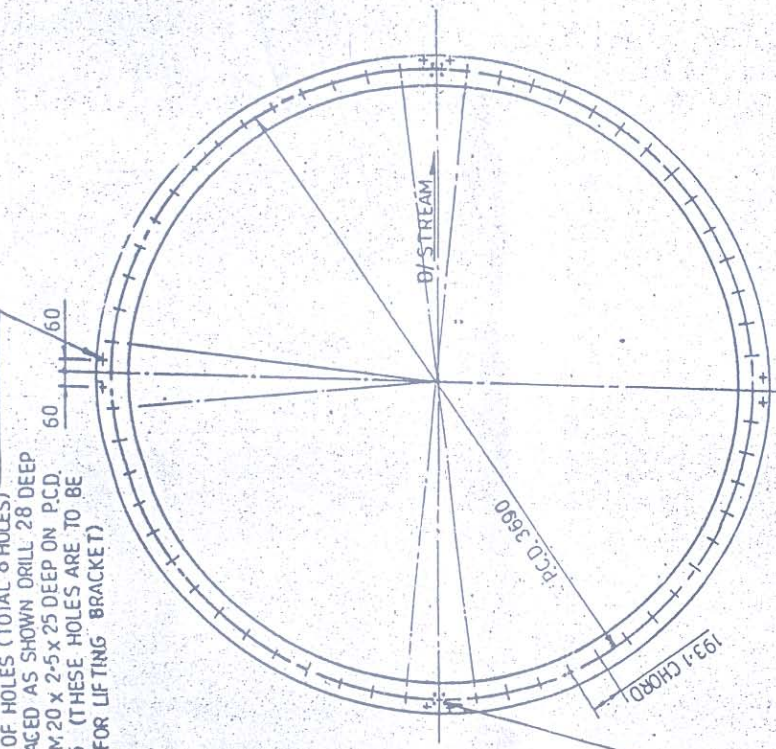


ANNEXURE 'B' SEE NOTE-1

NOTE-1

4 PAIR OF HOLES (TOTAL 8 HOLES) EQUISPACED AS SHOWN DRILL 28 DEEP & TAP M20 x 2.5 x 25 DEEP ON P.C.D. 3756.5 (THESE HOLES ARE TO BE USED FOR LIFTING BRACKET)



HOLES MARKED THUS: # NOT TO BE DRILLED & TAPPED (SEE NOTE-2)

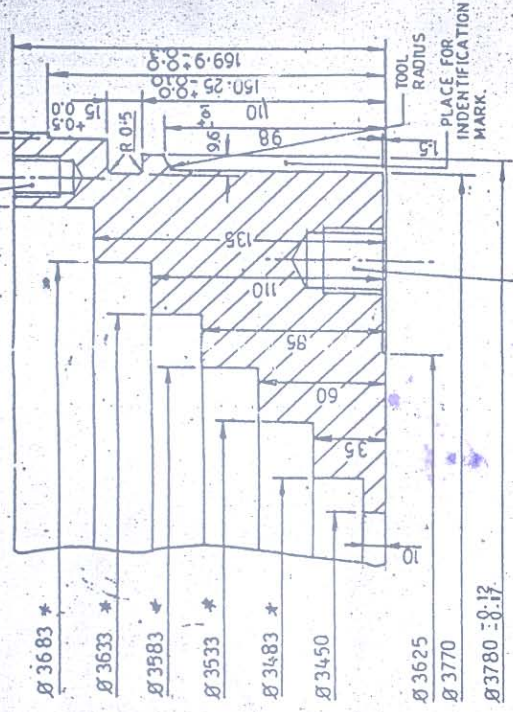
VIEW - X
(SCALE 1:25)

NOTE-3

THE TOLERANCE ON ★ DIAMETER IS +0.30 +0.0

- Ø 3800 +0.0 -0.06
- Ø 3779 +0.1 -0.1
- Ø 3733 ★ (SEE NOTE-3)
- Ø 3683 ★
- Ø 3633 ★
- Ø 3583 ★
- Ø 3533 ★
- Ø 3483 ★
- Ø 3450
- Ø 3625
- Ø 3770
- Ø 3780 ±0.17

★ (SEE NOTE-3)



NOTE-2

58 HOLES EQUISPACED ON CENTERS AS FOR 60 LEAVING 2 HOLES MARKED THUS: # IN PLAN VIEW DRILL 40 DEEP & TAP M30 x 3.5 x 35 DEEP ON PCD 3690.

ALL DIMENSIONS ARE IN mm

3/2 ALL OVER

MATERIAL REQUIREMENT AS PER SPECIFICATION NO. BMB-PHD-PP-187

BHAKRA BEAS MANAGEMENT BOARD (Power Wing)
PLANNING & DESIGN (PPS) DIRECTORATE, CHANDIGARH.

Sketch No. PHD-DEH/AR-S-78 | Scale:-

BOTTOM SEALING RING

DRAWN <i>Spandip Singh</i>	SUBM. <i>R. Singh</i>	CHKD. <i>K. Singh</i>	RECM. <i>K. Singh</i>	APPD. <i>K. Singh</i>
Asstt. Dir.-II	Asstt. Dir.-I	Asstt. Dir.-I	Director	Director/P & D.