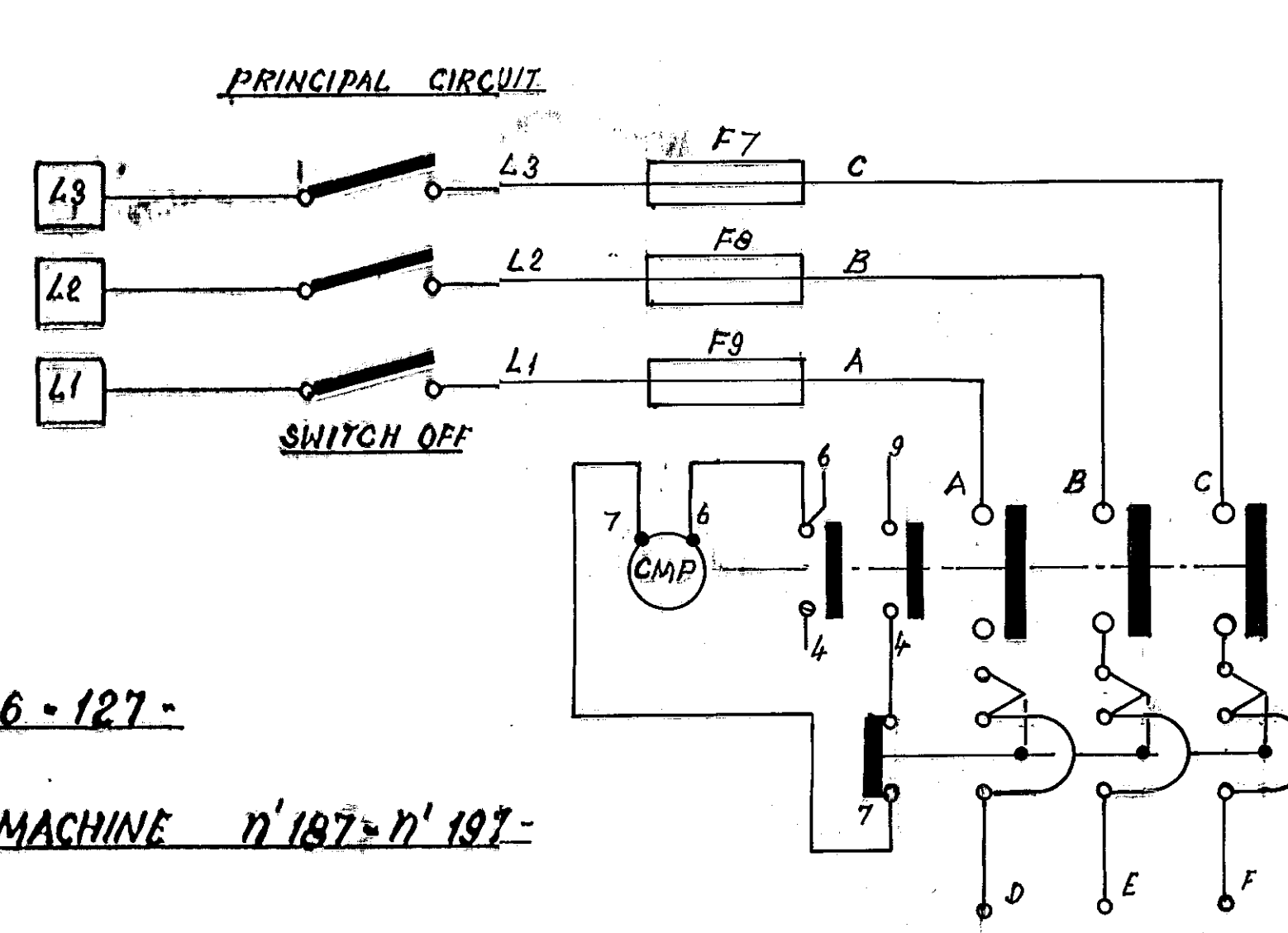
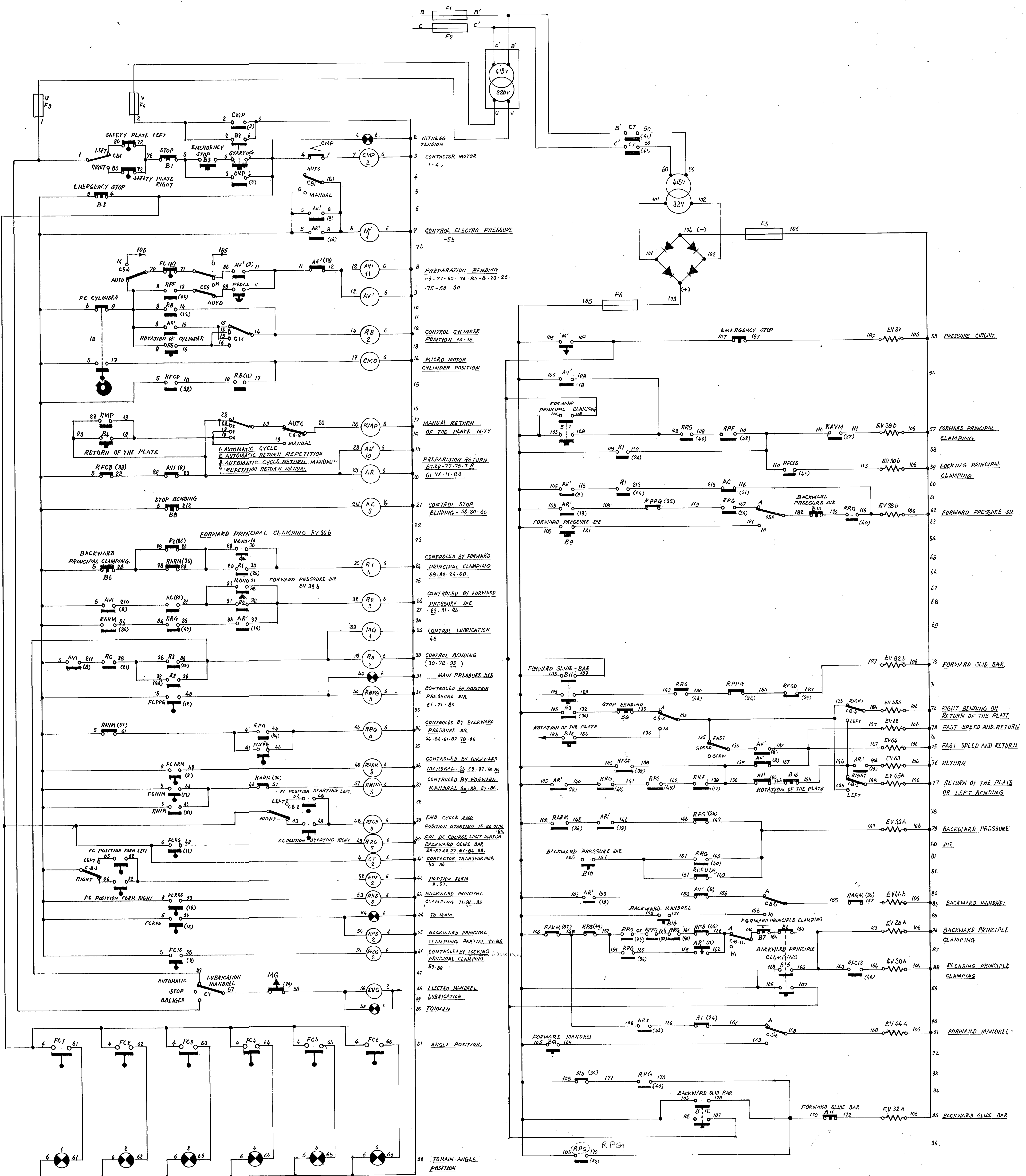




SWITCH DESK	
B1	STARTING - 2-6 (2) 3-4 (3)
B2	STOP - 7-8 (3)
B3	EMERGENCY STOP - 5-4 (3) 137-187 (50) 93-3 (3)
B4	RETURN OF THE ARM 19 (12)
B5	CYLINDER POSITION 16 (12)
B6	BACKWARD CLAMPING 186 (24) 184-183 (86) 105-163 (88) 105-107 (89)
B7	FORWARD CLAMPING 105 (37) 105-108 (87) 184-150 (86)
B8	STOP BENDING 5-12 (21) 132-133 (72)
B9	FORWARD PRESSURE DIE 105-121 (43)
B10	BACKWARD PRESSURE DIE 105-151 (80) 182-180 (82)
B11	FORWARD SLIDE BAR 105-187 (70) 105-123 (71) 170-172 (85)
B12	BACKWARD SLIDE BAR 105-107 (85) 105-170 (84)
B13	FORWARD MANDEL 105-163 (81)
B14	BACKWARD MANDEL 105-156 (83)
B16	ROTATION OF THE PLATE 185-184 (73) 143-144 (77)

ITEM	DESCRIPTION	QUANTITY	REMARKS
1	SAFETY PLATE LEFT	1	
2	SAFETY PLATE RIGHT	1	
3	EMERGENCY STOP	1	
4	STOP	1	
5	STARTING	1	
6	MANUAL	1	
7	CONTROL ELECTRO PRESSURE	1	
8	PREPARATION BENDING	1	
9	CONTROL CYLINDER POSITION	1	
10	MICRO MOTOR CYLINDER POSITION	1	
11	MANUAL RETURN OF THE PLATE	1	
12	PREPARATION RETURN	1	
13	CONTROL STOP BENDING	1	
14	CONTROL STOP BENDING	1	
15	CONTROL STOP BENDING	1	
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99	CONTROL STOP BENDING	1	
100	CONTROL STOP BENDING	1	

- CH6 - 127 -
- BENDING MACHINE n° 187 - n° 197 -

