



MAHARATNA COMPANY

MATERIAL MANAGEMENT (PURCHASE)
CENTRAL FOUNDRY FORGE PLANT, BHEL HARDWAR
RANIPUR, HARIDWAR (INDIA) – 249403

Phone No.+91-1334-281724/284060, FAX No. .+91-1334-281862

e-mail : manoj26@bhel.in; kumar.pradeep@bhel.in

**Sub: Corrigendum for due date extension & missing drawing document for
Groove neck gashing tools**

Ref: FF/PPX/4114

Dated: 17.12.2020

Tender Reference Number: 202001971

Tender ID: 2020_BHEL_541_1

With reference to above Tender for 05 type of Groove neck gashing tools, which is due on 22.12.2020.

Kindly note that, due date has been **extended from 22.12.2020 to up to 30.12.2020, 2:00 PM and missing drawing documents are enclosed.** Requested to kindly submit your offer accordingly.

Yours Faithfully,

For & On behalf of CFFP, BHEL, Hardwar

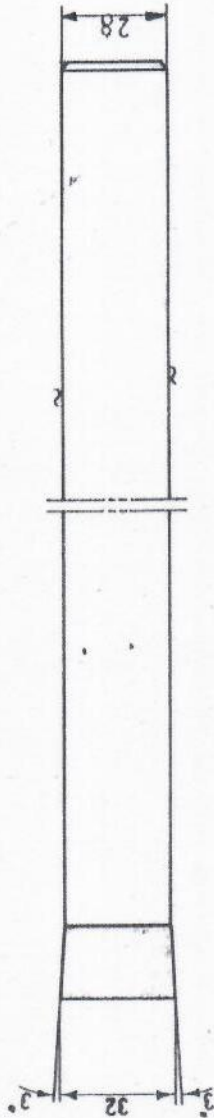
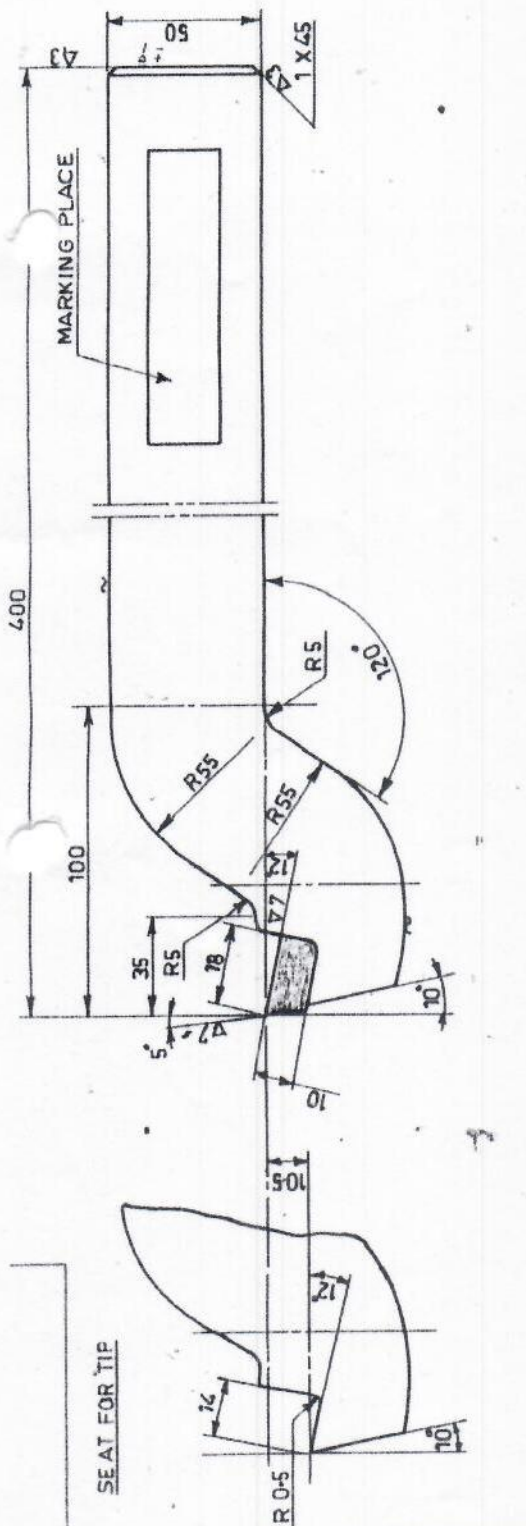
(Pradeep Kumar)

Dy Manager (Purchase)

Note:

1. Corrigendum if any shall not be published, kindly refer websites for any changes.
2. Details of Notification for Expression of Interest (EOI) enclosed.

VS THE REST



NOTE -

- 1 - SHANK MATERIAL C-45 AS PER IS:1570
- 2 - TIP IS BRAZED TO THE SHANK CARBIDE GR. P-40
- 3 - CUTTING EDGE SHOULD BE NICELY FINISHED BY LAPING OR HONING
- 4 - SURFACES MARKED ~ ARE NOT TO BE MACHINED.
- 5 - EACH TOOL WILL BE MARKED AS H X B X L AND DRG. NO. 04/JST/0917

04-01-008



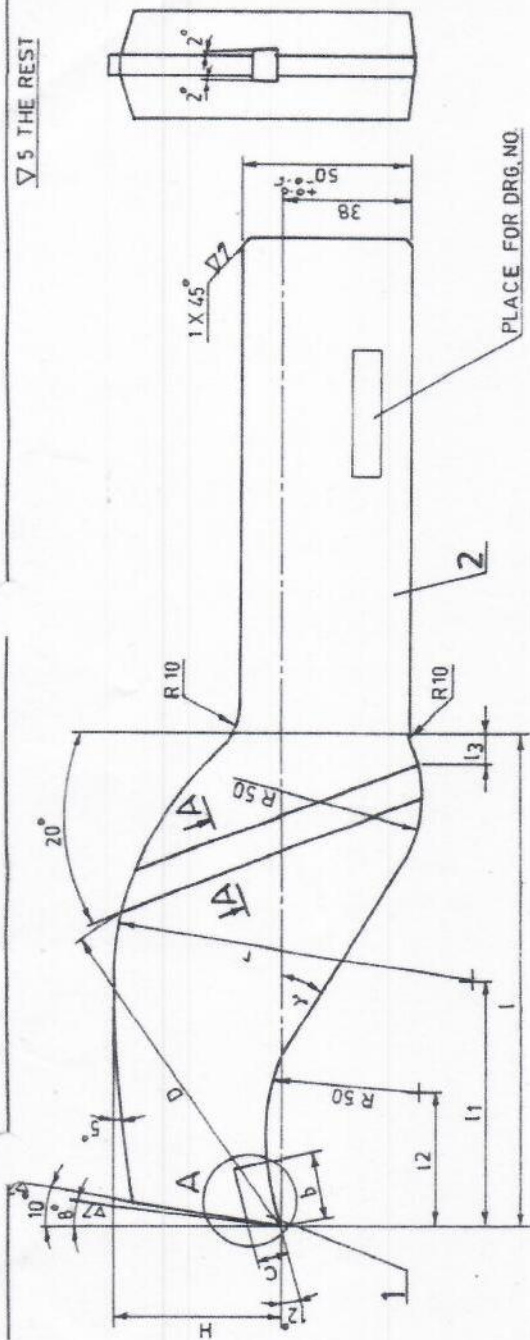
GOOSE NECK
GASHING TOOL

04-01-008

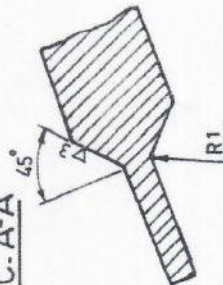
CODE	WEIGHT	SCALE
		NTS
SHEET 1	TOTAL SHEETS 1	
C.F.F.P.	M/C SHOP	

DRAWN	CHECKED	APPROVED	NAME	SIGN	DATE
MISHRA	PANGLIA				14.11.13

DETAIL- A



SEC. A-A



CUTTING BIT: CARBIDE GRADE P-40
SHANK MAT: EN-9

BHARAT HEAVY ELECTRICALS LTD.
UNIT : CENTRAL FOUNDRY FORGE PLANT.
HARDWAR.

SL NO	L	H	I	I ₁	I ₂	I ₃	r	α_1	α_2	b ₁	h	D	DIM OF TIP		
													$\frac{a}{2}$	b	c
1	300	50	150	74	30	8	100	10.5°	30°	16	48	120	13	20	10
2				63	35	12	120	11.5°	35°	22	50.5	134	14	26	12
3	320	60	165	66	42	8	100	15°		28	55	142	18	34	16
4	300	50	150	74	30	8	100	9.5°	30°	16	48	120	11.5	20	10
5	350	60	200	74	30	8	100	15°	35°	28	55	142	18	34	16

DEPT.		M/C SHOP		SCALE	N.T.S.	WEIGHT (KGS)		SPECIFIED MATERIAL			
TITLE								DRAWING NO.			
CARBIDE TIP GOOSE NECK								04-01-028			
GROOVING TOOL.								NO. OF SHEETS			
								SHEET NO.			
DRAWN		NAME		SIGN		DATE					
WORKED		D.K. MISHRA				8-5-55					
CHECKED		M. D. PADHYA				8-5-55					
APPROVED		K. A. RAO									

SIZE - A3