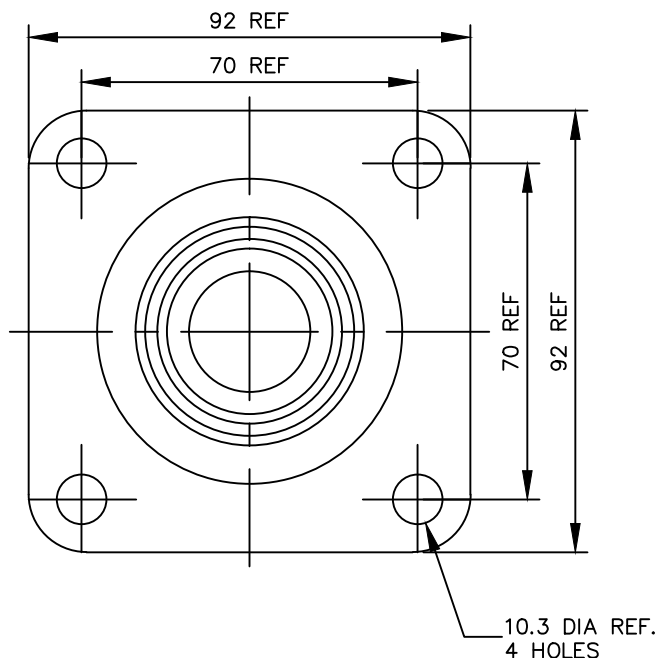
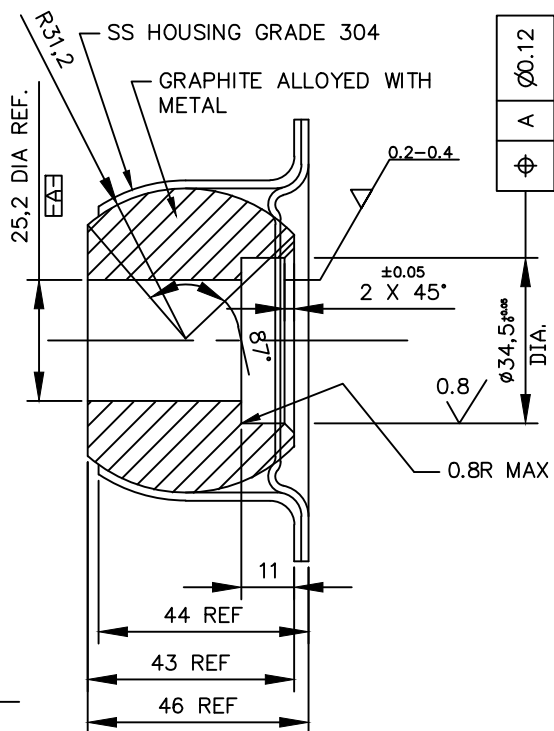


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REV	DATE	ALTERED :DHEERAJ KUMAR
01	12.11.2014	CHD & APPD:G SARAVANAKUMAR
RADIUS OF BEARING ADDED		

FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD. NO TP 023 0299



NOTE:

1. ALL DIMENSIONS ARE MILLIMETERS
2. UNSPECIFIED TOLS : DIMS ± 0.8
3. REFER ASSLY DRAWING NO 2-45-000-01392A
4. TECHNICAL SPECIFICATION REFER TFS:1001A

	DAMPER BEARING		SUBDELIVERY			0.500
VARIANT NUMBER	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT
			MATERIAL SPECN			QUANTITY



355-056

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

DRN	NAME	SIGNATURE	DATE
CHD	BIMAL.C	-sd-	15-03-2011
APPD	GSK	-sd-	15-03-2011
	MTP	-sd-	15-03-2011

DEPT	FS	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE	129			N.T.S		
TITLE						DRAWING NO : 4-45-320-01618A
SELF ALIGNING FLANGE DAMPER BEARING						REV 01