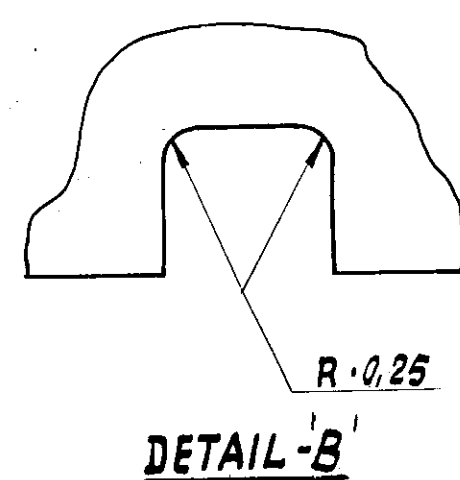




BALL SCREW

RIGHT HAND
HARDNESS R/C 56 MIN. BALL GROOVES, R/C 32 MIN ALL OTHER SURFACES
LEAD ACCURACY .0015 IN./IN. CUM. MAXIMUM

BALL NUT

OPERATING LOAD FOR 10 ⁶ IN.	20578 LB
MAX. STATIC LOAD	169750 LB
PART NUMBER	ALTER SAGINAW*5703045, 2 BALL CIRCUITS IN EACH NUT HALF
BALL DIA. IN INCHES	.500
PRELOAD IN LBS	8000
WIPERS	TEFLON

NO. OF PIECES	DESCRIPTION	ITEM - PRODUCT	FINAL MATERIAL	INITIAL MATERIAL	CLAMP HARD	NET WT	DRILLING WT	DRILLING NO.	ITEM NO.
REMARKS				TOTAL NET WT. (LBS)					
SCALE	DRAWN	REFERENCE	ALTERATIONS						
CHECKED	DATE	AS 001 502	DATE						
APPROVED	BY, OFFICIAL		SIGNATURE						
DATE	13-10-1978.								
MACHINE: NC DEEP HOLE DRILLING				EYE: AVEY					
TITLE:				DRAWING NO.					
BALD SCREW & NUT				1-M-04d-1308					
NO. OF SHEETS:				SHEET NO.					