

Corrigendum-I

Reference: Tender Enquiry No. 2526-042E Dt.13.08.2025 for the '*Supply of Fasteners GVFAST*'.

- I. **Amendment in the NIT Document “Special Terms and Conditions of Tender “SCOPE OF SUPPLY” term mentioned at Clause no. S1.**

Amended Term

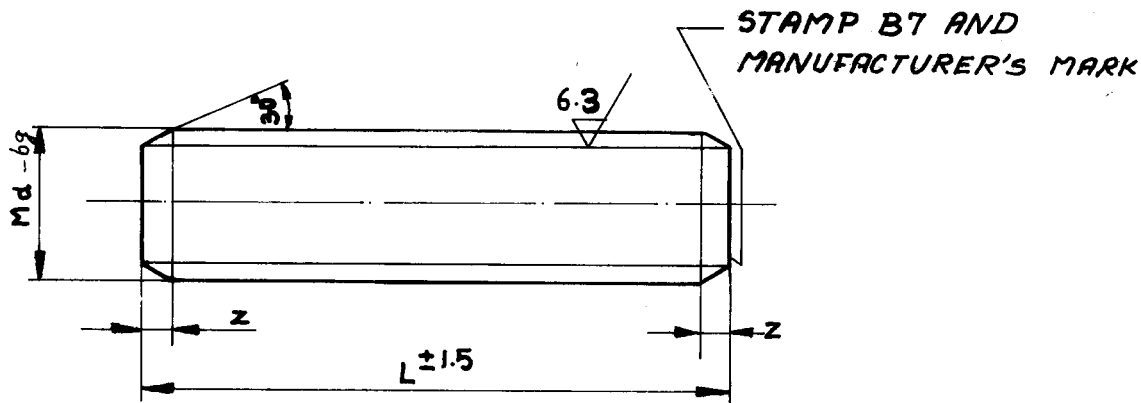
For following items, drawing number will be read as mentioned below in tender documents

Sr. No.	Material	Description	Drawing No. /Rev. no.
8	931029240000	FT STUD-M16x110-B7-K246	4-V-K246-90375/03
16	964565750000	FT STUD-1/2"x80 -B16-N262	3-V-N262-95180/01
22	964656400000	FT STUD-3/4"-10UNC-2A-133-B8M	3-V-0006-23248/02
24	964656410000	FT STUD-7/8"-9UNC-2A-150-B8M	3-V-0007-23248/02
26	964658310000	FT STUD-M20x2.5x130 -B8M	3-V-0003-25897/02
27	964658390000	NUT -M20 -8M	4-V-0002-27368/00
32	964730560000	FT STUD-1-1/8"-8UN-2A-195-B8M-F982	3-V-F982-23248/00

* Drawings for item no. 08, 26, 27 and 32 has been attached.

All other terms and conditions of the tender remain unaltered.

6.3



07	93 102 930 0000 4-V-K252-90375	$\phi 36 \times 230$	ASTM A193 B7 CERTIFY Q&T	15039 088	1.85	220	4.0	M33	1.5
06	93 102 929 0000 4-V-K251-90375	$\phi 36 \times 225$		15039 088	1.80	215	4.0	M33	1.45
05	93 102 928 0000 4-V-K250-90375	$\phi 32 \times 205$		15039 087	1.30	195	3.5	M30	1.10
04	93 102 927 0000 4-V-K249-90375	$\phi 32 \times 180$		15039 087	1.14	170	3.5	M27	0.71
03	93 102 926 0000 4-V-K248-90375	$\phi 28 \times 155$		15039 095	0.75	145	3.5	M24	0.44
02	93 102 925 0000 4-V-K247-90375	$\phi 22 \times 135$		15039 094	0.40	125	3.0	M20	0.31
01	93 102 924 0000 4-V-K246-90375	$\phi 20 \times 120$		15039 084	0.39	110	2.5	M18	0.18
51.	CODE NO	MATL SIZE	MATL SPECN	MATL CODE	WT	L			NET WT (KG)
NO.	DRAWING NO	RAW MATL							
SCALE	DRAWN	M. KARIMANAN		ALTERATIONS		DATE	SIGNATURE	ALTERATION INDEX	
N.T.S	CHECKED	A.V. NATHAN							
	APPROVED	ANAN MOHAN.							
	STDS. OFFICER			TRANS. COPY NO.					
	DATE	11.01.90							
TYPE		GROUP		OLD DRG.		NEW DRG.			
TITLE		STUD		DRAWING NO.		4-V-0000-90375			

3-V-0000-25897

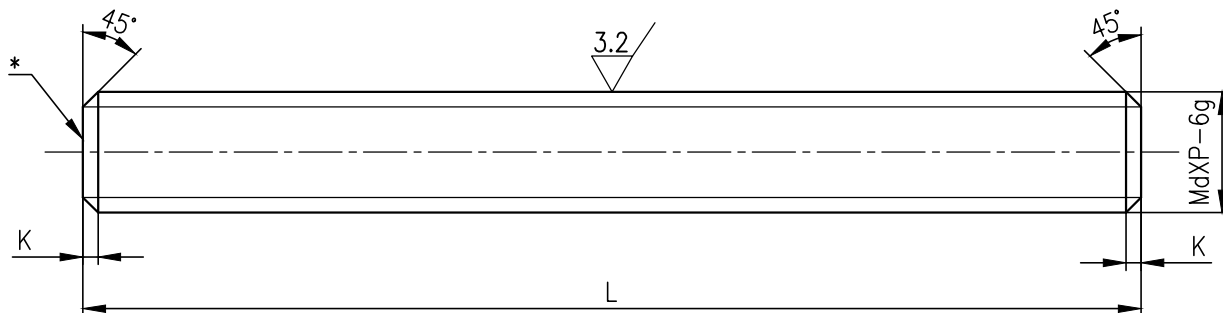
DRAWING NO:

12.5 / / 3.2 /

SL.NO.	DRAWING NO.	COMP. CODE	MATL. SPECN.	DIMENSIONS				NET WT. (IN KGS.)
				MD	P	L	K	
1.	3-V-0001-25897/02	964658350000	ASTM A193-B8M CL.2, CERTIFY	M10	1.5	55	2	0.034
2.	3-V-0002-25897/02	964658360000		M16	2	55	2.5	0.087
3.	3-V-0003-25897/02	964658310000		M20	2.5	130	2.5	0.320
4.	3-V-0004-25897/02	964658320000		M20	2.5	150	2.5	0.370
5.	3-V-0005-25897/02	964658340000		M27	3	180	2.5	0.809
6.	3-V-0006-25897/03	964658330000		M30	3.5	185	2.5	1.027
7.	3-V-0007-25897/02	964658930000		M24	3	150	2.5	0.55
8.	3-V-0008-25897/02	964658940000		M33	3.5	220	2.5	1.5

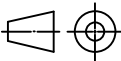
NOTES :

1. * PUNCH MATERIAL MARK B8MSH FOR A193 - B8M
2. QUALITY REQUIREMENTS SHALL BE AS PER LATEST APPLICABLE QUALITY WORK INSTRUCTION.



DCP No.		ALTD: RPS	APPD: SSK	DCP No.		ALTD: RPS	APPD: SSK
-		CHD: MK	DT: 07.03.24	-		CHD: SAB	DT: 26.06.20
REV 04	IN NOTE SL. No. 01 MATERIAL MARK			REV 03	MATL. SPECIFICATION UPDATED.		
ZONE -	B8MSH WAS B8M.			ZONE -			

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NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No. COMP. CODE	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME R.P.SINGH	SIGN	DATE 27.03.18	NO.OF VAR.
					CHD	S.SATHEES		27.03.18	—
					APPD	K.RAJASEKARAN		27.03.18	
DEPT VL	/		SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS
CODE 320			NTS						—
TITLE STUD					CARD CODE U 01	DRAWING NO. 3-V-0000-25897			REV 04

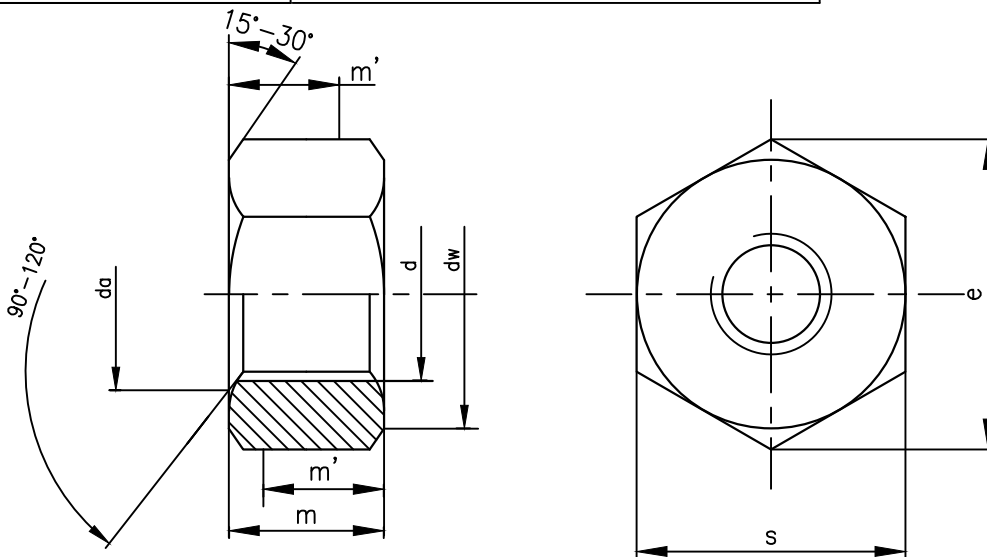
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FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.

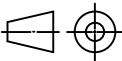
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED	BY	DATE	ALTERED
01	29.10.18	CHD & APPD SSK & KRS			CHD & APPD
MATERIAL SPECIFICATION CHANGED FROM B8MA TO Gr.8M					
GROUP No. 0006 & 0007 ADDED					



NOTE:- FOR OTHER DIMENSIONS/DETAILS REFER IS:1364.

MATERIAL CODE	DRAWING NO	Thread Size	da		dw	e	m		m'	S		WEIGHT
		d	Min	Max	Min	Min	Max	Min	Min	Max	Min	
964658380000	4-V-0001-27368	M10	10	10.8	14.6	17.77	10	9.64	7.7	16	15.73	0.0108
964658390000	4-V-0002-27368	M20	20	21.6	27.7	32.95	20.7	19.40	15.5	30	29.16	0.0645
964658400000	4-V-0003-27368	M27	27	29.16	38	45.2	24.7	22.6	18.1	41	40	0.185
964658410000	4-V-0004-27368	M30	30	32.4	42.7	50.85	30.7	29.10	23.3	46	45	0.253
964658440000	4-V-0005-27368	M12	12	13.0	16.6	20.03	12	11.57	9.30	18	17.73	0.0165
964658970000	4-V-0006-27368	M33	33	35.6	46.6	55.37	33	31.4	25.1	50	49	0.30
964658960000	4-V-0007-27368	M24	24	25.9	33.2	39.55	24.2	22.9	18.3	36	35	0.11

HEXAGON NUT		ASTM A194 Gr.8M, CERTIFY							
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014. 365-122					DRN	NAME R.P.SINGH	SIGN	DATE 16.04.18	NO.OF VAR
					CHD	S.SATHEES		16.04.18	
					APPD	K.RAJASEKARAN		16.04.18	
DEPT VL		SCALE NTS		WEIGHT (KG). REFER TABULATION		REFERENCE INFORMATIONS ---			NO. OF ITEMS
CODE 320									
TITLE HEX NUT				CARD CODE U 01	DRAWING NO. 4-V-0000-27368				REV 01

Size A4

3-V-0000-23248

DRAWING NO:

12.5

3.2

SL.No	DRAWING No.	MATERIAL	MATL. CODE	SIZE	L	WEIGHT IN Kgs.	MATL. MARK*
01	3-V-F522-23248/01	ASTM A193 Gr. B16	96 456 882 0000	7/8"-9UNC-2A	150	0.45	B16
02	3-V-F523-23248/01		96 456 883 0000	3/4"-10UNC-2A	133	0.30	B16
03	3-V-F524-23248/01		96 456 884 0000	1"-8UNC-2A	170	0.71	B16
04	3-V-F525-23248/01		96 456 885 0000	1.1/4"-8UN-2A	215	1.34	B16
05	3-V-F526-23248/01		96 456 886 0000	1.1/8"-8UN-2A	220	1.41	B16
06	3-V-F527-23248/02		96 456 887 0000	1.1/4"-8UN-2A	250	1.74	B16
07	3-V-0001-23248/02	ASTM A193-B8M CL2, CERTIFY	96 465 635 0000	1/2"-13UNC-2A	80	0.08	B8MSH
08	3-V-0002-23248/02		96 465 636 0000	5/8"-11UNC-2A	86	0.13	B8MSH
09	3-V-0003-23248/02		96 465 637 0000	5/8"-11UNC-2A	105	0.16	B8MSH
10	3-V-0004-23248/02		96 465 638 0000	5/8"-11UNC-2A	118	0.18	B8MSH
11	3-V-0005-23248/02		96 465 639 0000	3/4"-10UNC-2A	120	0.26	B8MSH
12	3-V-0006-23248/02		96 465 640 0000	3/4"-10UNC-2A	133	0.29	B8MSH
13	3-V-0007-23248/02		96 465 641 0000	7/8"-9UNC-2A	150	0.45	B8MSH
14	3-V-0008-23248/02		96 465 642 0000	1"-8UNC-2A	135	0.53	B8MSH
15	3-V-0009-23248/02		96 465 643 0000	1"-8UNC-2A	158	0.62	B8MSH
16	3-V-0010-23248/02		96 465 644 0000	1"-8UNC-2A	170	0.67	B8MSH
17	3-V-0011-23248/02		96 465 645 0000	1.1/8"-8UN-2A	180	0.90	B8MSH
18	3-V-0012-23248/02		96 465 646 0000	1.1/4"-8UN-2A	215	1.32	B8MSH
19	3-V-0013-23248/02		96 465 647 0000	1.1/4"-8UN-2A	250	1.54	B8MSH
20	3-V-0014-23248/02		96 465 769 0000	7/8"-9UNC-2A	120	0.36	B8MSH
21	3-V-0016-23248/02		96 465 830 0000	1.1/8"-8UN-2A	140	0.87	B8MSH
22	3-V-0015-23248/01		96 465 794 0000	1/2"-13UNC-2A	95	0.09	B8MSH
23	3-V-F933-23248/01		96 465 938 0000	1.1/8"-8UN-2A	220	1.41	B8MSH

3.2

SIZE

L ±1.5

2 X 45°

STAMP "MATL.MARK"

*

DCP No.	ALTD: TS	APPD: MK	DCP No.	ALTD: RPS	APPD: SSK
-	CHD: RPS	DT: 05.08.25	-	CHD: MK	DT: 07.03.24
REV 11	SL. No. 41 INCLUDED			REV 10	MATL. MARK B8MSH WAS B8M.
ZONE -				ZONE -	

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TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

365-191

02.03.2021

BHARAT HEAVY ELECTRICALS LTD.,

UNIT: HIGH PRESSURE BOILER PLANT.

TIRUCHIRAPALLI-620014.

DEPT VL

CODE 320

SCALE NTS

WEIGHT (KG). REF.TABLE

TITLE STUD

CARD CODE U 01

REFERENCE INFORMATIONSDRAWING NO. 3-V-0000-23248

NO. OF ITEMS—REV 11

-	-	-	-	-	-	-	-	-	-
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No. COMP. CODE	ITEM No

Size A3