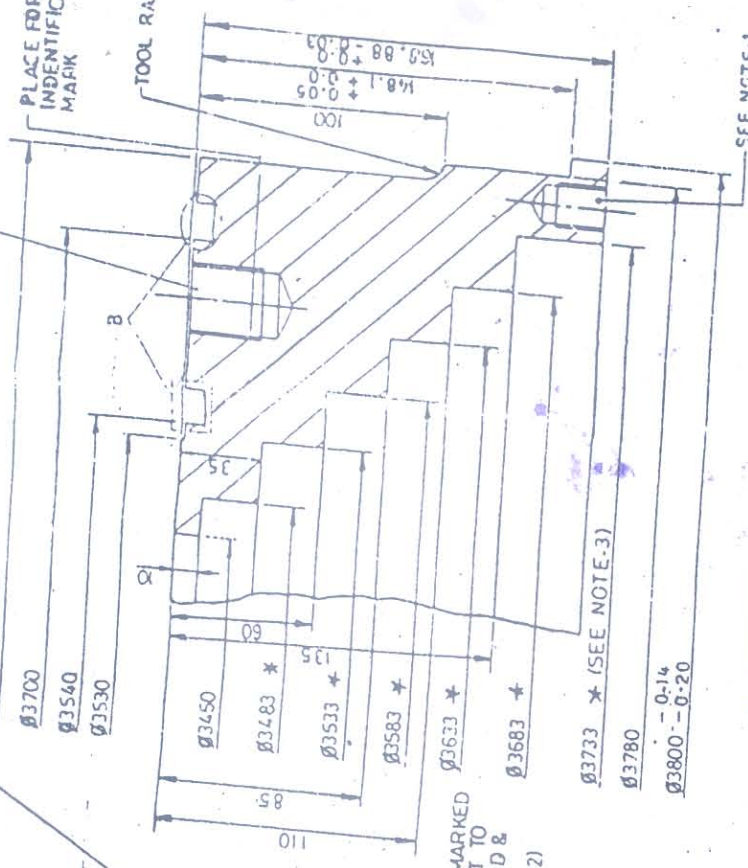


NOTE-1. 4 PAIR OF HOLES (TOTAL 8 HOLES) EQUISPACED AS SHOWN DRILL 28 DEEP & TAP M20 X 25 X 25 DEEP ON 3756.5 P.C.D. 50 (THESE HOLES TO BE USED FOR LIFTING BRACKET)

NOTE-2. 56 HOLES SPACED AS FOR 60 HOLES EQUISPACED OFF CENTERS OMITTING 4 (POSITIONED MARKED THUS * ON PLAN) DRILL 40 DEEP & TAP M30 X 3.5 X 35 DEEP TO WITH IN ±0.5mm OF THEIR TRUE POSITION.



ALL DIMENSIONS ARE IN mm.

NOTE-3

THE TOLERANCE ON * DIAMETER IS +0.30

32/ ALL OVER

MATERIAL REQUIREMENT AS PER SPECIFICATION NO. BMB-PHD-PP-187

VIEW-X
(Scale 1:25)

+0.5
1.5 RELIEF
R0.5



DETAIL B

4 HOLES POSITIONED AS SHOWN IN THE PLAN DRILL 40 DEEP & TAP M30 X 3.5 X 35 DEEP. (SEE NOTE-2)

BHAKRA BEAS MANAGEMENT BOARD (Power Wing)				
PLANNING & DESIGN (PPS) DIRECTORATE, CHANDIGARH				
SKETCH NO. PHD-DEHAR-S-81 SCALE:-				
TOP SEALING RING				
DRAWN	SUBM	CHKD	RECD	APPD
<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
AD-II	AD-I	AD-I	AD-I	AD-I
			DY. DIRECTOR	DIRECTOR P&D