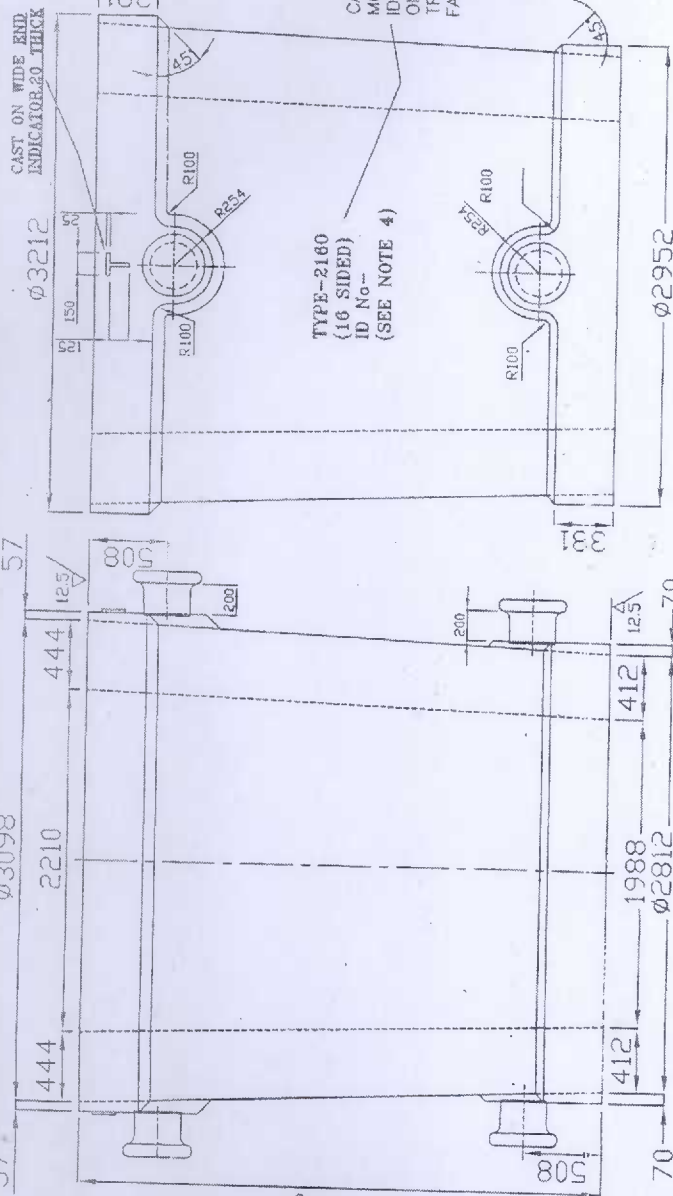


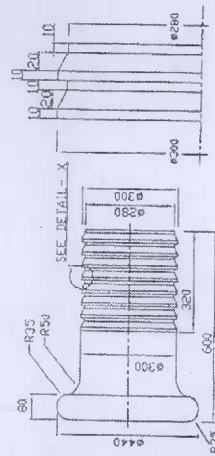
FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN M.M.)

3378+10
0



TYPE-2160
(16 SIDED)
ID No--
(SEE NOTE 4)

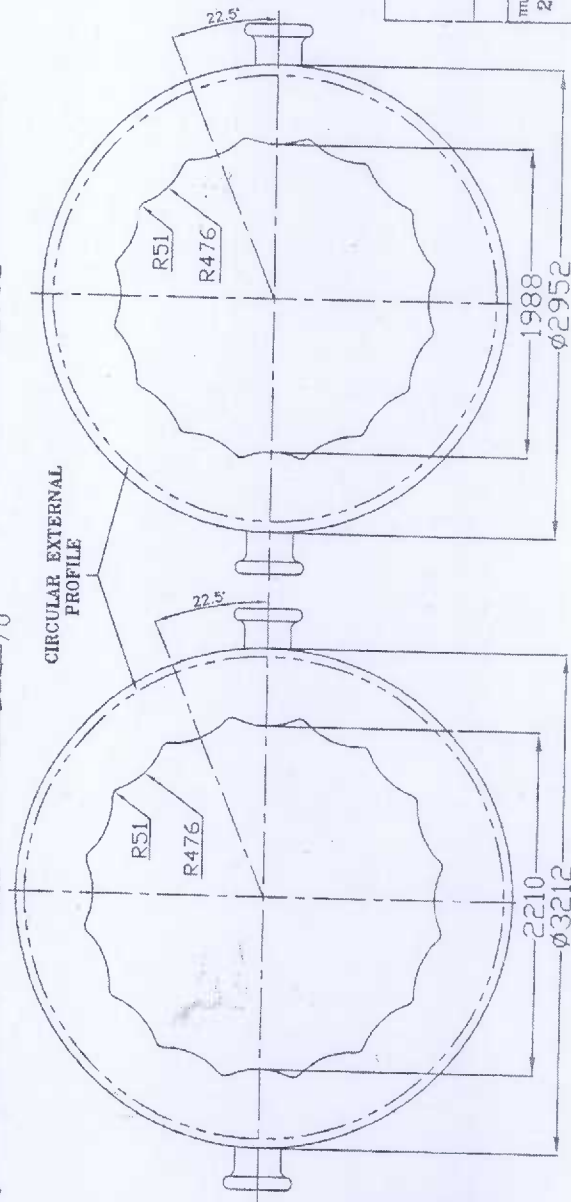
CAST ON
MOULD
IDENTITY
ON EACH
TRUNNION
FACE



TRUNNION

DETAIL-X

CIRCULAR EXTERNAL
PROFILE

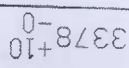


ID No SHALL BE SUPPLIER'S UNIQUE IDENTIFICATION NO.
TRUNNION

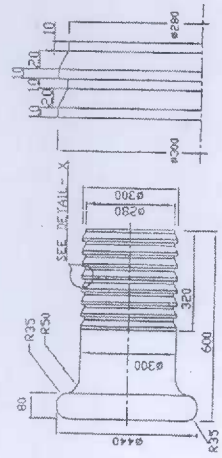
1. MATERIAL : C40
2. IT SHOULD BE FORGED IN SINGLE PIECE AND MACHINED TO SIZE.
3. ROUGH MACHINED TRUNNION SHOULD BE ULTRASONICALLY TESTED AS PER BHEL CORPORATE STANDARD NO. AA-0850118 Rev01.
4. DIMENSIONAL TOLERANCE : +1/-1

BHARAT HEAVY ELECTRICALS. LTD		CENTRAL FOUNDRY FORGE PLANT		RANIPUR HARDWAR		NAME		SIGN		DATE	
DRN SUNIL KUMAR		CKD P. K. ROY		APD V.K. RAIZADA		24/05/04		24/05/04		24/05/04	
TITLE:		2160 mm DIA INGOT MOULD		DRG NO		SMS/INGOT MOULD/2160/165		Rev:1.0		TRUNNION PART CHANGED	
DEPARTMENT		SMS		REF. NO-SF50022							

DRAWING NUMBER
SMS/INGOT MOUL D/2160/165



CAST ON
MOULD
IDENTITY
ON EACH
TRUNNION
FACE.



DETAIL-X

ID NO SHALL BE SUPPLIER'S UNIQUE IDENTIFICATION NO.
TRUNNION

1. MATERIAL : C40
2. IT SHOULD BE FORCED IN SINGLE PIECE AND MACHINED TO SIZE.
3. ROUGH MACHINED TRUNNION SHOULD BE ULTRASONICALLY TESTED AS PER BHEL CORPORATE STANDARD NO. AA-0850118 Rev01.
4. DIMENSIONAL TOLERANCE : +1/-1



	BHARAT HEAVY ELECTRICALS, LTD. CENTRAL FOUNDRY FORCE PLANT RANIPUR HARDWAR				
			WEIGHT 75000 Kgs	NAME	SIGN
TITLE: 2160 mm DIA INGOT MOULD (16 SIDED)		DRN SUREIL KUMAR			29/06/04
		CKD P. K. ROY		PKR.01	26/06/04
		APD V.K. RAUTADA			26/06/04
DEPARTMENT SMS	DRG NO. SMS/INGOT MOULD/2160/16S				
REF. NO.-SFS0022		Rev.1.0		TRUNNION PART CHANGED	