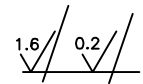


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ALL DIMENSIONS ARE IN MM

SL.No	D	L	L1	S	Md	L2
01	10.00 TO 10.99	31	6	9	M6	M25
02	11.00 TO 11.99	33	8		10	
03	12.00 TO 12.99					
04	13.00 TO 13.99			11		
05	14.00 TO 14.99	35	10	12		
06	15.00 TO 15.99			13		
07	16.00 TO 16.99			14	M12	
08	17.00 TO 17.99	15				
09	18.00 TO 18.99	37	12	16		
10	19.00 TO 19.99			17		
11	20.00 TO 21.99			18		



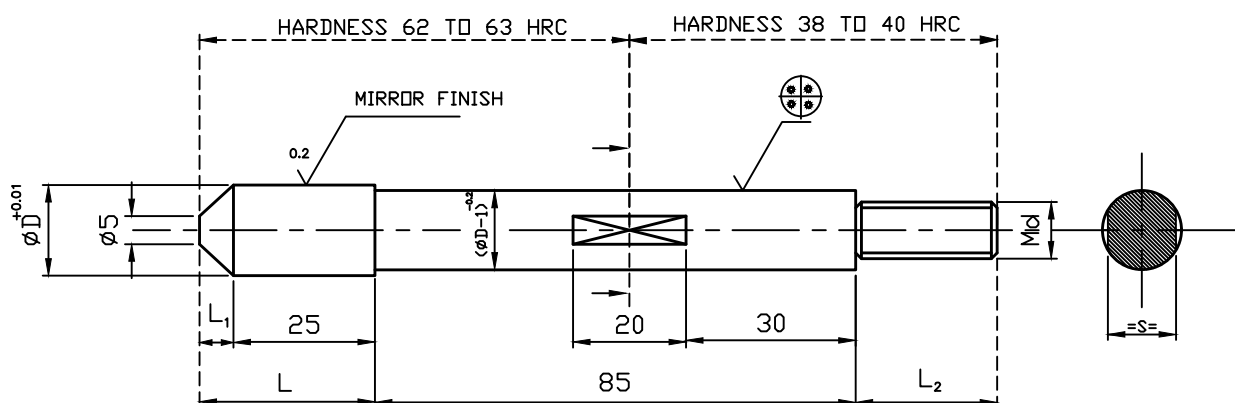
MATERIAL :BMS1 OR CSYW 19436 OR IS 3749-78XT2115CR12

CHEMICAL COMPOSITION

C	Si	Mn	Cr	P&S
1.8	0.5	0.5	11	0.038
2.2 (MAX.)	(MAX.)	(MAX.)	13	(MAX.)



MARK:MATERIAL CODE NO AND ϕD



REV	DATE	ALTD.	P.B.L.L.
6	24.01.17	APPD:	M. Marudhavan
TABLE MODIFIED			

		Bharat Heavy Electricals Ltd		DRN	GK	NAME	SIGNATURE	DATE
		SEAMLESS STEEL TUBE PLANT		CHD				30.04.82
		TIRUCHIRAPALLI - 620014		APPD	R.Dhangaraj			
DEPT	T E	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO				ITEM NO
CODE	325	NTS		0202070-06-860-70				
DIE STEEL PLUGS				CARD CODE	DRAWING NO :			REV
				U 01	20.ST.221.03.130			06