

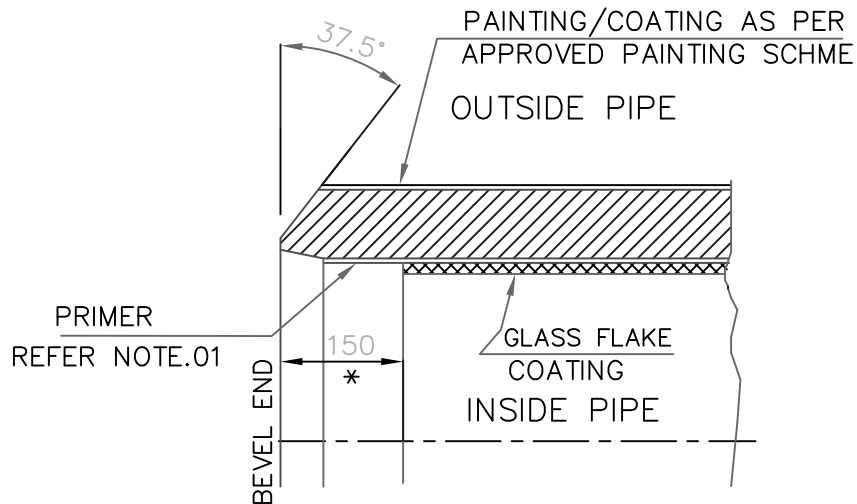
REV 01	DATE	ALTERED
		APPROVED
REV 02	DATE	ALTERED
		APPROVED

NOTES: —

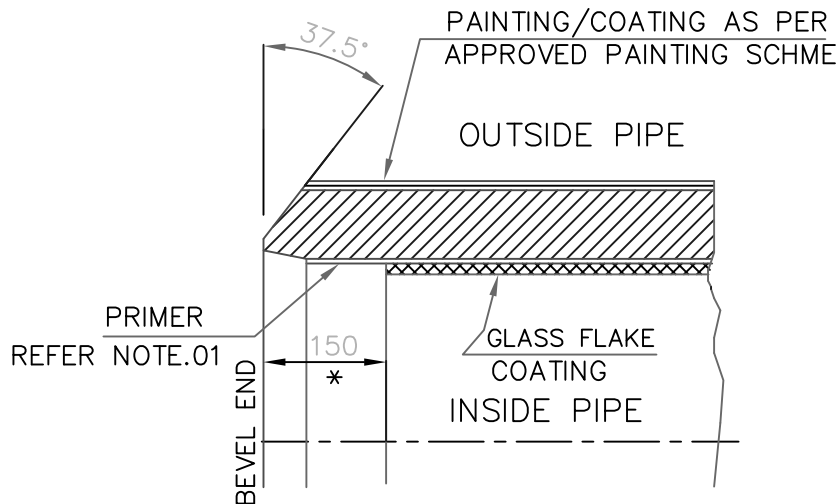
01. PRIMER COATING SHALL BE DONE BASED ON COATING MANUFACTURER'S RECOMMENDATION.

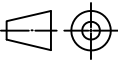
UNDER GROUND PIPING

* COATING TO BE DONE AT SITE AFTER WELDING

**OVER GROUND PIPING**

* COATING TO BE DONE AT SITE AFTER WELDING



 BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN	NAME P SURESH	SIGN	DATE 19.12.2017	NO.OF VAR	
		CHD	R SESHAGIRI		19.12.2017		
		APPD	R SESHAGIRI		19.12.2017		
DEPT CODE	GRADE OF UNTOL.DIM C / M / F	 SCALE N.T.S	WEIGHT (KG). 	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
TITLE SHOP COATING DETAIL (NEAR BEVEL END)			CARD CODE U 01	DRAWING NO. 4-80-468-81865		REV 00	