

2100÷0100-4892R
DRAWING No.

7

6

5

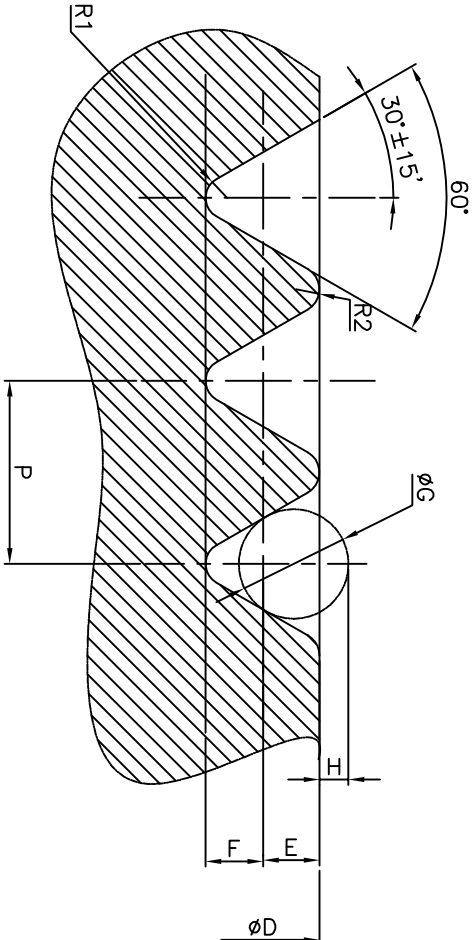
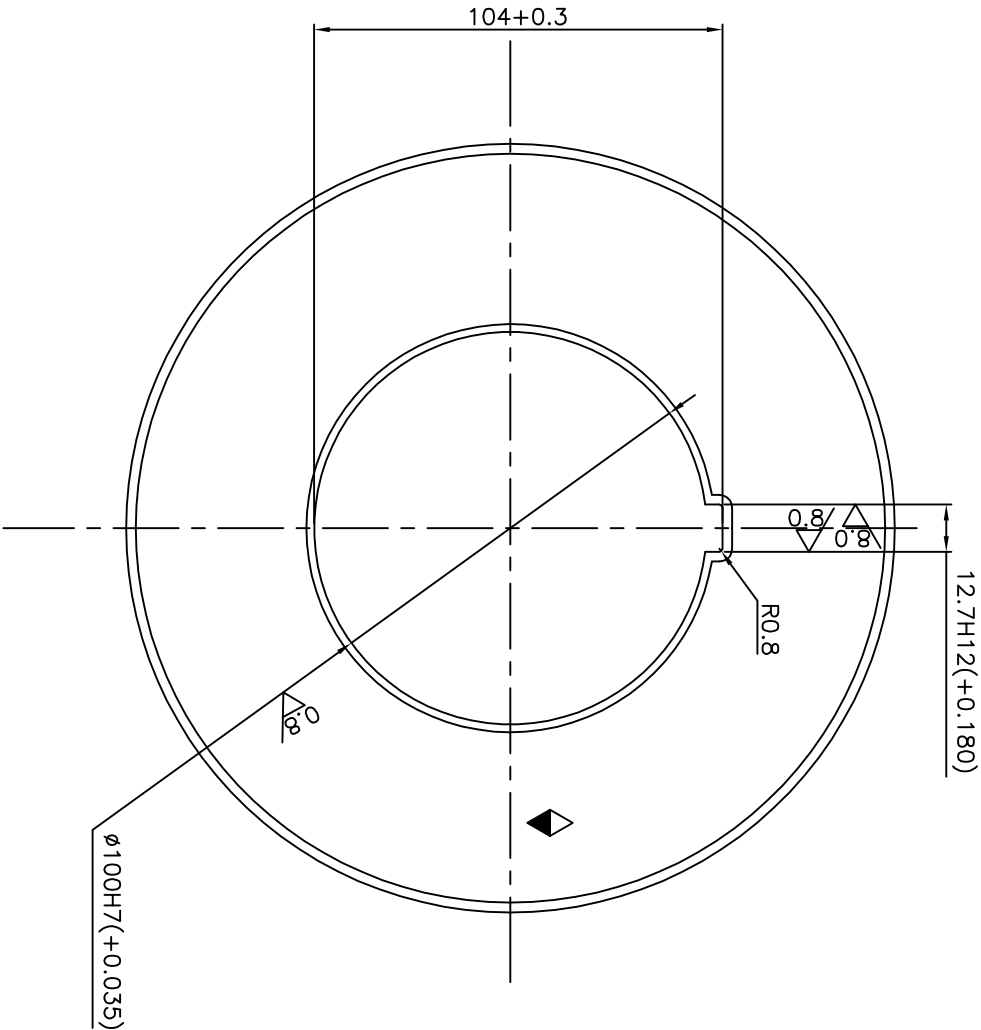
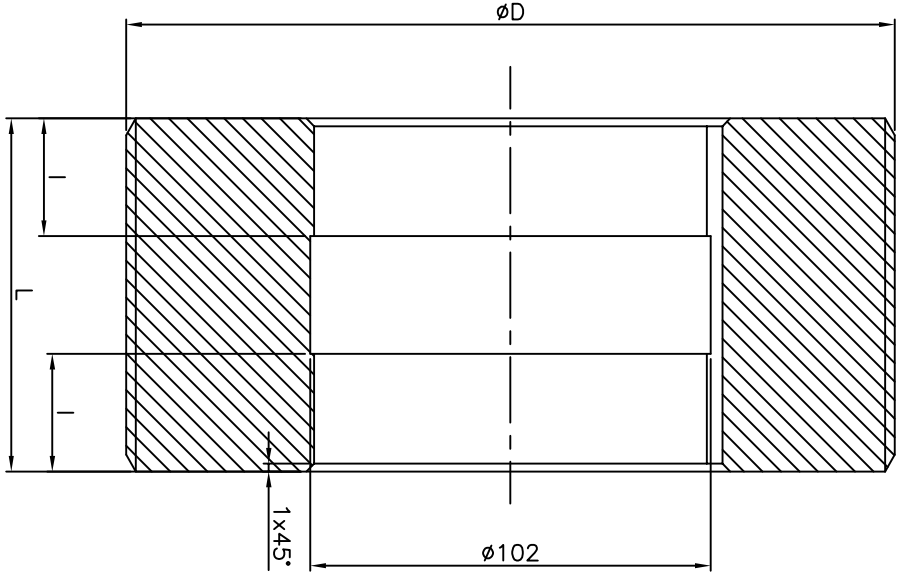
4

3

2

1

1/6 THE REST



S NO.	SIZE	ØD±0.02	NO OF STARTS	HELIX ANGLE	HAND OF HELIX	I	L	E	F	ØG	H	R1±0.05	R2	COMP DRG.	WORKORDER	TOOL DRG.
1.	M30X3.5-4h	195.85	7	2°18'	L.H	30	90	1.073±0.064	1.103±0.050	2.095	0.554-0.040	0.412	0.442-0.040	31132148122	TTY/800/c/0079	R2684-0010
2.	M72X6P	208.2	3	1°37'	L.H	50	150	1.92±0.060	1.95±0.030	3.464	0.658-0.020	0.7063	0.668-0.040	31132156042	TTY/800/c/0078	R2684-0011
3.	M90X6P	176.1	2	1°16'	L.H	30	150	1.92±0.060	1.95±0.030	3.464	0.658-0.020	0.7063	0.668-0.040	31132131005	TTY/800/c/0077	R2684-0012

COPYRIGHT AND CONFIDENTIAL THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN WAY DETERIMENTAL TO THE INTEREST OF THE COMPANY.

REF. DRG. No. SIGN. & DATE INVENTORY No.

NOTES:-

- 1- HARDENED TO HRC 58-63 .
- 2-CONSERVATION TO BE DONE AS PER TI-30007.

GMS No./GR.SP.No.				STATUS OF DRG.		TYPE OF PRODUCT		M/C TOOL TRANS No.		REF. DRG. No.	
AGREED DEPT. TTX				NAME		800 MW		COMP. DRG. No.		HMT	
NAME				SIGN.		DESIGN ORDER No.		MODEL No.		ROLLING	
DATE				28.11.19		SEE TABLE		SEE TABLE		4493/4449/4492/4491	
GRADE OF UNTOL.DIM. :-				M/CG- C /M/ F AA0230208		BHARAT HEAVY ELECTRICALS LTD.		NAME		SIGN.	
WELDING-A/B/C/D-AA0621104				GAS CUTTING-'T3'AA0621101		BHEL		DRN.		G SHYAM	
REV.				DATE		ALtered		SCALE		REF. TO ASSY. DRG.	
CHECKED				209		NTS		WEIGHT(Kg.)		ITEM OF	
TITLE				THREAD ROLLING DIE		DRAWING No.		SHEET No. 01		No. OF SHEET 01	
REV.				209		NTS		WEIGHT(Kg.)		ITEM OF	