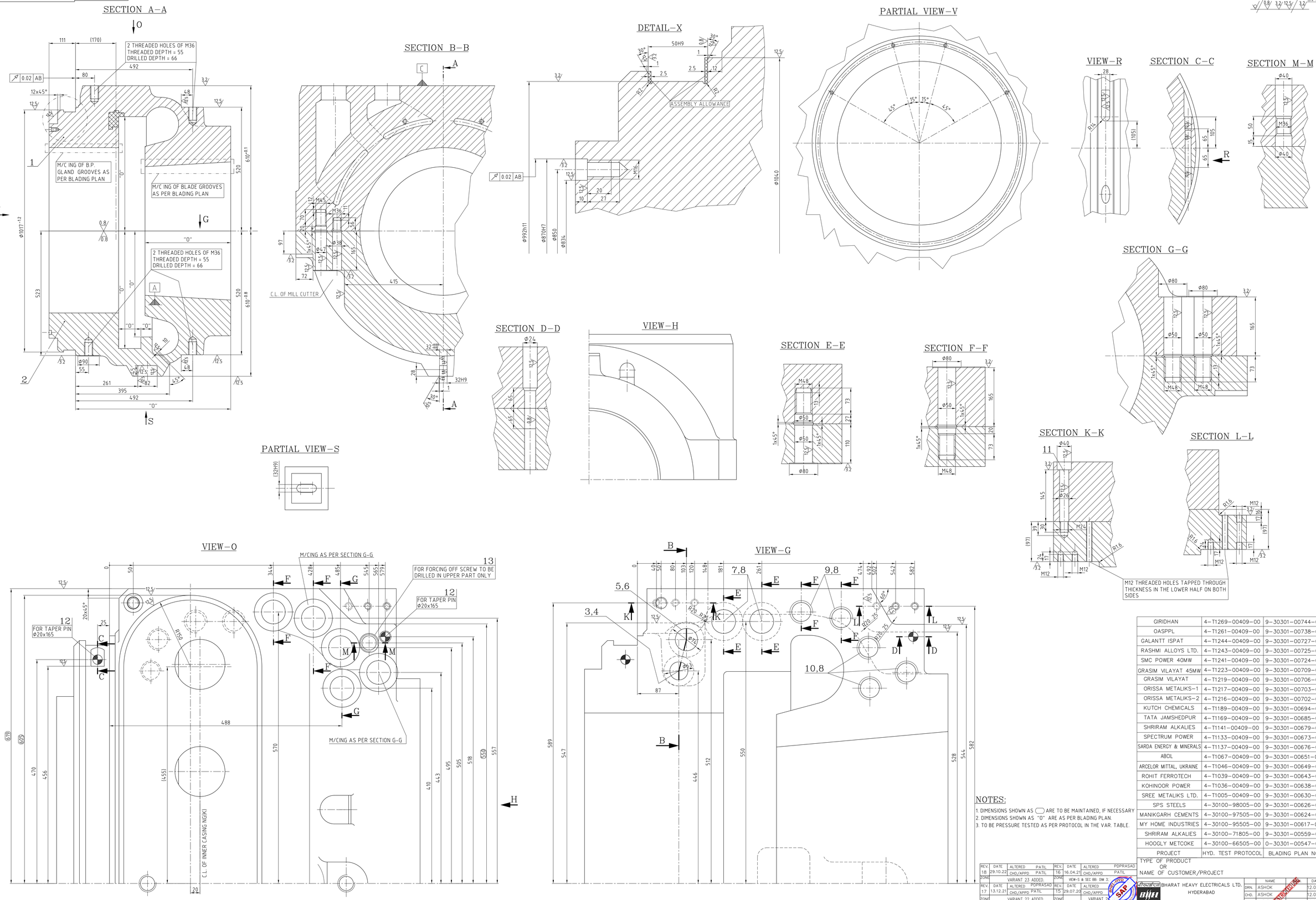
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO 0-30102-00049 SH. 01 OF 01



GIRIDHAN	4-T1269-00409-00	9-30301-00744-00	23
OASPPL	4-T1261-00409-00	9-30301-00738-00	22
GALANTT ISPAT	4-T1244-00409-00	9-30301-00727-00	21
RASHMI ALLOYS LTD.	4-T1243-00409-00	9-30301-00725-00	20
SMC POWER 40MW	4-T1241-00409-00	9-30301-00724-00	19
GRASIM VILAYAT 45MW	4-T1223-00409-00	9-30301-00709-00	18
GRASIM VILAYAT	4-T1219-00409-00	9-30301-00706-00	17
ORISSA METALIKS-1	4-T1217-00409-00	9-30301-00703-00	16
ORISSA METALIKS-2	4-T1216-00409-00	9-30301-00702-00	15
KUTCH CHEMICALS	4-T1189-00409-00	9-30301-00694-00	14
TATA JAMSHEDPUR	4-T1169-00409-00	9-30301-00685-00	13
SHRIRAM ALKALIES	4-T1141-00409-00	9-30301-00679-00	12
SPECTRUM POWER	4-T1133-00409-00	9-30301-00673-00	11
SARDA ENERGY & MINERALS	4-T1137-00409-00	9-30301-00676-00	10
ABCIL	4-T1067-00409-00	9-30301-00651-00	09
ARCELOR MITTAL, UKRAINE	4-T1046-00409-00	9-30301-00649-00	08
ROHIT FERROTECH	4-T1039-00409-00	9-30301-00643-00	07
KOHINOOR POWER	4-T1036-00409-00	9-30301-00638-00	06
SREE METALIKS LTD.	4-T1005-00409-00	9-30301-00630-00	05
SPS STEELS	4-30100-98005-00	9-30301-00626-00	04
MANIKGARH CEMENTS	4-30100-97505-00	9-30301-00624-00	03
MY HOME INDUSTRIES	4-30100-95505-00	9-30301-00617-00	02
SHRIRAM ALKALIES	4-30100-71805-00	9-30301-00559-00	01
HOOGLY METCOKE	4-30100-66505-00	0-30301-00547-00	00
PROJECT	HYD. TEST PROTOCOL	BLADING PLAN NO:	VAR.

NOTES:

1. DIMENSIONS SHOWN AS ⬭ ARE TO BE MAINTAINED, IF NECESSARY
2. DIMENSIONS SHOWN AS "0" ARE AS PER BLADING PLAN.
3. TO BE PRESSURE TESTED AS PER PROTOCOL IN THE VAR. TABLE.

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
14	16.06.20	CHD/APPD PATIL	13	12.03.19	CHD/APPD PATIL	12	02.01.18	CHD/APPD PATIL	11	30.10.18	CHD/APPD PATIL	10	31.01.18	CHD/APPD NSN	09	09.12.17	CHD/APPD PATIL	08	25.08.16	CHD/APPD NSN	07	01.07.15	CHD/APPD P.ASHOK	06	21.04.15	CHD/APPD P.ASHOK	05	25.02.13	CHD/APPD SMK	04	05.09.12	CHD/APPD P.ASHOK
ZONE		VARIANT 18 ADDED.	ZONE		VARIANT 17 ADDED.	ZONE		VARIANT 15 & 16 ADDED.	ZONE		M12 THROUGH HOLES ADDED IN SEC.K-K & SEC. L-L FOR VERTICAL FLOATING.	ZONE		VARIANT 14 ADDED.	ZONE		VARIANT No. 13 ADDED.	ZONE		VARIANT No. 12 ADDED.	ZONE		VARIANT No. 10 & 11 ADDED.	ZONE		VARIANT No.09 ADDED.	ZONE		VARIANT No.08 ADDED

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
03	28.01.12	CHD/APPD P.ASHOK	02	26.03.11	CHD/APPD P.ASHOK	01	15.06.07	CHD/APPD P.ASHOK	00		
ZONE		VARIANT NOS: 05, 06 & 07 ADDED.	ZONE		VARIANT NOS: 02, 03 & 04 ADDED.	ZONE		VARIANT 01 ADDED.	ZONE		

REV.	DATE	ALTERED	REV.	DATE	ALTERED
18	29.10.22	CHD/APPD PATIL	16	16.04.21	CHD/APPD PATIL
ZONE		VARIANT 23 ADDED.	ZONE		VIEW-S & SEC BB: DIM 3:
17	13.12.21	CHD/APPD PATIL	15	29.07.20	CHD/APPD
ZONE		VARIANT 22 ADDED.	ZONE		VARIANT 2

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

	NAME	SIGN	DATE	NO.OF VAR.
DRN.	ASHOK		12.08.06	–NA–
CHD.	ASHOK		12.08.06	
APPD.	M.R.BABU		12.08.06	

DEPT.	UNTOL. DIMS. OR	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
415		N.T.S	–NA–	–N.A.–	–N.A.–	–N.A.–

CODE	CARD CODE	DRAWING NO.	REV.
	N.A.	0-30102-00049	18

SHT. No 01 NO. OF SHT. 01

TITLE
INNER CASING N63 WZ
(ABN. HIGH PARAMETER)

GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261

COMPUTER FILE NAME

REF. DRG. NO.

SIGN. AND DATE

INVENTORY NO

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Oct Mon 31 14:27 2022

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