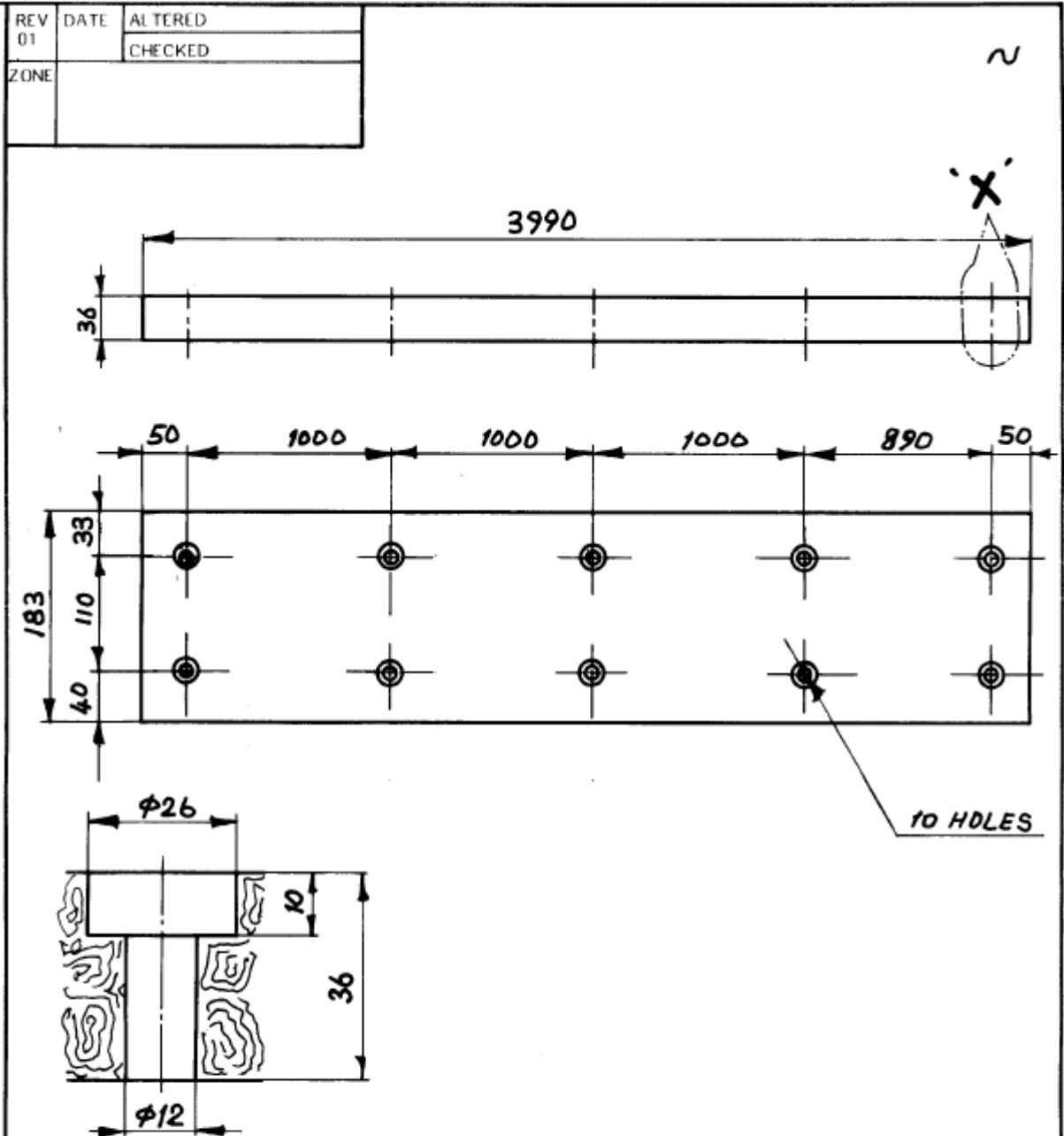


S 27-009

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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

**DETAIL - X**

ITEM NO.	DESCRIPTION	HARD WOOD	
		MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800 KN DRAW BENCH



Bharat Heavy Electricals Ltd.
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN	NAME	SIGN	DATE
CHD	S. MOHAN RAO	S. Mohan Rao	01-08-87
APPD		Phayam	12-08-87

DEPT	Grade of Untol Dim	SCALE	WEIGHT (Kg)	REF TO ASSY/OID ORG	Item NO.
CODE	C/M/F		18,3	0202070 - 37000	114

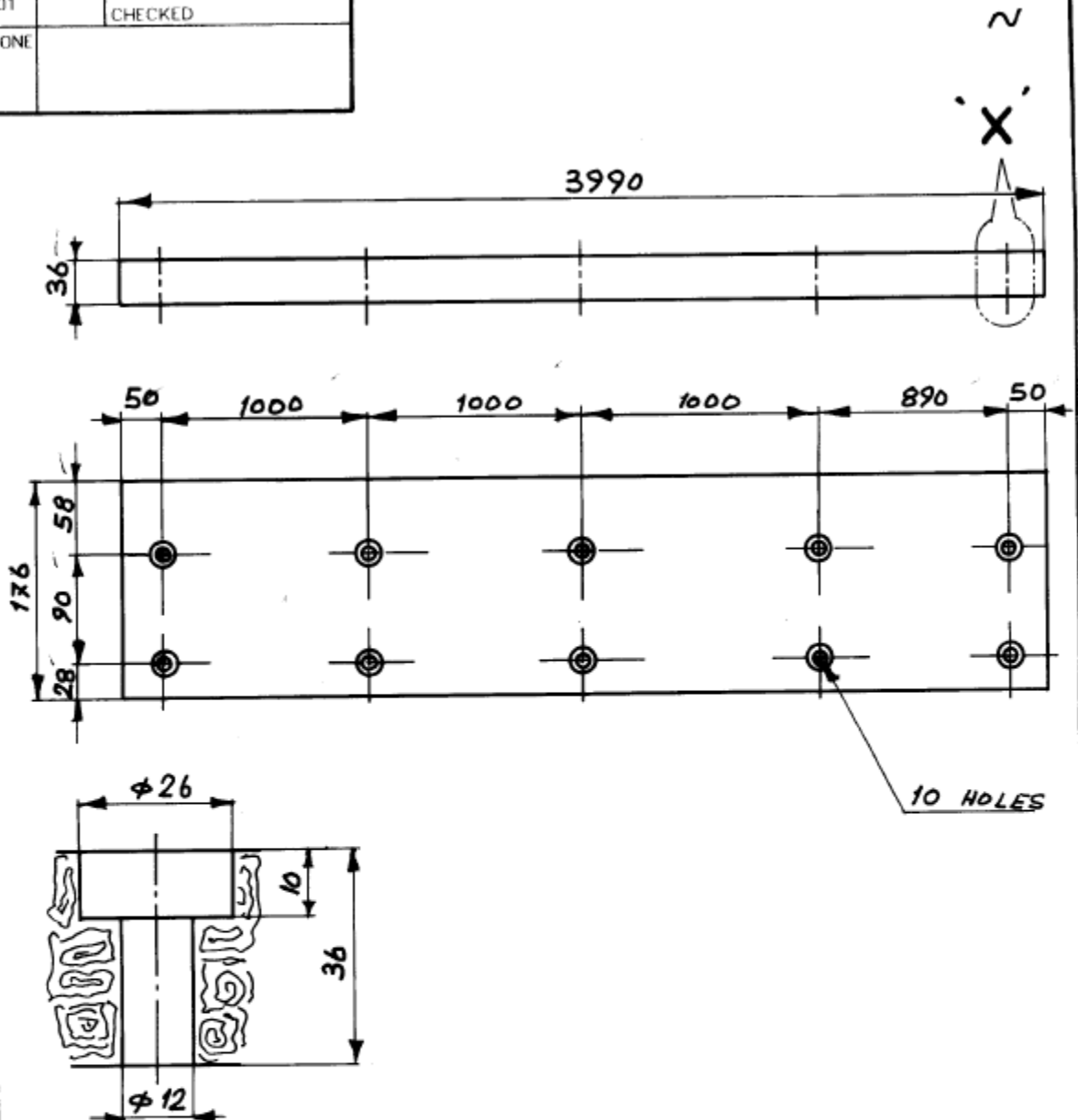
TITLE	CARD CODE	DRAWING NO.	REV
WOOD LINER (HINGED TABLE-II)	U 01	4-7-011-03-03551	00

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

S 27-009

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REV 01	DATE	ALTERED
		CHECKED
ZONE		



DETAIL - X

		HARD WOOD	
ITEM NO.	DESCRIPTION	MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800 KN DRAW BENCH



Bharat Heavy Electricals Ltd.,
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN	NAME S. MOHAN RAO	SIGN <i>S. Mohan Rao</i>	DATE 01-08-82
CHD			
APPD		<i>S. Mohan Rao</i>	12-08-82

DEPT	Grade of Untol Dim	SCALE	WEIGHT (Kg)	REF TO ASSY/OLD DRG	Item NO.
CODE	C/M/F		17,5	0202070 - 37000	54
TITLE	WOOD LINER (HINGED TABLE - II)			DRAWING NO. 4-7-0111-03-03550	REV 00

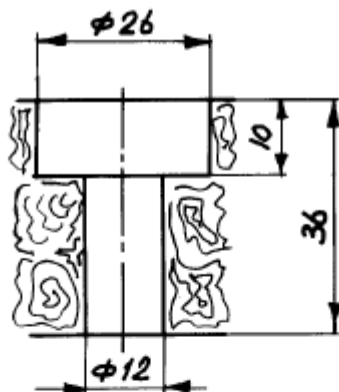
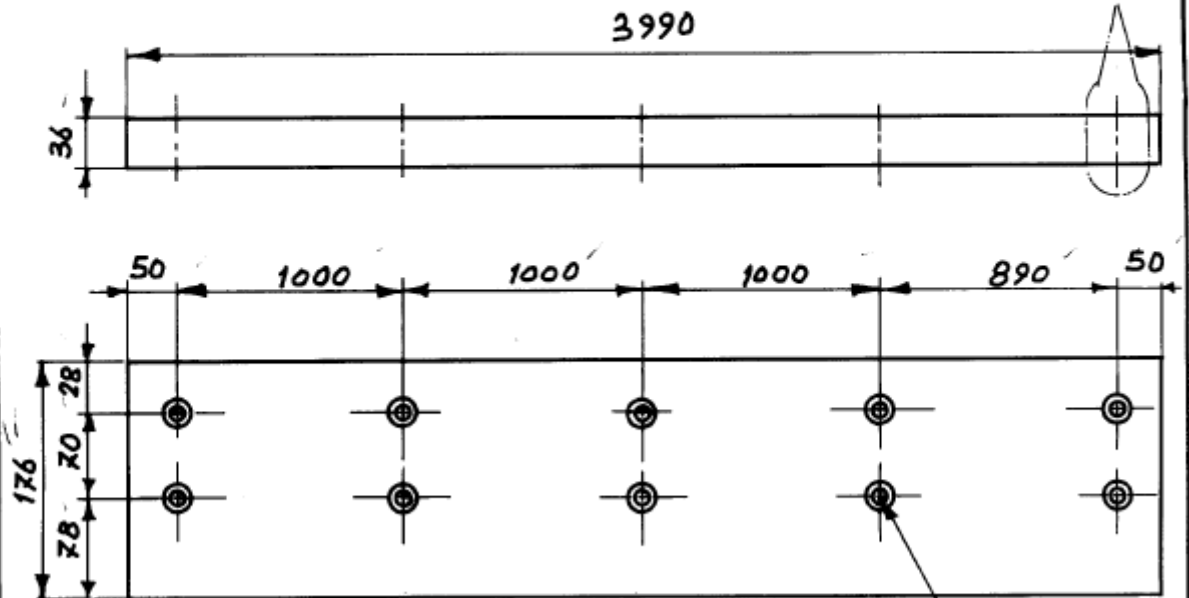
CARD CODE
U 01

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

S 27-009

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REV 01	DATE	ALTERED
ZONE		CHECKED

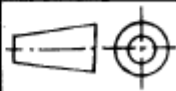


DETAIL - X

		HARD WOOD	
ITEM NO.	DESCRIPTION	MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800 kN DRAW BENCH

 Bharat Heavy Electricals Ltd., SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI-620 014	DRN	NAME	SIGN	DATE
	CHD	S. MOHAN RAO	<i>S. Mohan Rao</i>	01-08-87
	APPD		<i>S. Mohan Rao</i>	12-08-87

DEPT	Grade of Unitol Dim		WEIGHT (Kg)	REF TO ASSY/OUT DRG	Item NO.
CODE	C/M/F		17.5	0202070-37000	53

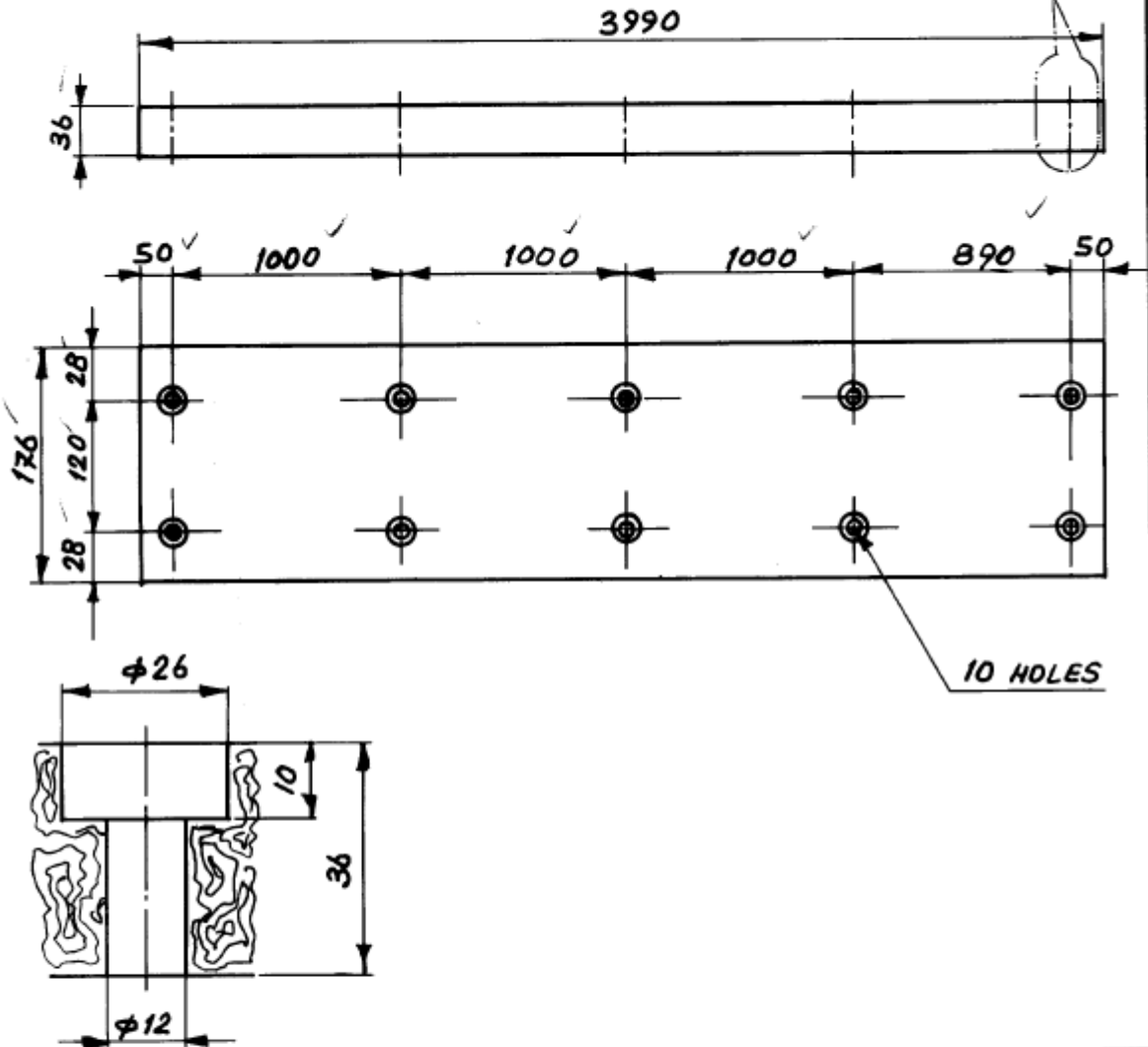
TITLE	CARD CODE	DRAWING NO.	REV
WOOD LINER (HINGED TABLE - II)	U 01	4-7-0111-03-03549	00

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

S 27-009

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REV	DATE	ALTERED
01		CHECKED
ZONE		



DETAIL - X

		HARD WOOD	
ITEM NO.	DESCRIPTION	MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800 KN DRAW BENCH



Bharat Heavy Electricals Ltd.
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN	NAME	SIGN	DATE
CHD	S. MOHAN RAJ	<i>S. Mohan Raj</i>	01-08-87
APPD		<i>P. Mayan</i>	12-08-87

DEPT	Grade of Untol Dim	SCALE	WEIGHT (Kg)	REF TO ASSY/OLD DRG	Item NO.
CODE	C/M/F		17,5	0202070 - 37 000	52

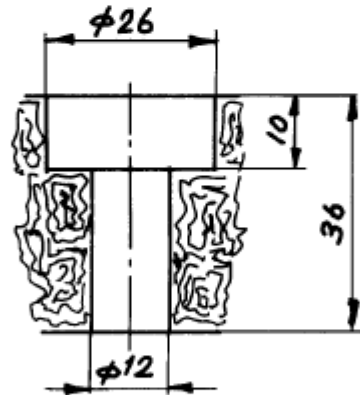
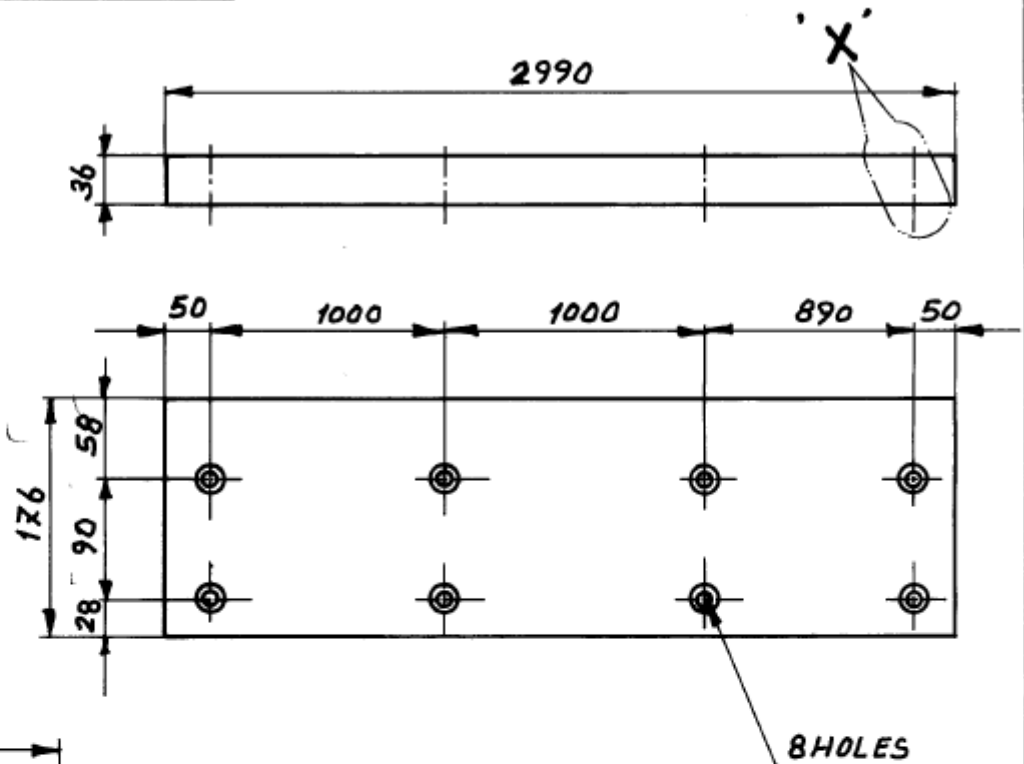
TITLE	CARD CODE	DRAWING NO.	REV
WOOD LINER (HINGED TABLE-II)	U 01	4-7-0111-03-03548	00

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

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REV 01	DATE	ALTERED
		CHECKED
ZONE		



DETAIL - X

		HARD WOOD	
ITEM NO.	DESCRIPTION	MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800 KN DRAW BENCH



Bharat Heavy Electricals Ltd.
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN	NAME S. MOHAN RAO	SIGN S. Muthu Raj	DATE 03-08-87
CHD			
APPD		P. R. Srinivasan	12-08-87

DEPT	Grade of Unitol Dim	SCALE	WEIGHT (Kg)	REF TO ASSY/OLD DRG	Item NO.
CODE	C/M/T		13.2	0202070-37000	56
TITLE	WOOD LINER (HINGED TABLE-I)			DRAWING NO. 4-3-0111-03-03547	REV 00

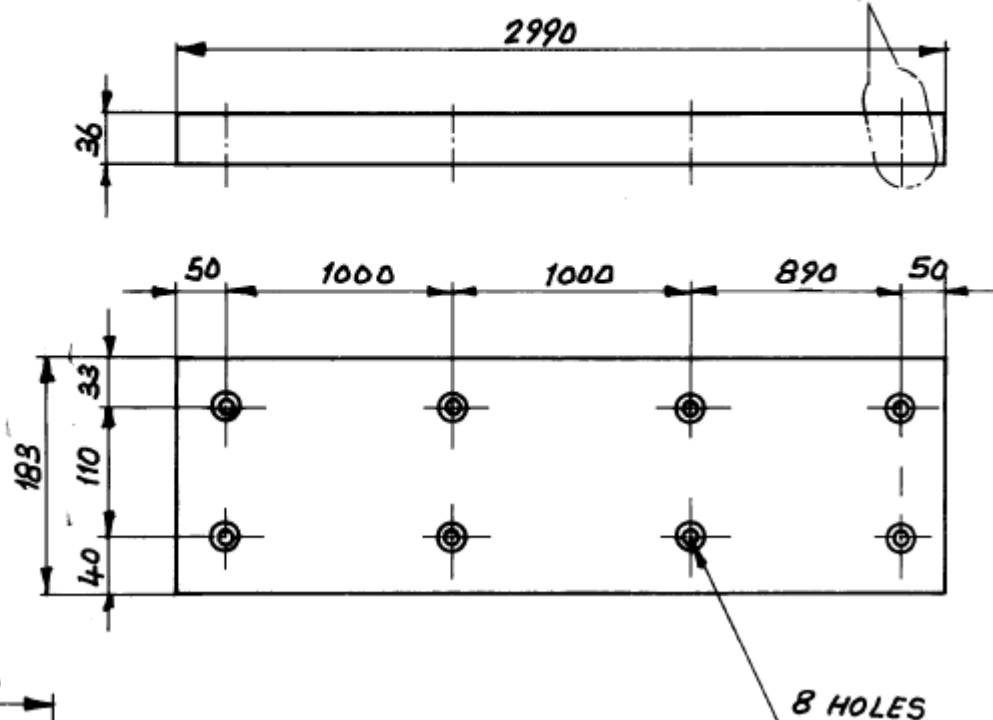
U 01

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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

REV 01	DATE	ALTERED
ZONE		CHECKED

**DETAIL - X**

ITEM NO.	DESCRIPTION	HARD WOOD	
		MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800KN DRAW BENCH



Bharat Heavy Electricals Ltd.
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN	NAME S. MOHAN RAJ	SIGN <i>S. Mohan Raj</i>	DATE 03-08-87
CHD			
APPD		<i>S. Mohan Raj</i>	12-08-87

DEPT	Grade of Untol Dim	SCALE 	WEIGHT (Kg)	REF TO ASSY/OVD ORG	Item NO.
CODE	C/M/F		13,7	0202070-37600	115

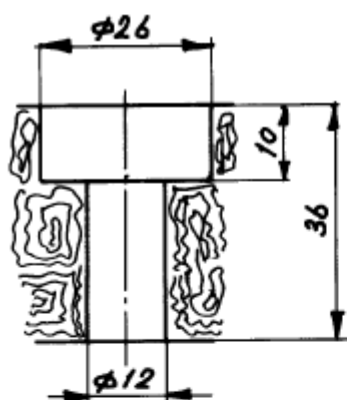
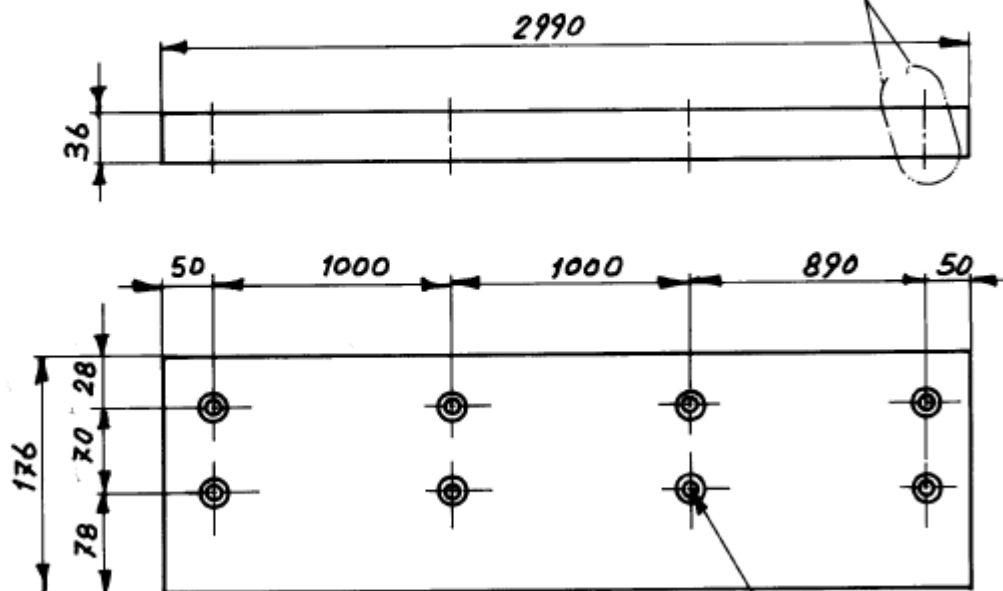
TITLE	CARD CODE	DRAWING NO.	REV
WOOD LINER (HINGED TABLE-I)	U 01	4-7-0111-03-03546	00

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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

REV	DATE	ALTERED
01		CHECKED
ZONE		

**DETAIL-X**

ITEM NO.	DESCRIPTION	HARD WOOD	
		MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800 KN DRAW BENCH



Bharat Heavy Electricals Ltd.,
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN	NAME	SIGN	DATE
CHD	S. MOHAN RAJ	S. Mohan Raj	02-08-87
APPD			12-08-87

DEPT	Grade of Unit/Dim	SCALE	WEIGHT (Kg)	REF TO ASSY/QWD DRG	Item NO.
CODE	C/M/F		13,2	0202070-37000	55

TITLE	CARD CODE	DRAWING NO.	REV
WOOD LINER (HINGED TABLE-I)	U 01	4-7-0111-03-03545	00

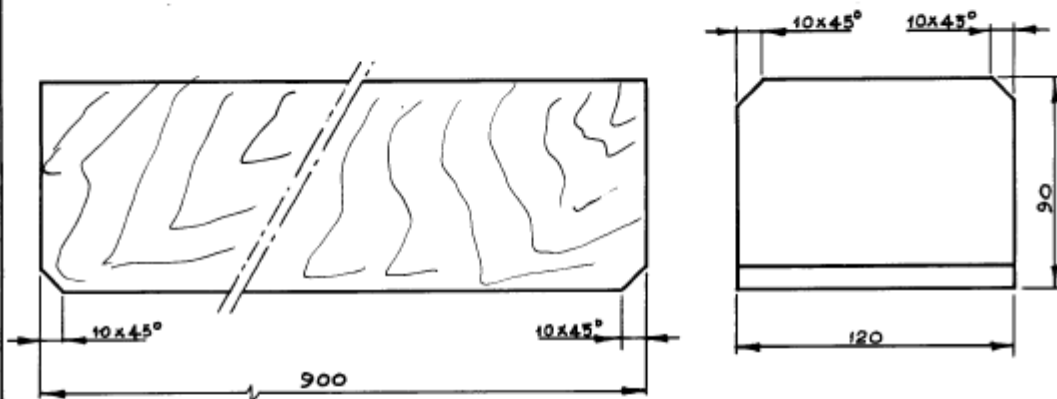
FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

05-249/B

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REV.	DATE	ALTERED
01		CHECKED
ZONE		

2



ITEM NO.	DESCRIPTION	HARD WOOD	
		KONGOO (GR) EQUI.	
		MATL. CODE	UNIT WT.
		MATL. SPEC	QTY.

EQPT: DRAW BENCH 800 KN/315 KN.



Bharat Heavy Electricals Ltd.,
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN.	NAME	SIGN	DATE
	RUBAN.H.	<i>[Signature]</i>	29-05-87.
CHK.			
	A. ARACKIOM	<i>[Signature]</i>	5-8-87.
APP.			
		<i>[Signature]</i>	14-10-77.

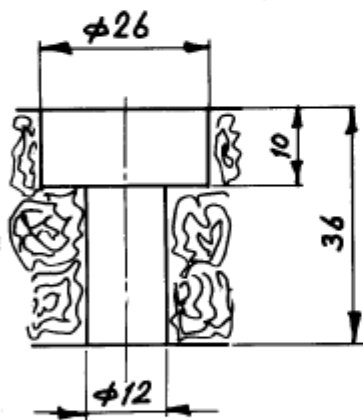
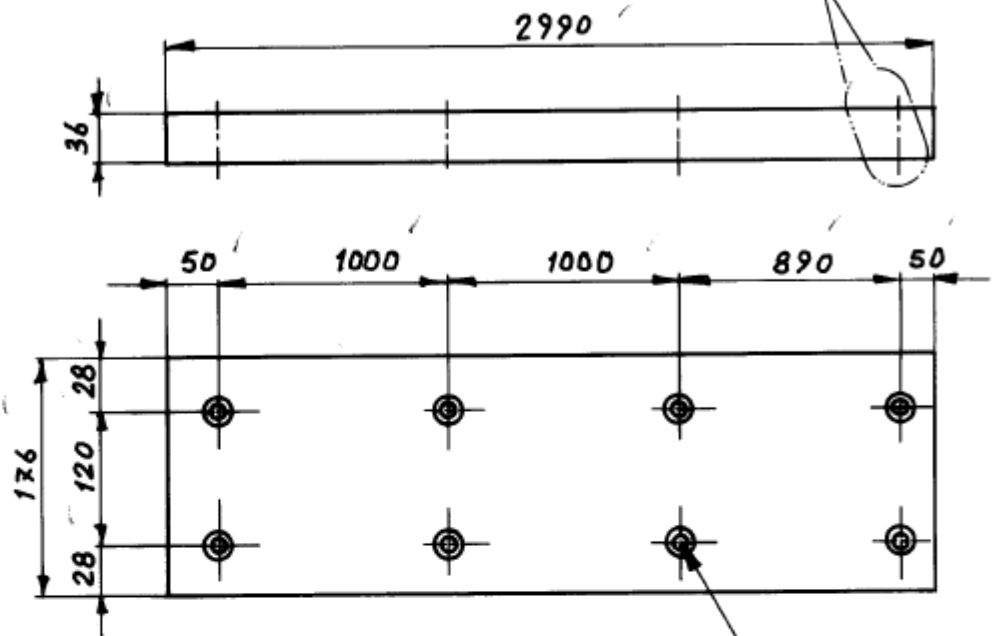
DEPT.	GRADE OF UNTOLODIM C/M/F	SYMBOL	SCALE	WEIGHT (KG)	REF. TO ASSY/OLD DRG.	ITEM NO.
			1:2,5			
TITLE				CARD CODE	DRAWING NO.	REV
WOOD FOR COLLECTING TROUGH. BOTTOM PIECE				U 01	4-7-0111-13-03450	00

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)

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REV	DATE	ALTERED
01		CHECKED
ZONE		

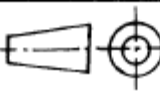


DETAIL-X

		HARD WOOD	
ITEM NO.	DESCRIPTION	MATL CODE	UNIT WT.
		MATL SPEC	QTY

EQPT: 800 KN DRAW BENCH

 Bharat Heavy Electricals Ltd. SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI-620 014	DRN	NAME	SIGN	DATE
	CHD	S. MOHAN RAO	S. Mohan Rao	03-08-87
	APPD			12-09-87

DEPT	Grade of Unit Dim		WEIGHT (Kg)	REF TO ASSY/ORD ORG	Item NO.
CODE	C/M/F		13,2	0202070-37000	57

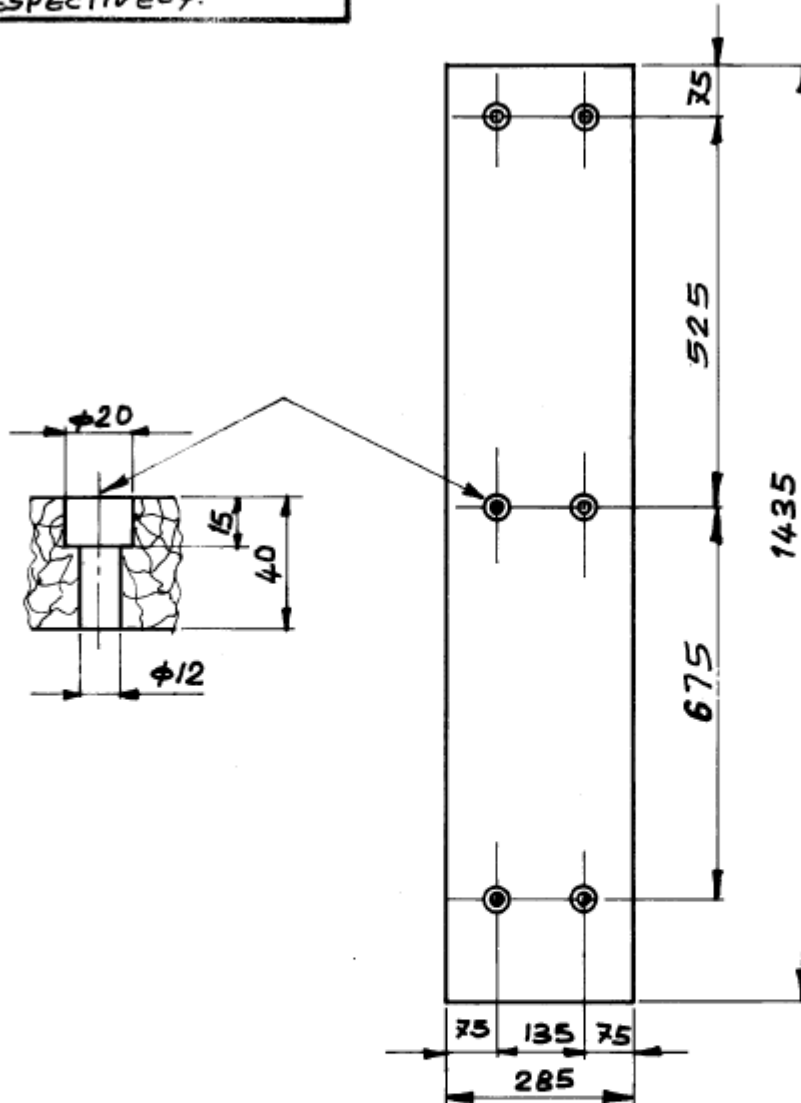
TITLE	CARD CODE	DRAWING NO.	REV
WOOD LINER (HINGED TABLE-I)	U 01	4-7-0111-03-03544	00

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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

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REV 01 DATE 18/8/05 ALTERED BY CHD X APPD J. Mohan Raj
HOLE PITCH 675 X 525 WERE 600 X 600 RESPECTIVELY.



ITEM NO.	DESCRIPTION	HARD WOOD	
		MATL CODE	UNIT WT
		MATL SPEC	QTY

EAPT: BOT DRAW BENCH



Bharat Heavy Electricals Ltd.,
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI - 620 014

DRN	NAME	SIGN	DATE
CHD	S. MOHAN RAJ	J. Mohan Raj	19.07.90
APPD		J. Mohan Raj	21.1.93

DEPT	GRADE OF UNTOOL. DIM C/M/F	SCALE 1:10	WEIGHT (kg)	REF TO ASSY/OLD DRG	ITEM NO.
CODE				0202070-37000	116
TITLE			CARD CODE	DRAWING NO.	REV
WOOD LINER (HINGED TABLE III)			U 01	4-7-0111-03-04161	01