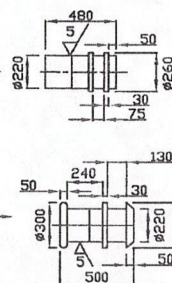
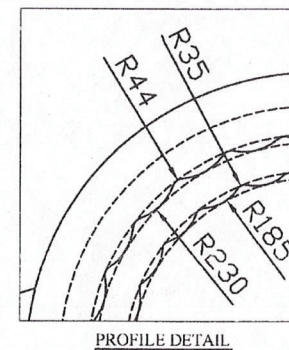


DRAWING NUMBER 02-268



- FORGED TRUNNION SHOULD BE EMBEDDED IN THE CASTING
- ROUGH MACHINED TRUNNION SHOULD BE ULTRASONICALLY TESTED AS PER BHEL CORPORATE STANDARD NO. AA-08G0118 (LATEST REVISION) LEVEL-2
- MATERIAL FOR TRUNNION = C40
- DIMENSIONAL TOLERANCE = ± 0.12 MM FOR ALL DIMENSIONS EXCEPT WHERE MENTIONED OTHERWISE.

		BHARAT HEAVY ELECTRICALS. LTD. CENTRAL FOUNDRY FORGE PLANT RANIPUR HARDWAR			
SMS			WEIGHT 54000 Kgs		NAME
TITLE		1700²⁴ R INGOT MOULD		DRN	M.K. SAHU <i>[Signature]</i>
				CKD	SUNIL KUMAR <i>[Signature]</i>
				APD	RANJAN KUMAR <i>[Signature]</i>
DEPARTMENT		DRG NO.		02-260	
SMS					
NO. OF SHEETS-1		SHEET NO.-1		REV.-1.0	

2