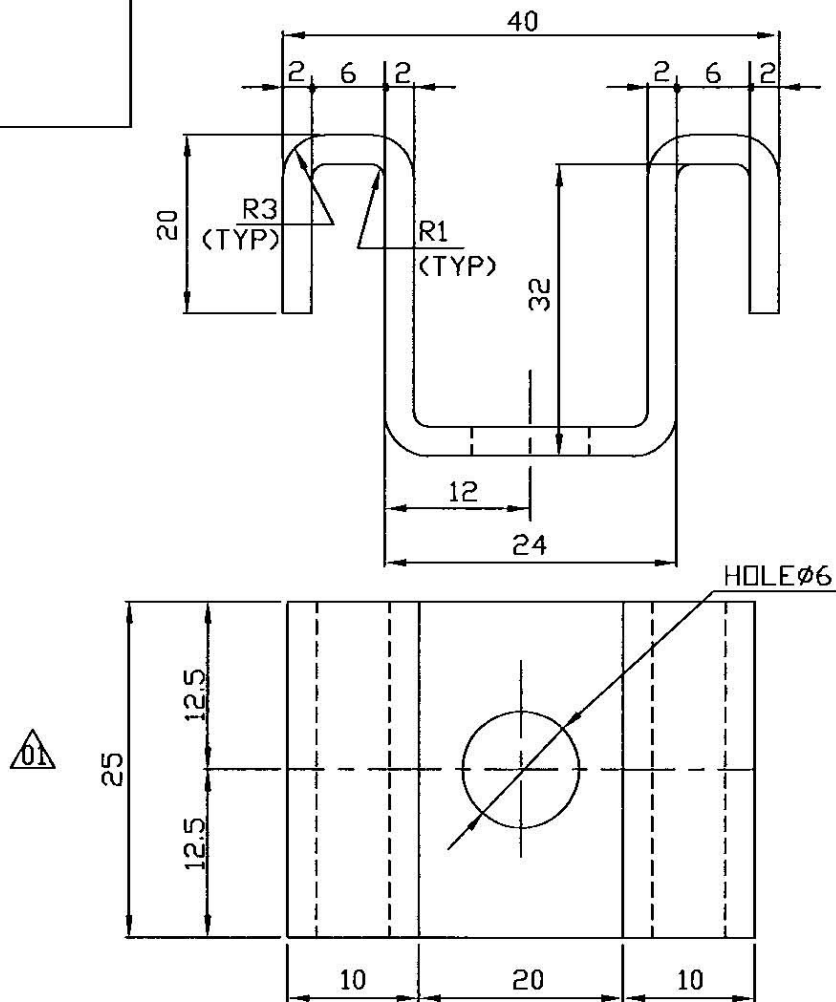


REV	DATE	ALTERED	R.S.B
01	19.01.04	CHD & APPD	R.J.K
DRAWING UPDATED			

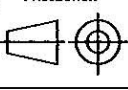
FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING



NOTES:-

1. CLIPS ARE TO BE CADMIUM PLATED TO AN AVERAGE THICKNESS OF 18 MICRONS MINIMUM AS PER SERVICE CONDITION NO-3 OF IS 1572-1986.
2. ALL BURRS ARE TO BE REMOVED AND SURFACES TO BE CLEANED.
3. MANUFACTURING REQUIREMENT AS PER RELEVANT Q.C.P\S.Q.P

VARIANT NUMBER	SH.2X25X138	STD	DESCRIPTION	MATERIAL CODE	MATERIAL SPECN	A/C/P	UNIT	UNIT WEIGHT	QUANTITY

 Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014		NAME JAFFAR	SIGNATURE	DATE 10.10.03
DEPT ST	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S.	WEIGHT (kg) 0.054
CODE 122	REF TO ASSY / OLD DWG 961713610000			
TITLE CLIP FOR 32MM FLOOR GRILL		DRAWING NO : 4-36-810-00394		REV 01