

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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SIGN. AND DATE

INVENTORY NO

REF. DRG. NO.

COMPUTER FILE NAME

GENERAL DIMENSIONAL LIMITS, FITS &amp; TOLERANCES AS PER HY0230261

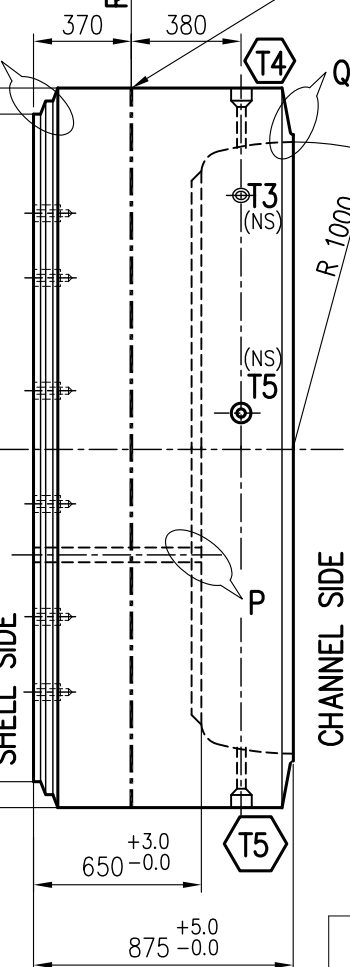
DRG. NO. 3-175-05-01418

MACHINE SCRIBE MARK  
1 MM DEPTH ALLROUND.

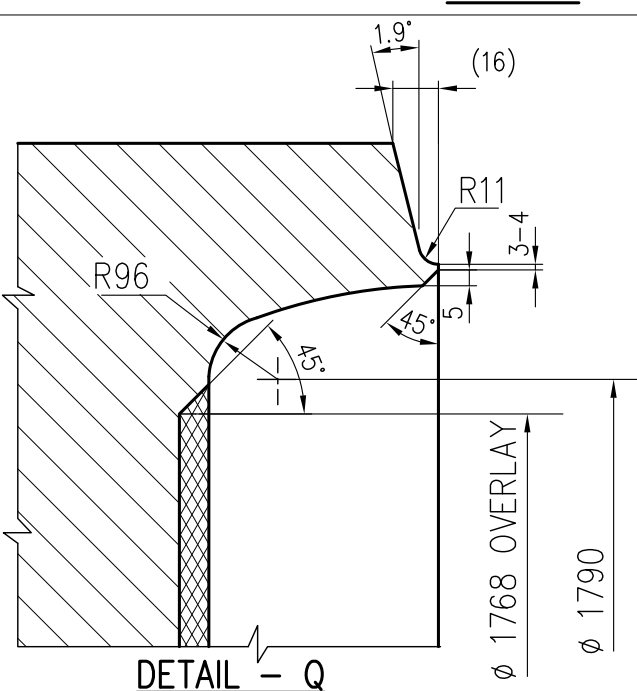
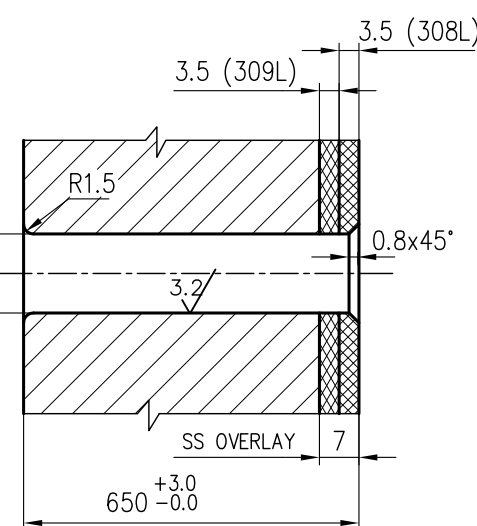
VIEW-V

 $\phi 2360^{+3.0}_{-0.0}$ SHELL SIDE  
TAKEN TO SUIT SKIRT ID)

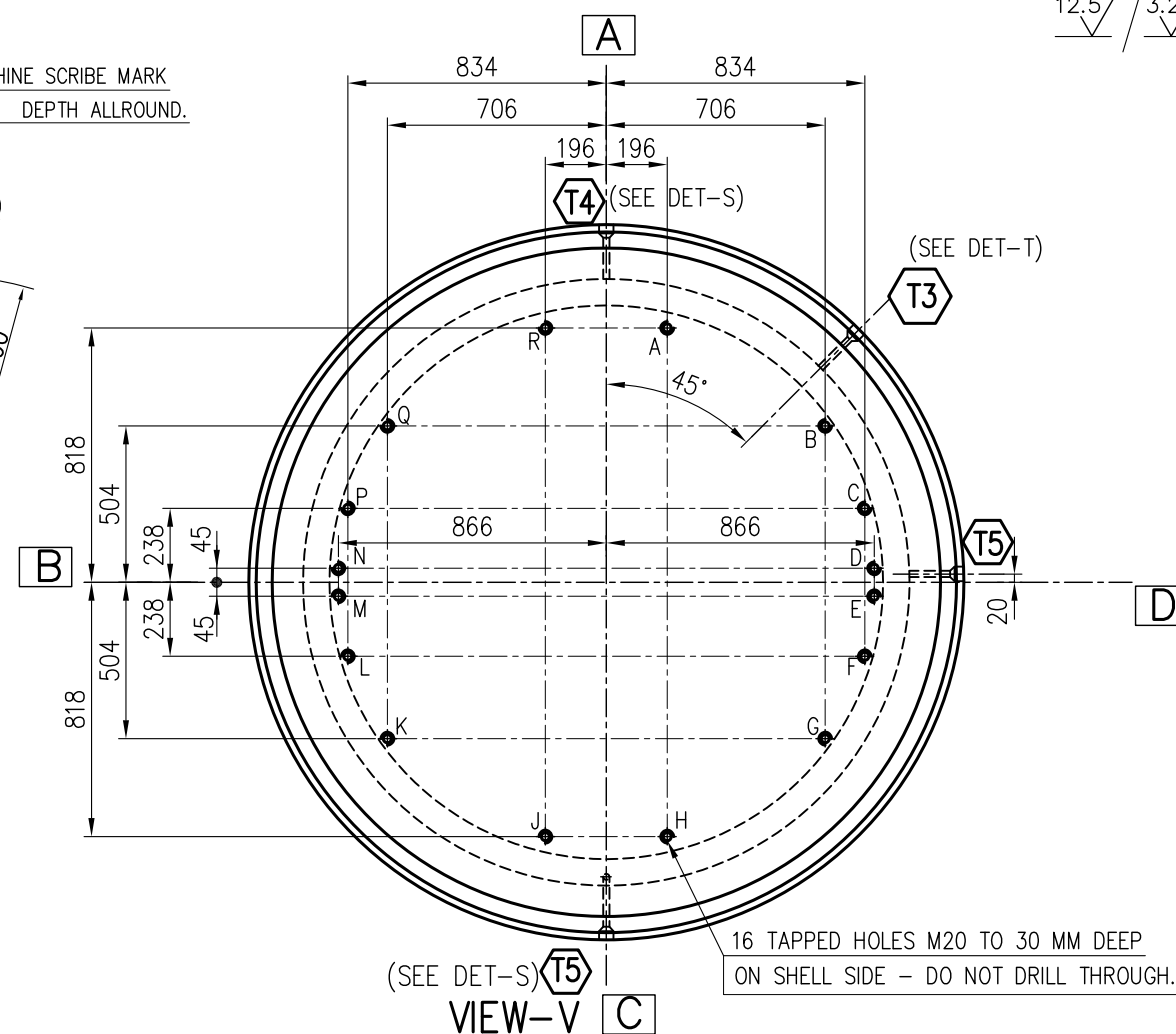
CHANNEL SIDE



DETAIL - P



DETAIL - Q

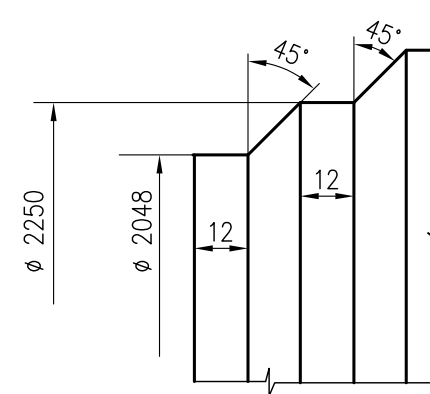


(SEE DET-S) T5

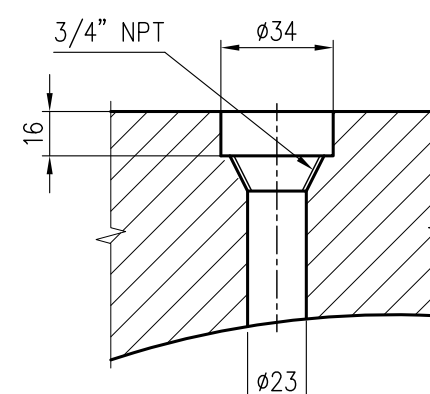
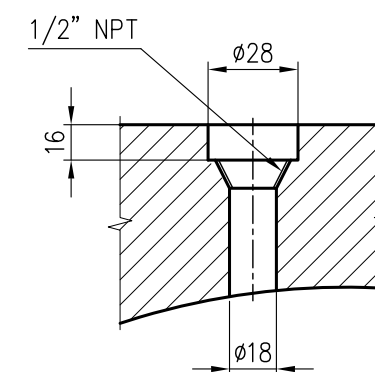
VIEW-V C

16 TAPPED HOLES M20 TO 30 MM DEEP  
ON SHELL SIDE - DO NOT DRILL THROUGH.

12.5/3.2



DETAIL - R

DETAIL - S  
(FOR T4 & T5)DETAIL - T  
(FOR T3)

## NOTES: -

1. FOR STAINLESS STEEL OVER LAY FOLLOW WELD DETAIL. W/1 AFTER OVER LAY U.T. REQUIRED. ACCEPTANCE STD HE71046.
2. FOR TUBE LAYOUT REF. DRG. No. 3-175-01-02237.
3. FOR WELD SYMBOLS & PROCEDURES SEE DRG.No.3-175-01-00544.
4. M.T. REQUIRED FOR WELD EDGE PREPN. DETAIL Q & R.
5. P.W.H.T AFTER OVERLAY REQUIRED.  
PWHT TO BE DONE AFTER SKIRT TO TUBE SHEET WELDING
6. FOR UNSPECIFIED TOLERANCES REFER PRODUCT STD HE71036.

TYPE OF PRODUCT  
OR  
NAME OF CUSTOMER/PROJECT

660 MW UDANGUDI

DRN.	NAME	SIGN.	DATE	NO.OF VAR.
CHD.	A.K. SAHOO	A.K.S.	11.01.2021	NA-
APPD.	K.KISHORE KUMAR	K.K.K.	11.01.2021	

DEPT. H.E.D	UNTOL. DIMS. GR. $\phi$ /M/F	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE 405		N.T.S	NA	-NA-	-NA-	-NA-
TITLE			CARD CODE	DRAWING NO.		REV.
TUBE SHEET (FOR HPH-9)				3-175-05-01418		00
				SHT. No 01	NO. OF SHT. 01	

Jan Thu 21 10:35 2021

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