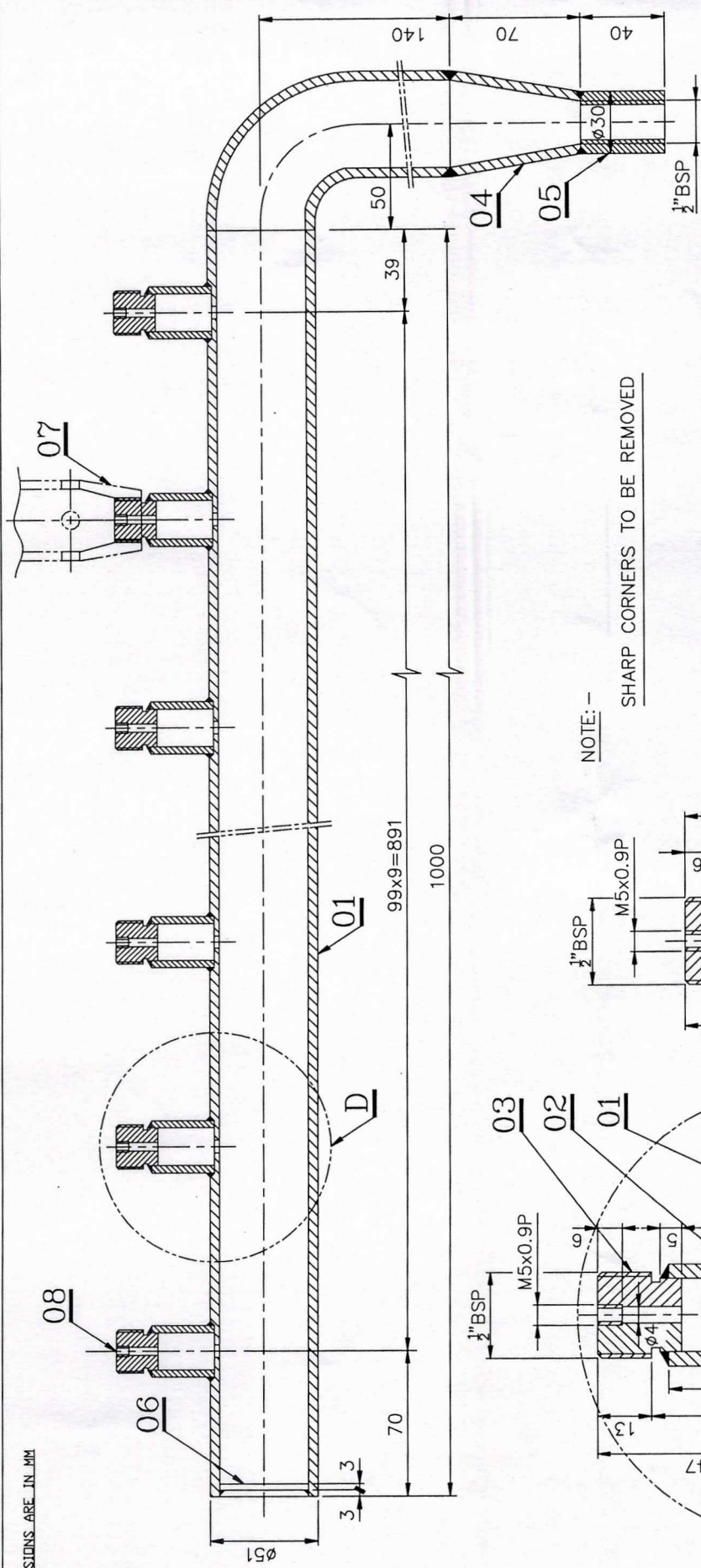
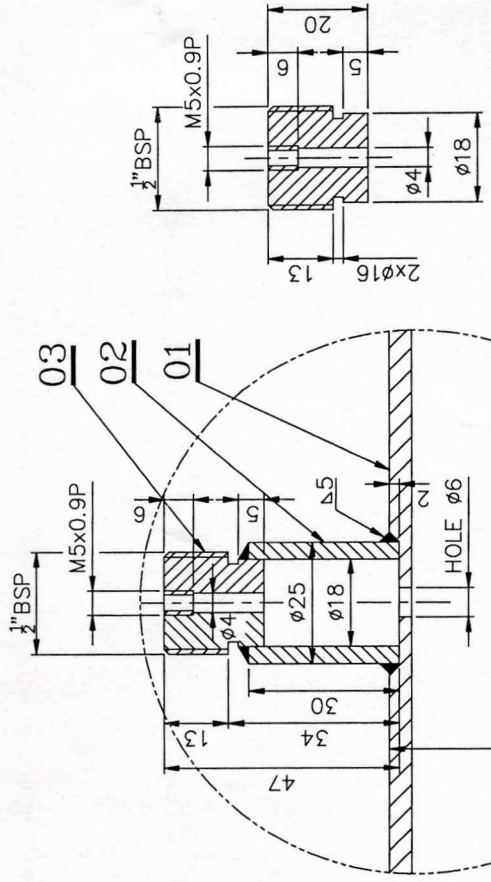


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TRICHIRAPPALLI - 620 014.

ALL DIMENSIONS ARE IN MM



NOTE: -
SHARP CORNERS TO BE REMOVED

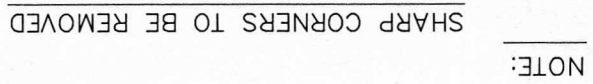


ITEM NO. - 03

ITEM No.	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	DCN REF	DATE	SIGN.	INDEX																																								
06	PI. 3t x 42L	Fe410WA	IS: 2062	0.06																																													
05	ROD 30x40L	35C8	IS: 7283	0.22																																													
04	REDUCER 51x70L	35C8	IS: 7283	1.00																																													
03	ADAPTER	PCuSn7	IS: 28	0.59																																													
02	ROD 25x30L	35C8	IS: 7283	1.15																																													
01	PIPE 51x4.5t x 1195L	SA 210 Gr.C	ASME	6.95																																													
				12.97																																													
<table> <tr> <td>SCALE</td><td>DRAWN</td><td>CHECKED</td><td>APPROVED</td><td>DATE</td><td>MACHINE</td><td>MEMBRANCE</td><td>WELDING</td><td>TYPE</td><td>PEMA 2500/6NC</td></tr> <tr> <td>1:1</td><td>S. Selvamani</td><td>R. Ramamurthy</td><td>C.S. Jayasheelan</td><td>10.05.11</td><td></td><td></td><td></td><td></td><td></td></tr> </table>										SCALE	DRAWN	CHECKED	APPROVED	DATE	MACHINE	MEMBRANCE	WELDING	TYPE	PEMA 2500/6NC	1:1	S. Selvamani	R. Ramamurthy	C.S. Jayasheelan	10.05.11																									
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<table> <tr> <td>TITLE</td><td colspan="9">LPG PRE HEATER</td></tr> <tr> <td>ITEM NO.</td><td>3M10A561</td><td>4592</td><td colspan="7"></td></tr> <tr> <td>SHEET No.</td><td>3</td><td>10</td><td colspan="7"></td></tr> <tr> <td>NO. OF SHEETS</td><td>1</td><td>10</td><td colspan="7"></td></tr> </table>										TITLE	LPG PRE HEATER									ITEM NO.	3M10A561	4592								SHEET No.	3	10								NO. OF SHEETS	1	10							
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NO. OF SHEETS	1	10																																															

10	JET-45	FRHC	IS: 6912	4M20B2528855	08
10	BURNER	FG220	IS 0	4M10A6528933	07

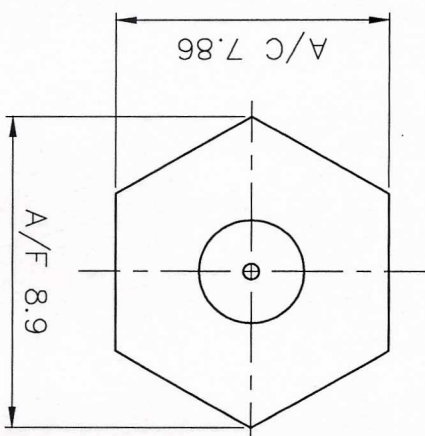
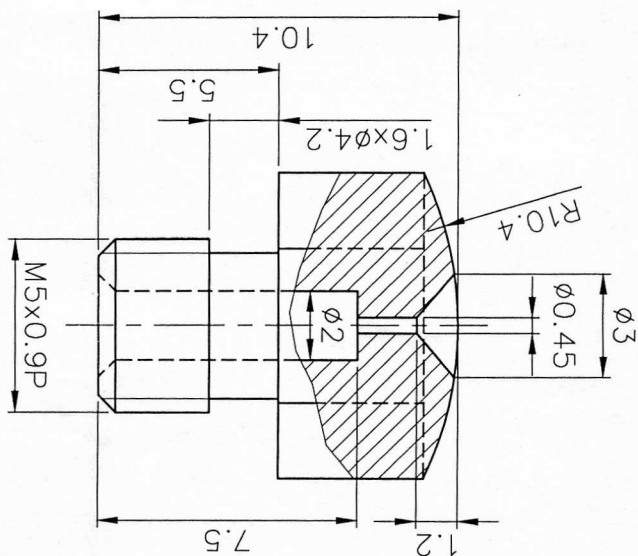
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$$\sqrt{3.2}$$


No. of Pieces	Rod Ø38x76L		FG220	IS: 210	0.30	3M10A5614592	07
	DESCRIPTION		MATERIAL	STANDARD	NET WT. IN KGS.	DRAWING NO.	ITEM NO.
REFERENCE:			ALTERATIONS:		DCN REF	DATE	SIGN.
		DRAWN S.Selvamanickam CHECKED R.RAMAMOORTHY APPROVED C.S.JAYASHEELAN DATE 25.04.11					
SCALE		1:1					
MACHINE:		MEMBRANCE WELDING					
TITLE:		BURNER					
		Sheet No: _____ No. of Sheets: _____ REV. _____					

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3.2



ALL SHARP CORNERS CHAMFERED

[illegible]