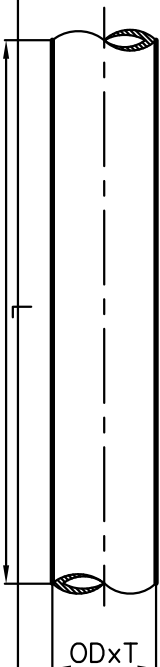


COOLING WATER PIPE (COATED INSIDE WITH G.F. COATING)
ORDERING QTY. AND DATA FOR UPPUR 2X800MM



MATERIAL SPECN. - IS: 3589
(PGMA: 80-468)

[illegible]

CUST. No. 7321

TOTAL WEIGHT = 1978200.000 kg

NOTES: -

1. LENGTH 'L' INDICATES TOTAL LENGTH OF EACH DU.
WHEREVER THE LENGTH OF EACH DU EXCEEDS 12.5M, THE SUPPLY CAN BE MADE AS ONE SET
(DESIRED LENGTH OF EACH PIECE AS INDICATED IN REMARKS COLUMN)
2. EACH PIECE OF PIPE SHALL BE SUPPLIED WITH BEVEL ENDS AS PER DRG. NO.
4-80-468-81866
- a) EDGE PREPARATION FOR PIPE OD3840x20 IS AS PER STY-'D' : dl=3800

3. COATING:-

- a) INSIDE SURFACE OF THE PIPE SHALL BE COATED WITH GLASS FLAKE COATING AS PER APPROVED QUALITY PLAN AND AS PER DRAWING 4-80-468-81865.
 - b) OUTSIDE SURFACE SHALL BE PAINTED AS APPLICABLE FOR U/G PIPING OR O/G PIPING AS PER APPROVED QUALITY PLAN.
 - c) FOR COATING NEAR BEVEL ENDS REFER DRG. NO. 4-80-468-81865.
4. SPIDER ARRANGEMENT TO BE PROVIDED AT PIPE ENDS AS PER DRG. NO. 4-80-999-93078

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[illegible]