APRIL) OF CALENDAR YEAR 2006.)
13. TOTAL SURFACE AREA (INTERNAL & EXTERNAL) IS 606 cm² (Approx.).

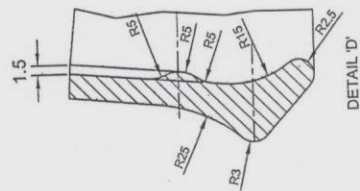
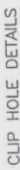
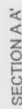


SOCKET DETAILS



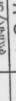
DETAIL 'D'

FERROUS PARTS ARE HOT-DIP GALVANIZED (EXCEPT FEMALE THREADS) AS PER IS:2623 & TESTS CONFORM TO IS:2633				भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, सुल्तानपुर BHARAT HEAVY ELECTRICALS LIMITED, JAGDISHPUR, SULTANPUR				सिगनेचर C.S. JOSHI S. YADAV S. YADAV		हस्ताक्षर / SIGN Sd/- Sd/- Sd/-		दिनांक / DATE 19.10.06 19.10.06 19.10.06		ड्राइंग नं. No. of ITEMS					
विषय DEPTT. ENGG.				विषय DEPTT. ENGG.				विषय DEPTT. ENGG.				विषय DEPTT. ENGG.				विषय DEPTT. ENGG.			
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FOR 70 / 90 kN DISC INSULATOR				FOR 70 / 90 kN DISC INSULATOR				FOR 70 / 90 kN DISC INSULATOR				FOR 70 / 90 kN DISC INSULATOR				FOR 70 / 90 kN DISC INSULATOR			
16 mm B DESIGNATION ('R' TYPE S G IRON)				16 mm B DESIGNATION ('R' TYPE S G IRON)				16 mm B DESIGNATION ('R' TYPE S G IRON)				16 mm B DESIGNATION ('R' TYPE S G IRON)				16 mm B DESIGNATION ('R' TYPE S G IRON)			
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NOTES :

1. ALL DIMENSIONS ARE AFTER HOT-DIP GALVANIZING A THICKNESS OF 0.15 mm MAY BE ASSUMED FOR GALVANIZING
2. MARKINGS SHOULD BE PROVIDED IN PROJECTED FORM IN 0.5 DEEP RECTANGULAR BLOCK AT PLACE SHOWN AS (A) LETTER 15mm HEIGHT, 2 mm THICK & 0.5 mm EMBOSSED,
3. RATING OF THE CAP WITH LETTER 'S' SHALL BE PROVIDED IN THE PROJECTED FORM IN 0.5 DEEP RECTANGULAR BLOCK PLACE SHOWN AS (B) LETTER 15mm HEIGHT, 2mm THICK & 0.5 mm EMBOSSED MANUFACTURER'S IDENTIFICATION MARK AND HEAT NO. SHOULD BE PROVIDED IN PROJECTED FORM (LETTER 15mm HEIGHT, 2 mm THICK & 0.5 mm EMBOSSED AT THE PLACE SHOWN AS (C))
4. AFTER GALVANIZING THE SOCKET PART OF THE CAP SHOULD ANSWER TO ALL THE RELEVANT 'GO & NO GO' GAUGES PRESCRIBED AND RECOMMENDED BY IEC PUB. 120 (LATEST) DESIGNATION 20 mm.
5. CASTING SHOULD BE MADE OF S G IRON CONFORMING TO GRADE 450/10 OF IS:1865-1991.
6. DIFFERENCE IN WALL THICKNESS AT DIAMETRICALLY OPPOSITE LOCATIONS SHOULD NOT EXCEED 1.5 mm.
7. MAXIMUM PERMISSIBLE OVALITY - 1 mm
8. DIMENSIONS INDICATED IN BRACKET REFER TO BEFORE GALVANIZING STAGE
9. BEFORE GALVANIZING THE SOCKET PART OF THE CAP SHOULD ANSWER TO 'GO' & 'NO GO' GAUGES TO DRG. No. 4 SK 145 R01, 4 SK 146 R02, 4 SK 139 R02 AND CLAUSE B12 & B13 OF IEC PUB. 120 LATEST REVISION & 4 SK 185 (20 mm DESIGNATION).
10. SOCKET CAP'S SHALL WITHSTAND A MINIMUM TENSILE STRENGTH OF 195 kN
11. DIMENSIONAL TOLERANCES SHALL CONFORM TO IS: 8350-1977 UNLESS OTHERWISE SPECIFIED
12. THE HEAT NO. SHALL BE ALPHA-NUMERIC MARKING WITH 5 CHARACTERS. THE FIRST 2 DIGITS INDICATING THE DAY OF THE MONTH, THE ALPHABETICAL LETTER INDICATING THE MONTH OF THE CALENDAR YEAR & LAST TWO DIGITS INDICATING THE CALENDAR YEAR. (EXAMPLE: 12D06 REPRESENTS THE 12TH DAY OF THE 12TH MONTH (APRIL) OF CALENDAR YEAR 2006.)
13. TOTAL SURFACE AREA (INTERNAL & EXTERNAL) IS 737 cm² (Approx.)



DETAIL 'D'

संशोधन REV. 04 दिनांक DATE 03.04.18 संशोधन ALTERED BY CHD	भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, गुलामपुर, BHARAT HEAVY ELECTRICALS LIMITED, JAGDISHPUR, SULTANPUR	संशोधन REV. 01	दिनांक DATE 04.11.06
REF. NO. 2720			
संशोधन REV. 02 दिनांक DATE 16.11.17 संशोधन ALTERED BY CHD	संशोधन REV. 01	दिनांक DATE 04.11.06	संशोधन ALTERED BY CHD

FERROUS PARTS ARE HOT-DIP GALVANIZED (EXCEPT FEMALE THREADS) AS PER IS-2623 & TESTS CONFORM TO IS-2633

संशोधन
REV.

03

दिनांक
DATE

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