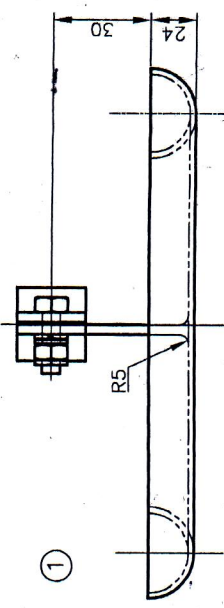


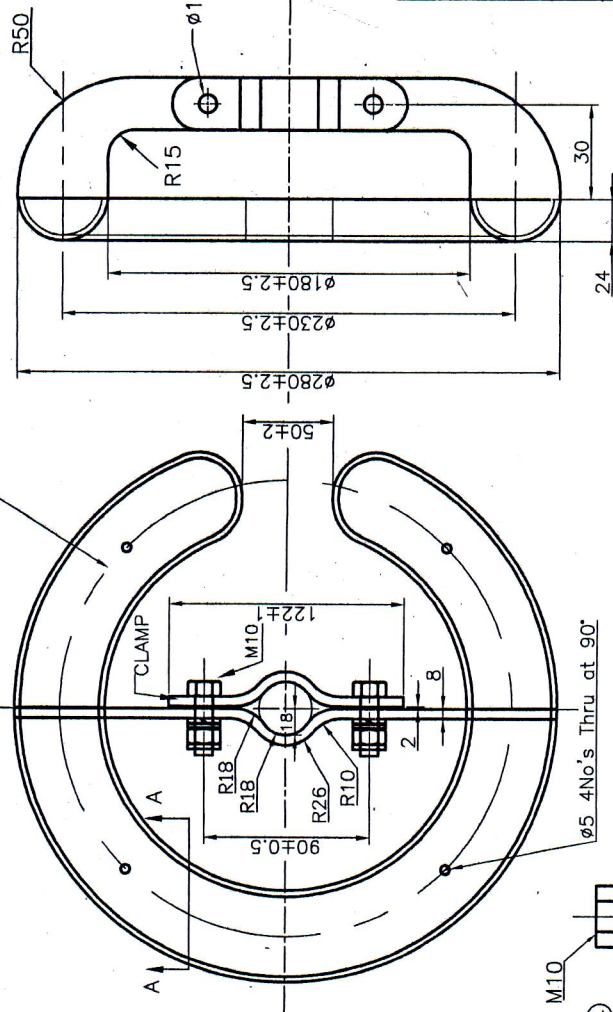
ALL DIMENSIONS ARE IN mm.

3	987	14	34523	00
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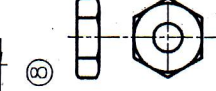
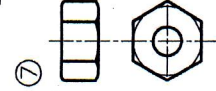
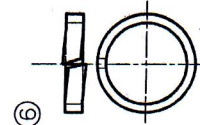
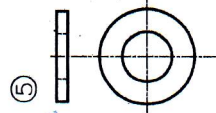
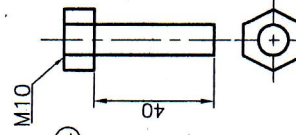
DRG No.	REV
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SECTION A-A



ø5 4No's Thru at 90°

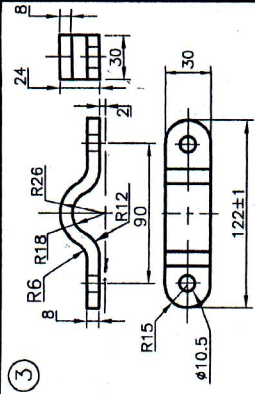


M10 BOLT M10 WASHER M10 SPRING WASHER M10 LOCK NUT

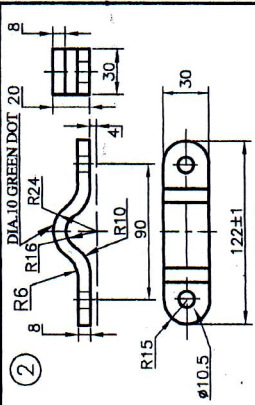
[illegible]

JOURNAL OF DOCUMENTATION

INVENTO



SET-A

CLAMP TO SUIT END FITTING OF $\phi 36\text{mm}$ 

SET-B

CLAMP TO SUIT END FITTING OF $\phi 32\text{mm}$

MARKING IDENTIFICATION-

MARKING IDENTIFICATION-

NOTES :

1. MATERIAL : ALUMINIUM ALLOY CONFORM TO DESIGNATION GR. 4600, CONDITION M AS PER IS:617-1904 (HIGH PRESSURE DIE CAST)
2. CORONA RING CASTING MUST BE SMOOTH FINISH.
3. DIMENSIONS WITHOUT TOLERANCE TO BE MAINTAINED WITHIN ± 0.4 mm.
4. UNSPECIFIED RADI ARE 3mm.
5. CORONA RING TO BE SUPPLY IN SETS.

CONTROLLED COPY

✓	✓	8	LOCK NUT	STAINLESS STEEL AISI 304	2
✓	✓	7	HEX. NUT	STAINLESS STEEL AISI 304	2
✓	✓	6	SPRING WASHER	SPRING STEEL(GALVANISED)IS:4072&3063	2
✓	✓	5	WASHER PLAIN	STEEL Fe-410, IS:2062	2
✓	✓	4	BOLT	STAINLESS STEEL AISI 304	2
✓	-	3	CLAMP	ALUMINIUM CASTING	2
-	✓	2			
✓	✓	1	CORONA RING	ALUMINIUM CASTING	1
1	2	ITEM No.	DESCRIPTION	MATERIAL	Qty

BHARAT HEAVY ELECTRICALS LTD.,
ELECTROPORCELAINS DIVISION
BANGALORE - 560 012

DE OF DIM /F			SCALE N.T.S	WEIGHT 0	(App)
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CORONA RING (CASTING)

DRAWING No.

3	987	14	34523	00
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No. OF SHEETS
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SUPERSEDES DRG. No. 3 SK 3229 rev.03

HT.24 SIZE A3 420 x 297