



BHARAT HEAVY ELECTRICALS LIMITED
CENTRAL FOUNDRY FORGE PLANT
Purchase Department (Materials Management)
Ranipur, Haridwar-249403 (Uttarakhand)

DEDUCTION NORMS FOR THE TENDER ENQUIRY 201701231/1302

Specification no	Deviations	Deviation range	Deduction percentage on basis rates
FF06041	Clay	0.02% to 0.5%	50%
		>0.5%	100%
	Fines	4% to 6%	50%
		>6%	100%
	GFN	34 to 35	25%
		<34	100%
		50 to 52	50%
		>52	100%
	Retention	Upto 65	10%
		<65	50%
	Moisture	0.5% to 1%	25%
		1% to 2%	50%
		>2 %	100%

In case of Deviation in more than one parameter, the maximum penalty applicable against any parameter shall be applied.

For deviation found beyond the allowable limits (i.e. for 100% deduction). Material will be rejected & no payment shall be released.

Being voluminous material, it is not practical to return the deviated/rejected Silica sand back to the vendor hence vendor is required to supply material after due testing at their end. No request for return of the deviated/rejected Silica sand back to the vendor shall be entertained.