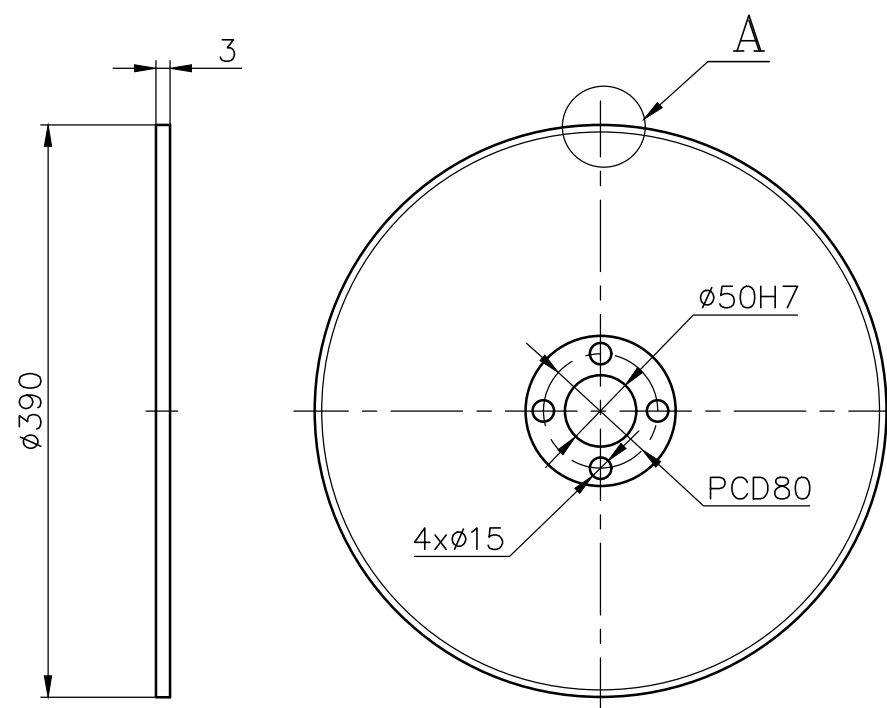
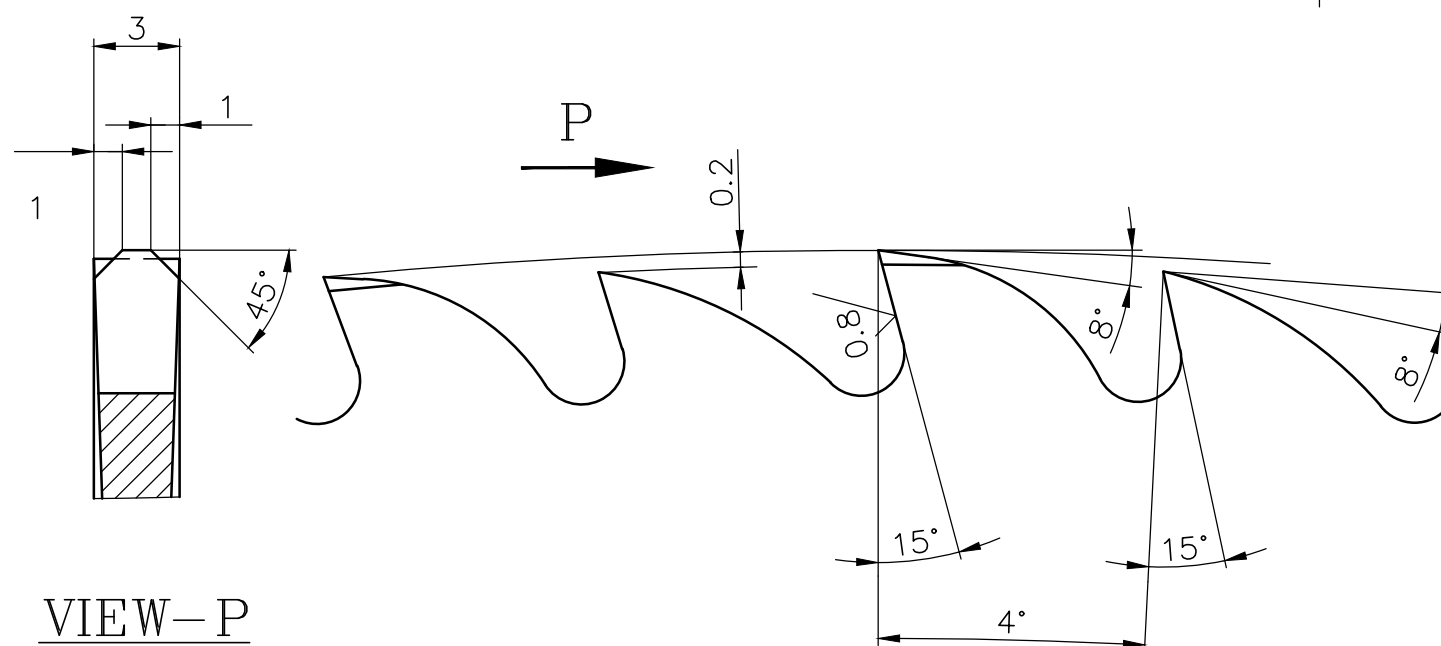


TOLERANCE FOR UNTOLERANCED DIMENSIONS	
UPTO 6 MM	= ± 0.1 MM
> 6 UPTO 120 MM	= ± 0.2 MM
MORE THAN 120 MM	= ± 0.5 MM
ANGULAR TOLERANCE	= ± 0.5 Deg
CHAMFER	= ± 0.5 Deg



1. WASHOUT PREVIOUS TEETH IN EXISTING CIRCULAR SAW (RL No TEL1071A)
2. PROFILE TO BE MADE NEWLY
3. ENGRAVE $\phi 390$ — 90 TEETH

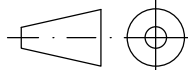
THIS DRAWING IS FOR RE-SHARPENING PURPOSE ONLY



VIEW-P

NO. OF TEETH(Z)=90
DIMENSION GIVEN IN THE DETAIL "A" IS FOR REFERENCE ONLY.
RAKE AND CLEARANCE ANGLE TO BE RE-SHARPENED ONLY

DETAIL-A

RL. NO. TEL1071A(Ø400x3)		HSS-M35 TiCN RL. NO. 1283		2.9					
NO. OF PIECES	DESCRIPTION	SEM. PRO/SEQ. NO.	INT. MAT/SEQ. NO.	FINAL MATERIAL	SCRAP SORT	NET WT.(KG)	GROSS WT.(KG)	DRAWING NO	ITEM N
COMP. DRG. No.		FOR NEW ATCEP M/C			TOOL NO :- 35-65350-00 FOR NEW ATCEP MACHINE				
COMP. DESC.		TUBES							
GROUP: 11		WC: 5959							
BHARAT HEAVY ELECTRICALS LTD., BOILER PLANT UNIT, TIRUCHIRAPALLI-14									
FIRST ANGLE.		SCALE		DRAWN		TOTAL NET WT.KG			
		NTS		CHECKED		TYPE			
				APPROVED					
ALL DIMENSIONS IN MILLIMETRES.				DATE		NEW/OLD DRG NO.			
CAUTION THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD BOILER PLANT UNIT,TIRUCHY-14 AND SHALL NOT BE USED WITHOUT THEIR EXPRESS WRITTEN PERMISSION IN ANY FORM OR PART THEREOF FOR ANY OTHER PURPOSE THAN FOR WHICH IT IS SENT TO YOU. 				TITLE.					
				CIRCULAR SAW DIA.390xDIA.50H7x3THK-90 TEETH- H					
DRAWING NO.						REVISION			
30-T-35-43255									