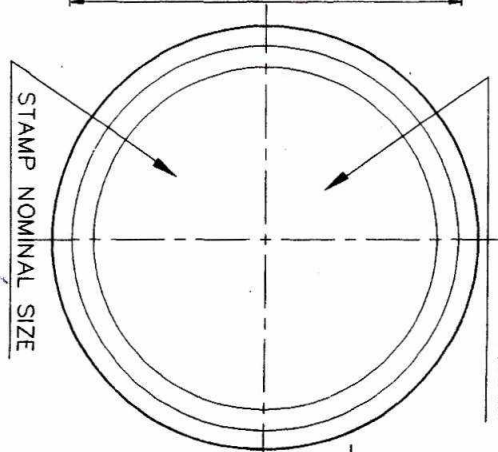
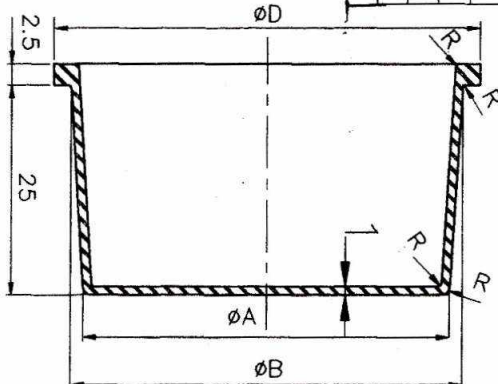


ALL DIMENSIONS ARE IN MILLIMETERS

SL No	NOM. SIZE	A	B	D	SL No	NOM. SIZE	A	B	D
01	10	8.5	11.5	15.5	46	55	53.5	56.5	60.5
02	11	9.5	12.5	16.5	47	56	54.5	57.5	61.5
03	12	10.5	13.5	17.5	48	57	55.5	58.5	62.5
04	13	11.5	14.5	18.5	49	58	56.5	59.5	63.5
05	14	12.5	15.5	19.5	50	59	57.5	60.5	64.5
06	15	13.5	16.5	20.5	51	60	58.5	61.5	65.5
07	16	14.5	17.5	21.5	52	61	59.5	62.5	66.5
08	17	15.5	18.5	22.5	53	62	60.5	63.5	67.5
09	18	16.5	19.5	23.5	54	63	61.5	64.5	68.5
10	19	17.5	20.5	24.5	55	64	62.5	65.5	69.5
11	20	18.5	21.5	25.5	56	65	63.5	66.5	70.5
12	21	19.5	22.5	26.5	57	66	64.5	67.5	71.5
13	22	20.5	23.5	27.5	58	67	65.5	68.5	72.5
14	23	21.5	24.5	28.5	59	68	66.5	69.5	73.5
15	24	22.5	25.5	29.5	60	69	67.5	70.5	74.5
16	25	23.5	26.5	30.5	61	70	68.5	71.5	75.5
17	26	24.5	27.5	31.5	62	71	69.5	72.5	76.5
18	27	25.5	28.5	32.5	63	72	70.5	73.5	77.5
19	28	26.5	29.5	33.5	64	73	71.5	74.5	78.5
20	29	27.5	30.5	34.5	65	74	72.5	75.5	79.5
21	30	28.5	31.5	35.5	66	75	73.5	76.5	80.5
22	31	29.5	32.5	36.5	67	76	74.5	77.5	81.5
23	32	30.5	33.5	37.5	68	77	75.5	78.5	82.5
24	33	31.5	34.5	38.5	69	78	76.5	79.5	83.5
25	34	32.5	35.5	39.5	70	79	77.5	80.5	84.5
26	35	33.5	36.5	40.5	71	80	78.5	81.5	85.5
27	36	34.5	37.5	41.5	72	81	79.5	82.5	86.5
28	37	35.5	38.5	42.5	73	82	80.5	83.5	87.5
29	38	36.5	39.5	43.5	74	83	81.5	84.5	88.5
30	39	37.5	40.5	44.5	75	84	82.5	85.5	89.5
31	40	38.5	41.5	45.5	76	85	83.5	86.5	90.5
32	41	39.5	42.5	46.5	77	86	84.5	87.5	91.5
33	42	40.5	43.5	47.5	78	87	85.5	88.5	92.5
34	43	41.5	44.5	48.5	79	88	86.5	89.5	93.5
35	44	42.5	45.5	49.5	80	89	87.5	90.5	94.5
36	45	43.5	46.5	50.5	81	90	88.5	91.5	95.5
37	46	44.5	47.5	51.5	82	91	89.5	92.5	96.5
38	47	45.5	48.5	52.5	83	92	90.5	93.5	97.5
39	48	46.5	49.5	53.5	84	93	91.5	94.5	98.5
40	49	47.5	50.5	54.5	85	94	92.5	95.5	99.5
41	50	48.5	51.5	55.5	86	95	93.5	96.5	100.5
42	51	49.5	52.5	56.5	87	96	94.5	97.5	101.5
43	52	50.5	53.5	57.5	88	97	95.5	98.5	102.5
44	53	51.5	54.5	58.5	89	98	96.5	99.5	103.5
45	54	52.5	55.5	59.5	90	99	97.5	100.5	104.5

SL No	NOM. SIZE	A	B	D
91	100	98.5	101.5	105.5
92	101	99.5	102.5	106.5
93	102	100.5	103.5	107.5
94	103	101.5	104.5	108.5
95	104	102.5	105.5	109.5
96	105	103.5	106.5	110.5
97	106	104.5	107.5	111.5
98	107	105.5	108.5	112.5
99	108	106.5	109.5	113.5
100	109	107.5	110.5	114.5
101	110	108.5	111.5	115.5
102	111	109.5	112.5	116.5
103	112	110.5	113.5	117.5
104	113	111.5	114.5	118.5
105	114	112.5	115.5	119.5
106	115	113.5	116.5	120.5
107	116	114.5	117.5	121.5
108	117	115.5	118.5	122.5
109	118	116.5	119.5	123.5
110	119	117.5	120.5	124.5
111	120	118.5	121.5	125.5
112	9	7.5	10.5	13.5



MATERIAL: VIRGIN QUALITY WHITE LDPE TO IS: 3389
HARDNESS : 80° TO 90° SHORE A

Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DIN NAME R. KUMAR		SIGNATURE <i>R. Kumar</i>		DATE 13.7.95	
CHD		P. GANESAN		REF TO ASSY DWG NO <i>6pdt</i>		ITEM NO 140816	
APPRO		REF TO OLD DWG NO		DRAWING NO : 30-ST-999.00-389		REV 00	
DEPT T E		GRADE OF UNITL DIM C/M/F		SCALE N T S		WEIGHT(KG)	
CODE		N T S		U 01			
TITLE INTERNAL END PLUG (FOR FINISHED TUBE)		CARD CODE U 01		DRAWING NO : 30-ST-999.00-389		REV 00	