

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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|-----------------------------|--|----------------------|--|------|--|
| TITLE | | CARD CODE | | REV. | |
| CABLE TERMINATION ENCLOSURE | | RD DG 4 35 0617 0050 | | | |
| SHEET NO. | | NO. OF SHEETS | | | |

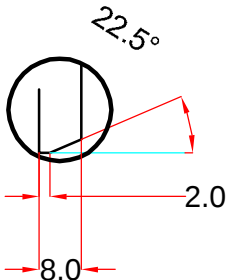
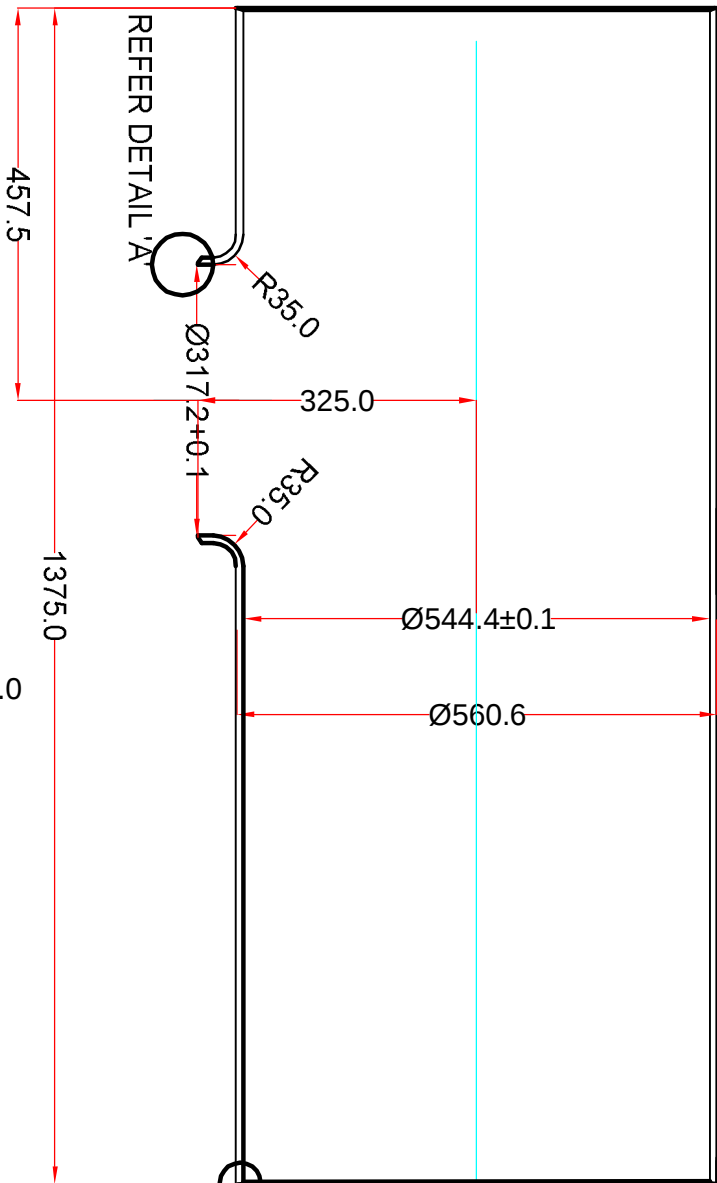
INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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5. Component shall be Machined to dimensions after welding to spherical pipe

DEPT.	GRADE OF TOL. DIM.	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	ITEM NAME
CODE	C/M/J		NTS			
TITLE						
			45.0 KG	RD DG 4 35 0617 0950	1	
				DRAWING NO.		REC.
				RD DG 4 35 0617 0951		
				SHEET NO.	NO. OF SHEETS	

FLANGE 1_GIS



DETAIL
'A' & 'B'

NOTE:
PIPE TO BE DRILLED TO SUIT TO FLANGE IV (FOR WELDING)

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	01	PIPE	DESCRIPTION	STD	DRAWING NO.	VAR.	IT. NO.	MATL. CODE	A	UNIT	QTY.	GS
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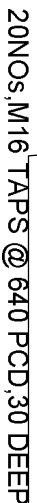
TYPE OF PRODUCT
NAME OF CUSTOMER
GSM 420

DEPT.	GRADE OF	SCALE	WEIGHT(KG)	DRAWN	NAME	SIGN.	DATE	NO. OF
GSD	HYDERABAD	MTS	2105.18	2105.18	2105.18	2105.18	2105.18	2105.18

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ZONE	ZONE
35							

TITLE	PIPE	CARD CODE	RD DG 4 35 0617 0051	SHEET NO.	NO. OF SHEETS
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(~3.2)



NOTE:
1. SEALING AREA SHALL BE POLISHED TO RA 0.6 OR BETTER.
2. PCD AND FLANGE CENTRE SHALL BE CONCENTRIC WITHIN ± 0.05
3. ALL SHARP EDGES SHALL BE MACHINED TO $0.4 \times 45^\circ$
4. COMPONENT SHALL BE MACHINED TO DIMENSIONS AFTER WELDING TO PIPE.

[illegible]GSM 420

 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	NAME	SIGN.	DATE	NO. OF VAR.
	DRN MR		21.05.16	
	CXO MR		21.05.16	

DEPT.	GRADE OF TOL. DIM.	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	NO. OF ITEMS
GSSG	C/M/F	NTS		RD DG 4 35 0617 0050		
CODE 35						

TITLE	FLANGE_CABLE	CARD CODE	DRAWING NO.	REV.
			RD DG 4 35 0617 0052	
SHEET NO.			NO. OF SHEETS	

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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TYPE OF PRODUCT	NAME OF CUSTOMER
GSM-400	



DEPT.	GRAD TOL
CODE	C/M

FLA	title

ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45°

REV.	DATE	ALTERED
		CHECKED
ZONE		

	REV.	DATE	ALTERED CHECKED
	ZONE		