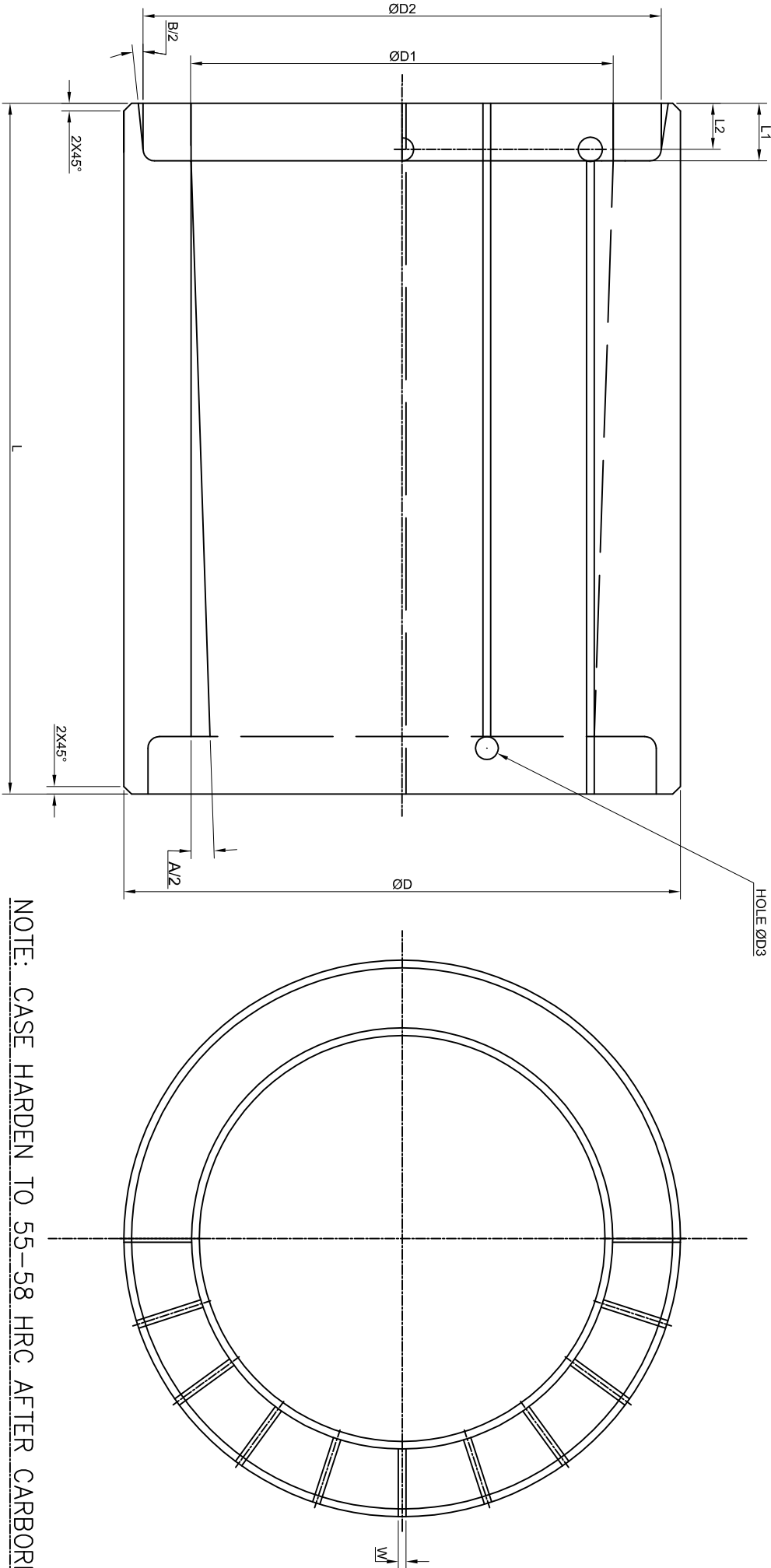


00-20911880500
DRG.NO. 30508811602



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BHARAT HEAVY ELECTRICALS LTD.

INVENTORY NO.	REF.DRG.NO.	COMP. FILE NAME
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VAR. NO.	ØD ± 0.02	± 0.02 ØD1	ØD2	ØD3	L	L1	L2	$\frac{A}{2}$	$\frac{B}{2}$	W	NO.OF SLITS FROM EACH END	MANDREL REF	PUMP MODEL
1	149	93	125	6	150	15	12	1°54'	2°	2.0	12+12	30508811495-03-TEP14	MDG366
2	139	93	125	7	150	15	12	1°54'	2°	2.0	12+12	30508811495-03-TEP14	MDG346 AND 1ST STAGE OF 366
3	160	118	140	7	150	18	15	1°54'	2°	2.5	12+12	30508811494-00-TEP15	MDG405
4	177	118	165	7	170	18	15	1°54'	2°	2.5	12+12	30508811494-00-TEP15	MDG455

REV. DATE	ALTERED	CHECKED	APPD.
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REV. DATE	ALTERED	CHECKED	APPD.
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ITEM NO	COLLET SLEEVE	30508811602-00	VAR. NO.	SPRING STEEL	EN47		
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

NOTE: CASE HARDEN TO 55-58 HRC AFTER CARBORISING
NOTE 2: CASE DEPTH 0.5-1 MM

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...
1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		COLLET SLEEVE FOR ALL MDG PUMPS	
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	
DEPT. PUMP TECH.	CODE 307	SCALE NTS	WEIGHT (KG) NA
TITLE COLLET SLEEVES		TOOL NO 508811448-00	DRAWING NO. 30508811602-00
		SHEET NO.	NO OF SHEETS