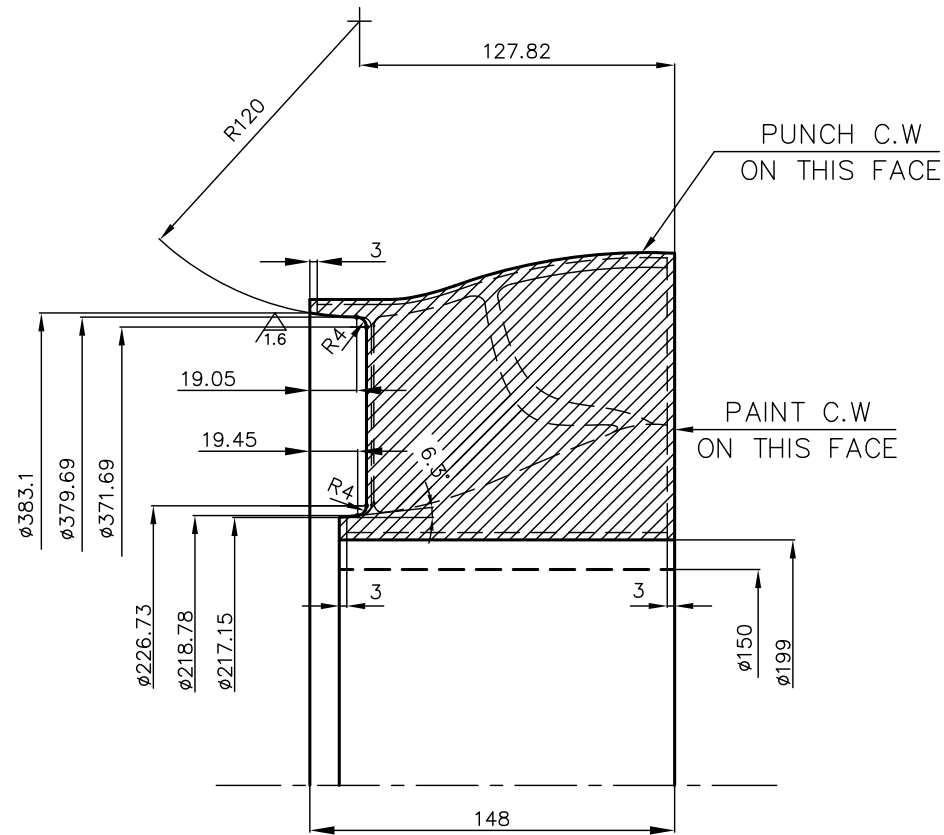
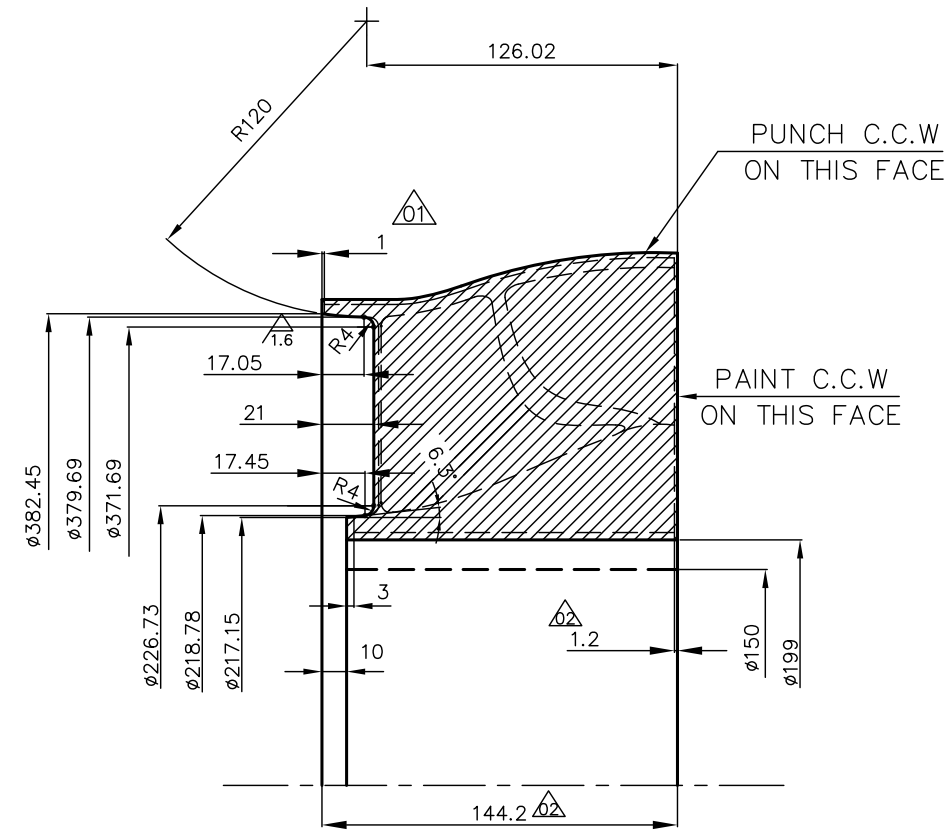


DRG.NO. 3-139-08-31190/02

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**CO-ORDINATES FOR ID ROUGH MACHINING
(WITH 3 MM MACHINING ALLOWANCE)
SHROUDED FAN (C.W) DIA 428 MM**



**CO-ORDINATES FOR ID ROUGH MACHINING
(WITH 1 MM & 1.2 MM MACHINING ALLOWANCE)
SHROUDED FAN (C.C.W) DIA 428 MM**

NOTE:

1. IDEALLY ROUGH MACHINING DETAILS OF BOTH SHROUDED FANS C.W & C.C.W ARE IDENTICAL, BUT DUE TO SHOP DEVIATION I.D MACHINING OF C.W AND C.C.W SHALL BE DONE AS PER THE ABOVE SKETCH.
2. IDENTIFICATION OF THE SHROUDED FANS WITH MARKINGS C.W & C.C.W SHALL BE DONE AS SHOWN.

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

TARF 485-10K

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	A.PRAMODH		15.04.21	NA
CHD.	P.D.NAIDU		15.04.21	
APPD.	K.C.PANDA		15.04.21	

DEPT. EME	GRADE OF TOL. DIM.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
CODE 425		1:1	NA	NA	NA	NA

TITLE	DRAWING NO.	REV.
COORDINATES ID MACHINING (DEVIATED FORGING)	3-139-08-31190	02
SHEET NO. 1	NO OF SHEETS 1	

REV.	DATE	ALTERED	A.P	REV.	DATE	ALTERED	A.P
02	15.07.21	CHECKED	P.D.N APPD.K.C.P	01	21.04.21	CHECKED	P.D.N APPD. K.C.P
1. MACHINING ALLOWANCE REDUCED TO 1 MM AND 1.2 MM FROM 3 MM.				1. MACHINING ALLOWANCE REDUCED TO 1 MM AND 1.5 MM FROM 3 MM.			
2. 148 MM CHANGED TO 144.2 MM.				2. 148 MM CHANGED TO 144.5 MM.			