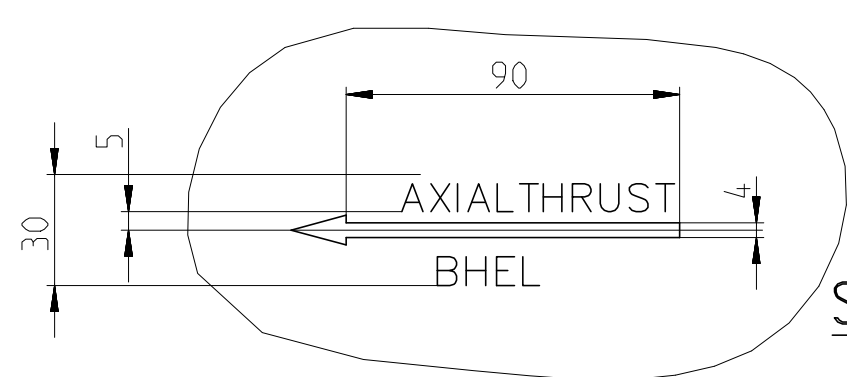


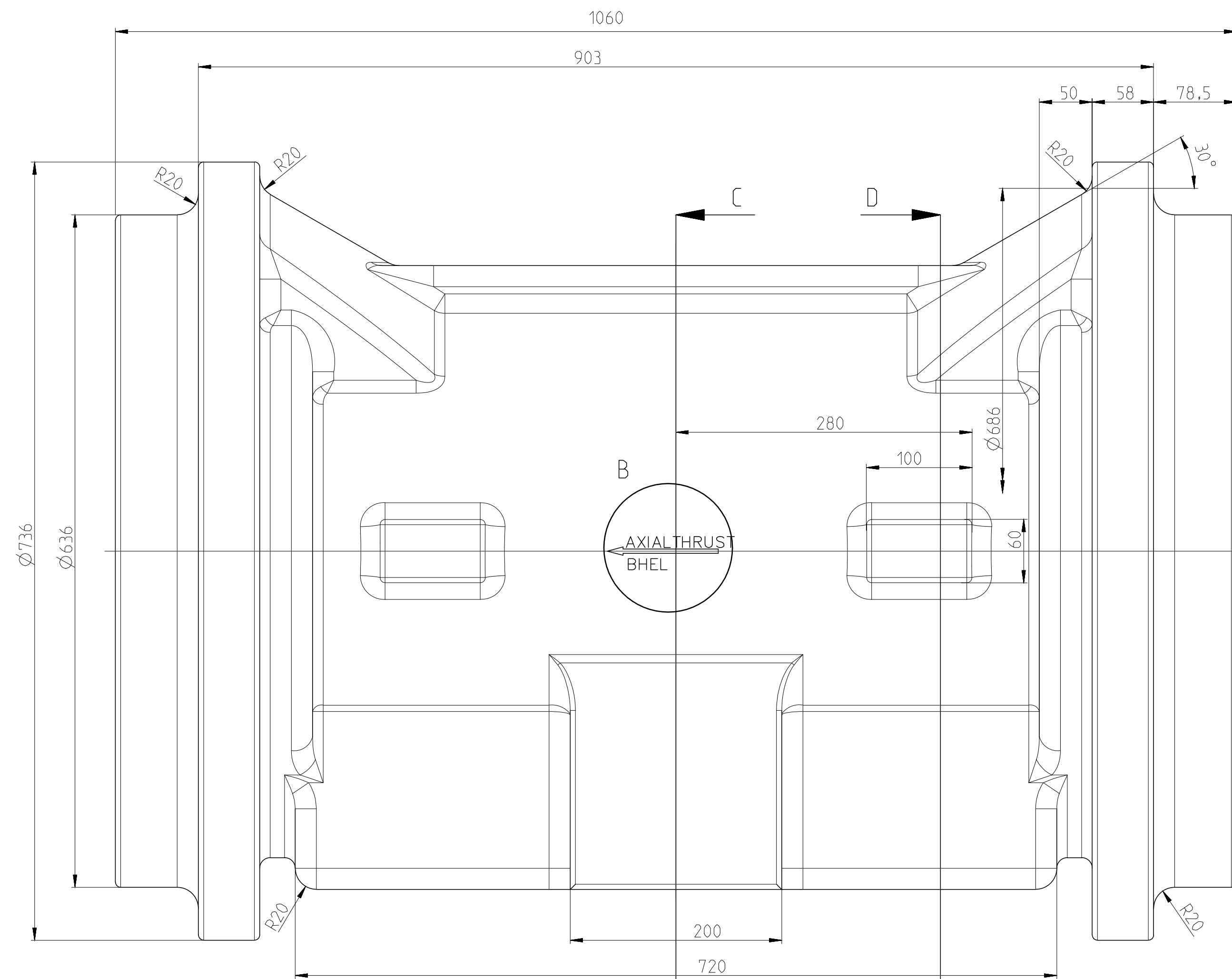
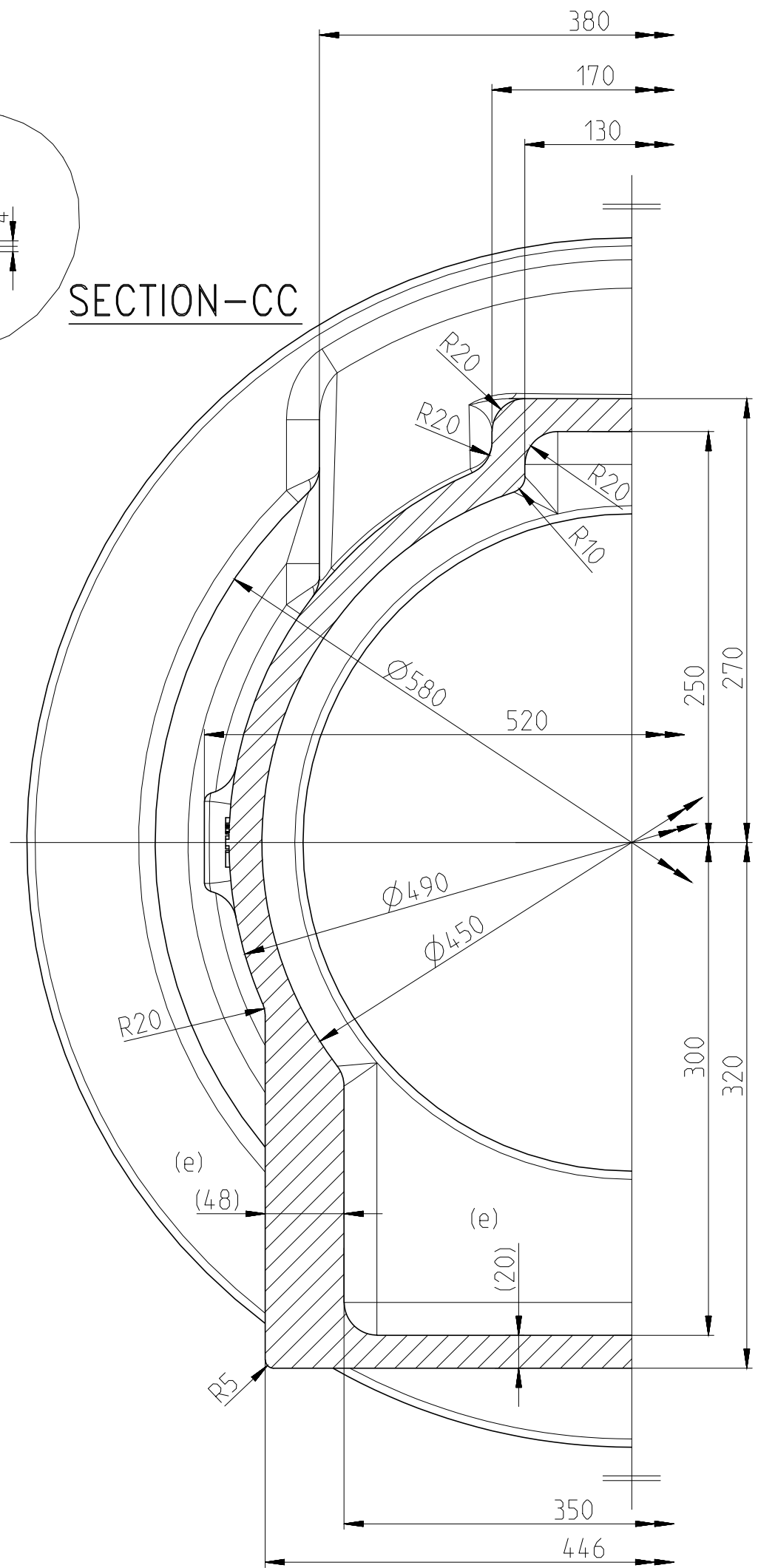
1-55-328-02004
DRAWING NO.

DETAIL-B

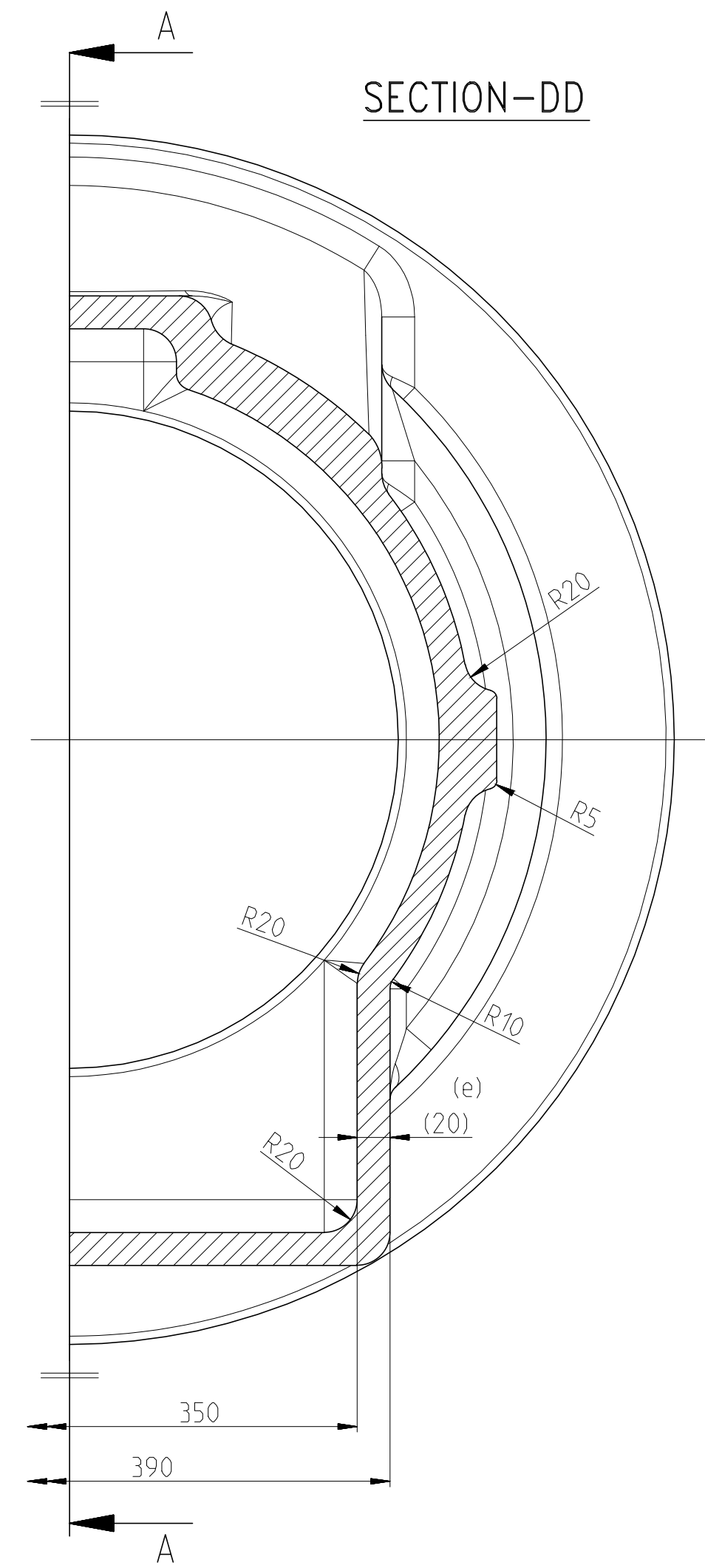


ARROW AND INSCRIPTION
CASTED ELEVATED (APPROX. 3mm)

SECTION-CC

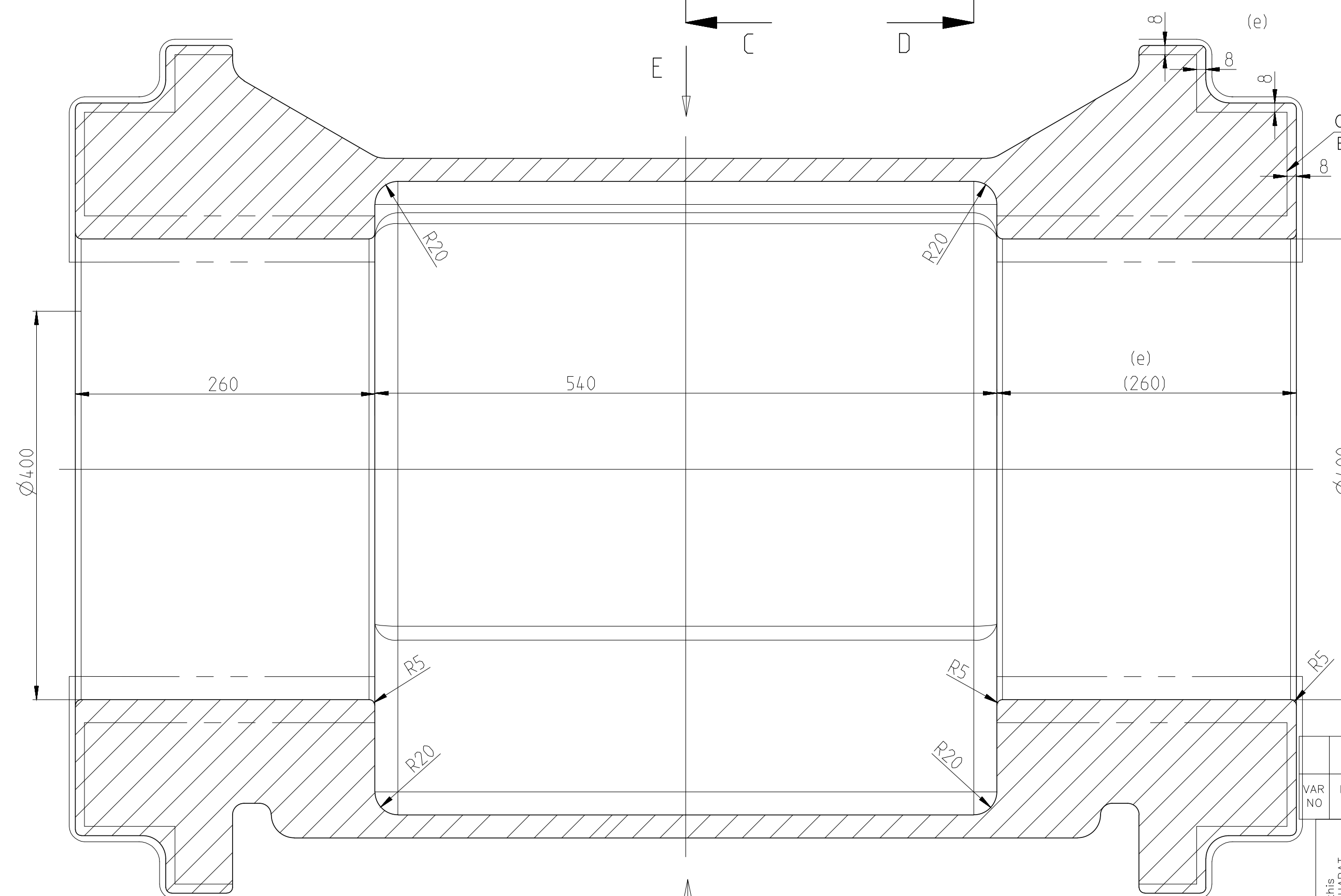
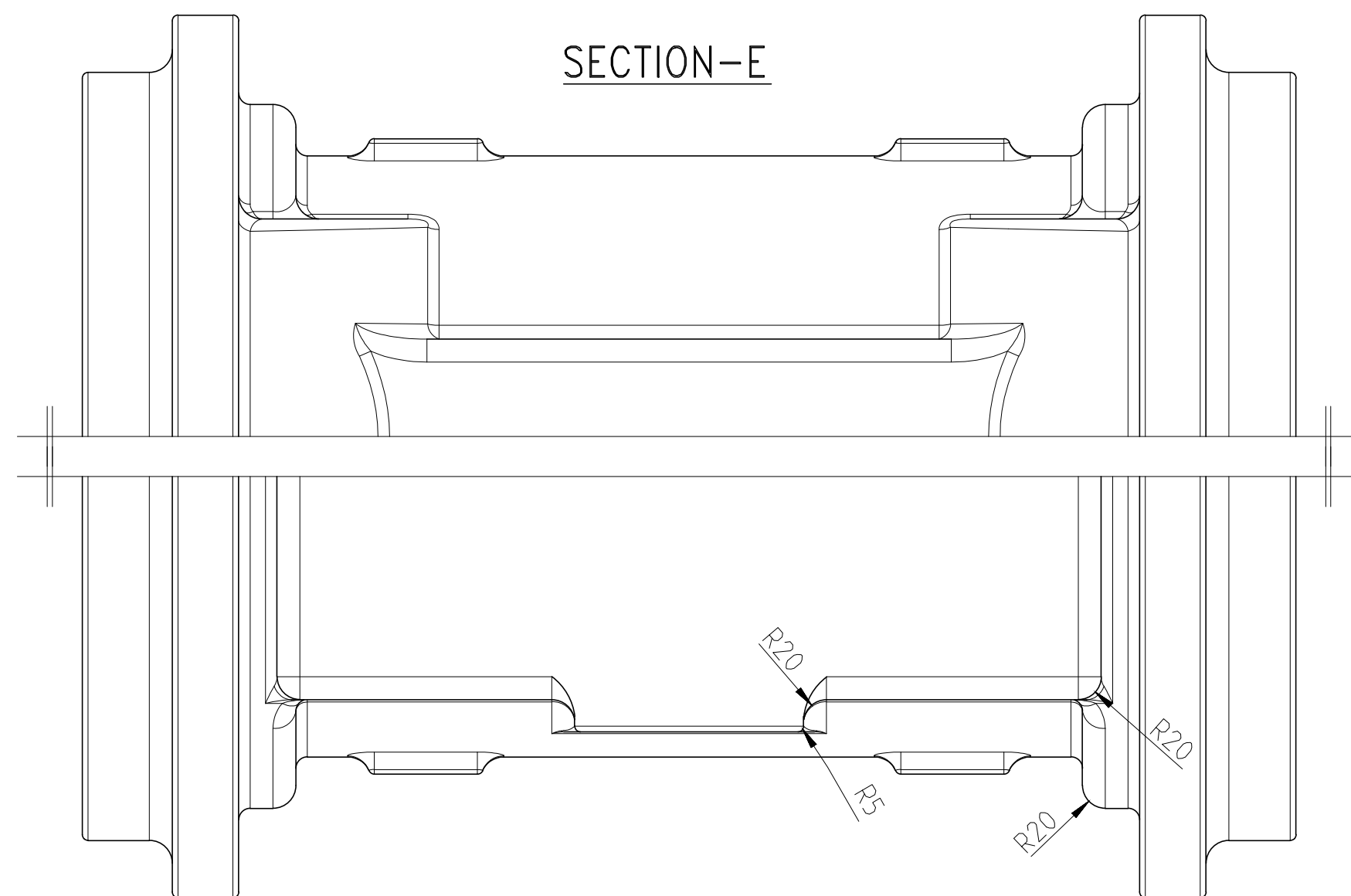


SECTION-DD



CONTOUR OF FINISH MACHINING
EXISTING ALLOWANCE OF APPROX. 8mm

SECTION-E



SECTION-AA

AREA MARKED FOR UT
REMAINING FOR RT
(TYP)

NOTES:-

- 1.UNSPECIFIED RADIUS ARE 4 mm
- 2.MACHINING ALLOWANCE ARE INCLUDED IN THE CASTING DRG.
- 3.REFER APPLICABLE TDC (RTF: 314)
- 4.CASTING TO BE SUPPLIED IN PROOF MACHINED CONDITION ONLY.
- 5.WEIGHT INDICATED IN THIS DRG. IS WITHOUT TOLERANCE DIMENSION.
- 6.ANNEALING REQUIRED FOR STRESS RELIVING.

01	BEARING HOUSING (CASTING)				ASTM A216 WCC		960.800	1	
VAR NO	ITEM NO	DESCRIPTION	CAT	DRAWING No.	NO VAR NO	MATL CODE MATL SPECN	UNIT DI	UNIT WT QTY	CS ZONE
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD., UNIT: BOILER AUXILIARIES PLANT, RANIPET - 632 406.					DRN CHD	NAME RATNABABU RATNABABU	SIGN	DATE 10.2.17	NO. OF VAR.
DEPT CODE	FANS 664	GRADE OF UNTOL.DIM PR-QA:500	SCALE N.T.S	WEIGHT (KG). 960.800	REF. TO ASSY/OLD DRG. V7006066 e	ITEM NO. OF ITEMS			
TITLE BEARING HOUSING (CASTING - W200k2)					CARD CODE U 01	DRAWING NO. 1-55-328-02004			REV