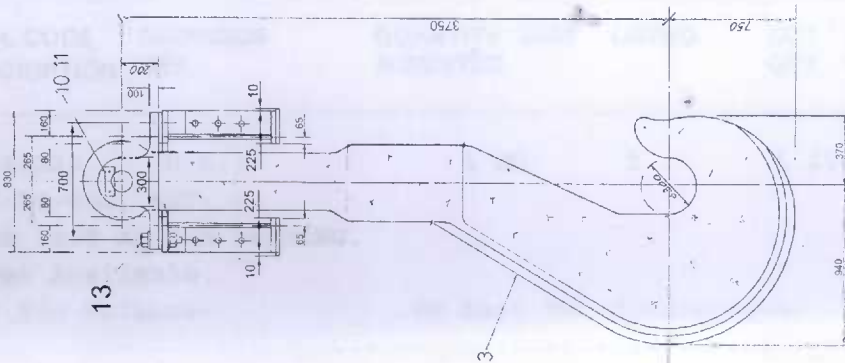
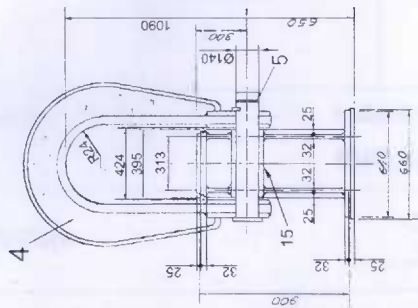
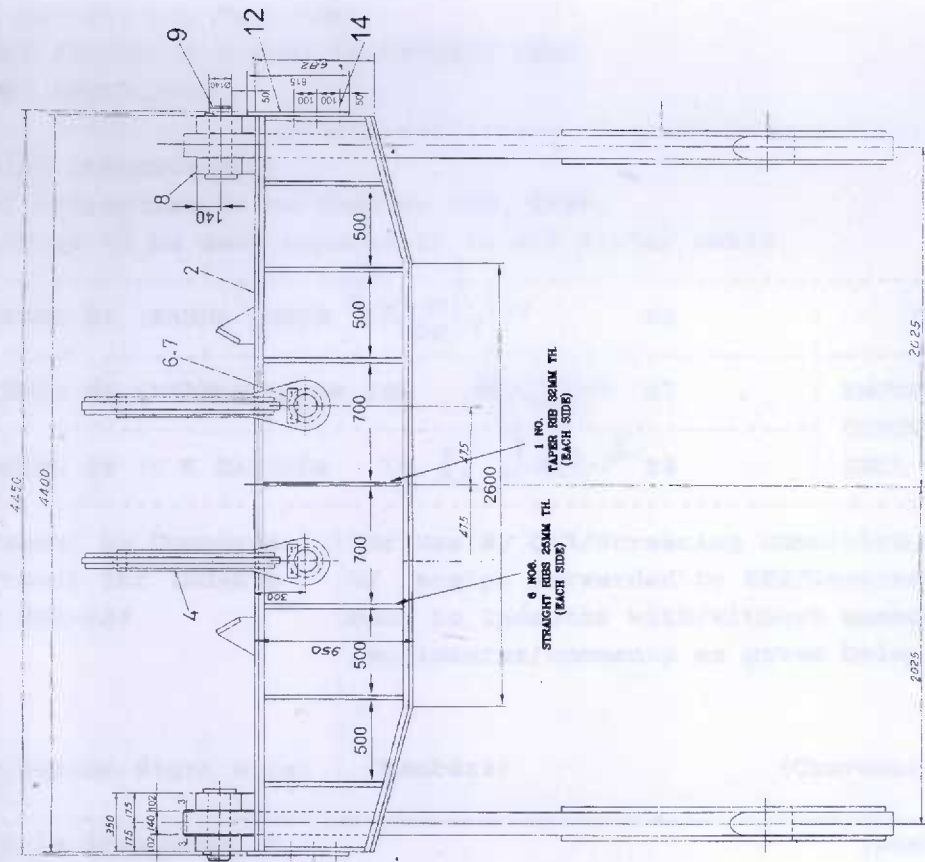


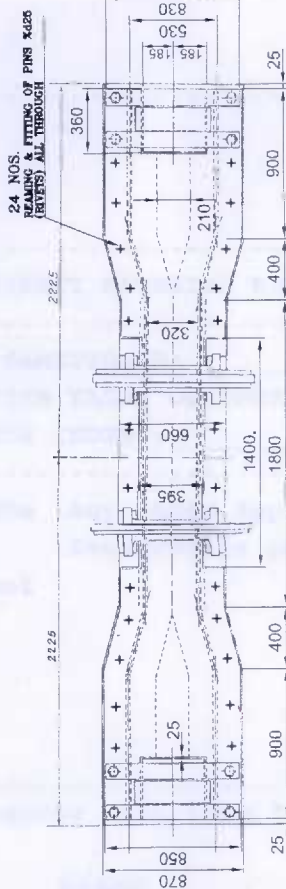
(ALL DIMENSIONS ARE IN mm)

FIRST ANGLE PROJECTION

100-92-20 ON 100



- NOTES:-
1. ALL PLATES & PINS SHOULD BE ULTRA SONICALLY TESTED.
 2. FULL WELDING REQUIRED AT ALL PLACES.
 3. WELDING THICKNESS SHOULD NOT BE LESS THAN 0.75 TIMES OF PLATES THICKNESS.
 4. 100% D.P. TESTING WELD SEAMS TO BE REQUIRED.
 5. ALL BUTT WELDING JOINTS TO BE WITH PROPER V GROOVE PREPARATIONS.
 6. LOAD TEST SHALL BE AT THE RATES OF RATED LOAD.
 7. IN ONE PLACE ONLY.
 8. BOTH BOTTOM FLANGES SHOULD JOIN TOGETHER BY AT LEAST 24 NOS. OF RIVETS TO AVOID THEIR SEPARATION.



ITEM NO.	DESCRIPTION	MATERIAL	QTY	UNIT	DATE	BY	CHKD
1	BASE PLATE 0.12500 1000x1000	M.S.	1	PC			
2	8-1000x250x10 RIBS 25MM TH	M.S.	8	PCS			
3	1-1000x250x10 TAPER RIB 8MM TH	M.S.	1	PC			
4	24-1000x250x10 PINS X425	M.S.	24	PCS			
5	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
6	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
7	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
8	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
9	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
10	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
11	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
12	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
13	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
14	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
15	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
16	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
17	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
18	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
19	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
20	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
21	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
22	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
23	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			
24	1-1000x250x10 PLATE 1000x1000	M.S.	1	PC			

BHAAT HEAVY ELECTRICALS LTD.		DATE	
UNIT: CENTRAL POWER FORCE PLANT		BY	
RAMPUR, HANUWAR		CHKD	
DEPT	CODE	SCALE	WEIGHT (KG)
TITLE: GAIL ARM CAPACITY-185T		DRAWING NO.	
FOR RAMSHORN HOOK		CODE: 02-34-004	
SHEET No. 1		No. OF SHEETS 1	
AI SIZE		20.00 20.00	