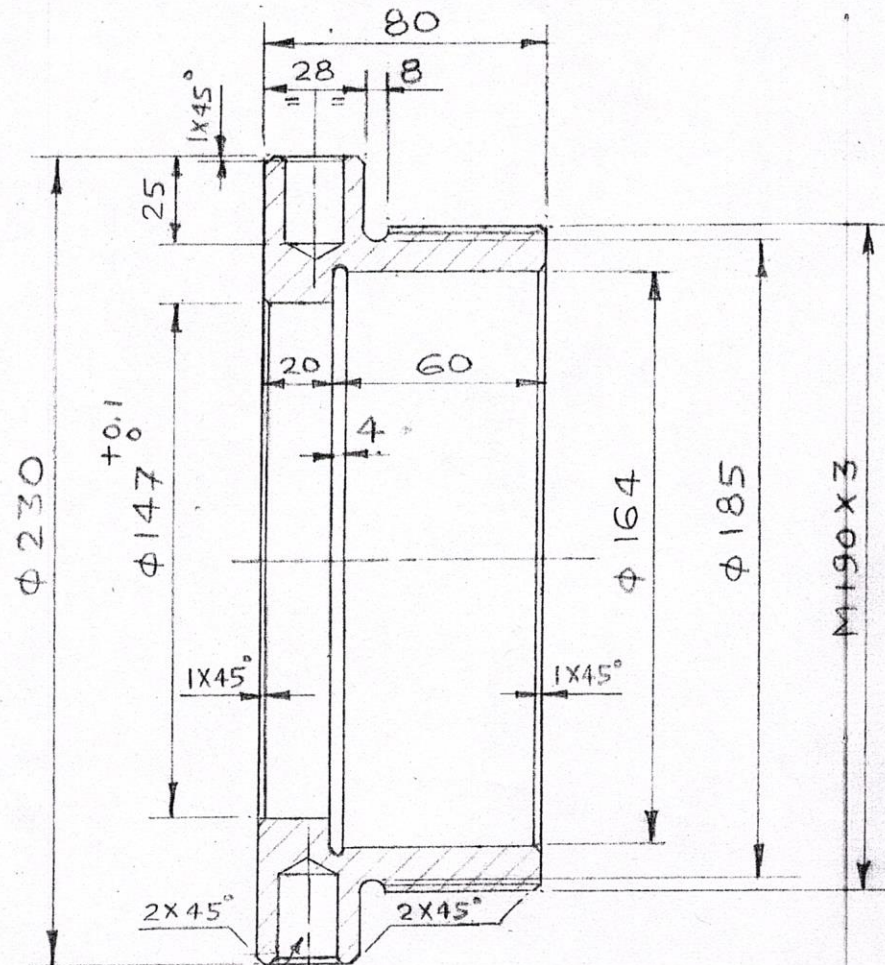


823

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED
R1	15.2.18	CHECKED			
MATERIAL CHANGED FROM I.4021 TO EN36			CHECKED		

The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED.
It must not be used directly or indirectly in anyway detrimental to the interest of the company



12 HOLES $\phi 18$
(EQ. SPACED)

MATERIAL : EN36



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P., HARDWAR.

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
DESIGN		1:2	7.0		
SCREWED GLAND FOR STUFFING BOX ASSY. (URACA PUMP) 2650 T FORGE PRESS				DRAWN	NAME
				CHECKED	NAME
				APPROVED	NAME

Dimensions to be Controlled Within Limits as Shown
Machining Tolerance ± 0.1 mm Unless Otherwise
Shown. Non Machining Tolerance $\pm$

CARD
CODE

DRAWING NO.
01, 05, 091

15 16 REV. 17

R1

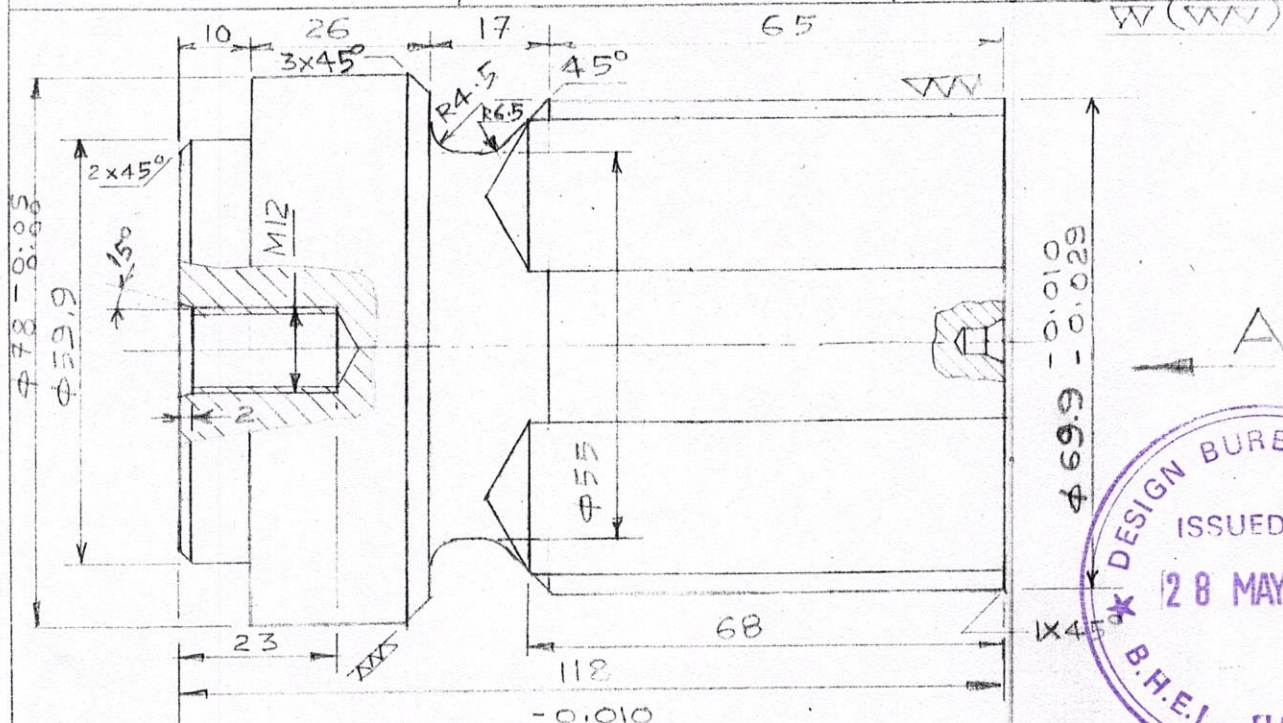
SHEET NO. 1 NO. OF SHEETS. 1

SIZE A4

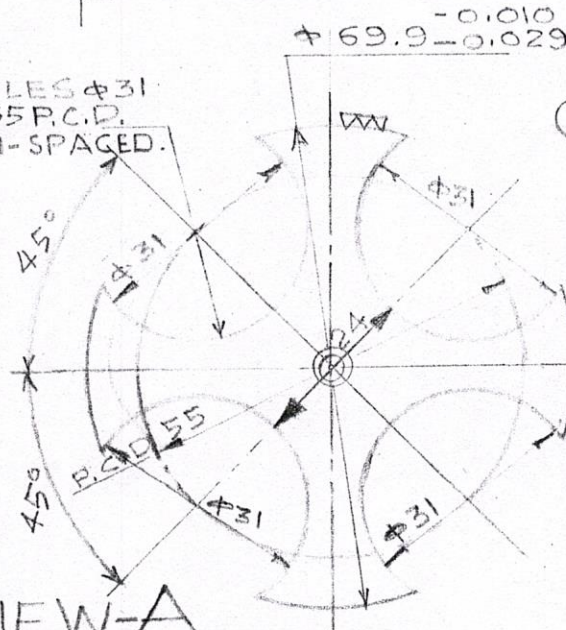
FFB112070423
Inventory No.

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED



4 HOLES $\phi 31$
ON 55 P.C.D.
EQUI-SPACED.



NOTES:

- MATERIAL:- DIN 1.4112
EQUIVALENT X 90CrMoV18
C=0.85/0.95% Si& Mn=LESS THAN 1.0% S= LESS THAN 0.04%
P=LESS THAN 0.03 CR=17 TO 19%
MO=0.3/1.3% V=0.07/0.12%
- HARDNESS. 55/57 HRC
- ALL SHARP CORNERS TO BE ROUNDED OFF.
- MATERIAL SHOULD BE ULTRA SONIC TESTED
- DRG NO. TO BE PUNCHED.



BHARAT HEAVY ELECTRICALS LTD.
UNIT: C.F.F.P., HARDWAR.

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
DESIGN		1:10			
VALVE CONE $\phi 78 \times 118$ FOR TANDOM VALVE ($\phi 187$) URACA PUMP (MEDIUM FORGE SHOP)				NAME	SIGN.
Dimensions to be Controlled Within Limits as Shown Machining Tolerance + .25 mm Unless Otherwise Shown. Non Machining Tolerance $\pm$				DRAWN	GUPTAMK
				CHECKED	GUPTAPB
				APPROVED	GUPTAPB
DRAWING NO. 01.05.064				DATE	20.10.99
SHEET NO. 01				NO. OF SHEETS. 01	

SIZE A4

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B-134-090/PURCHA

Ref. Drg. No.

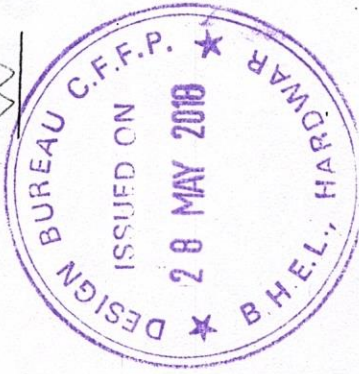
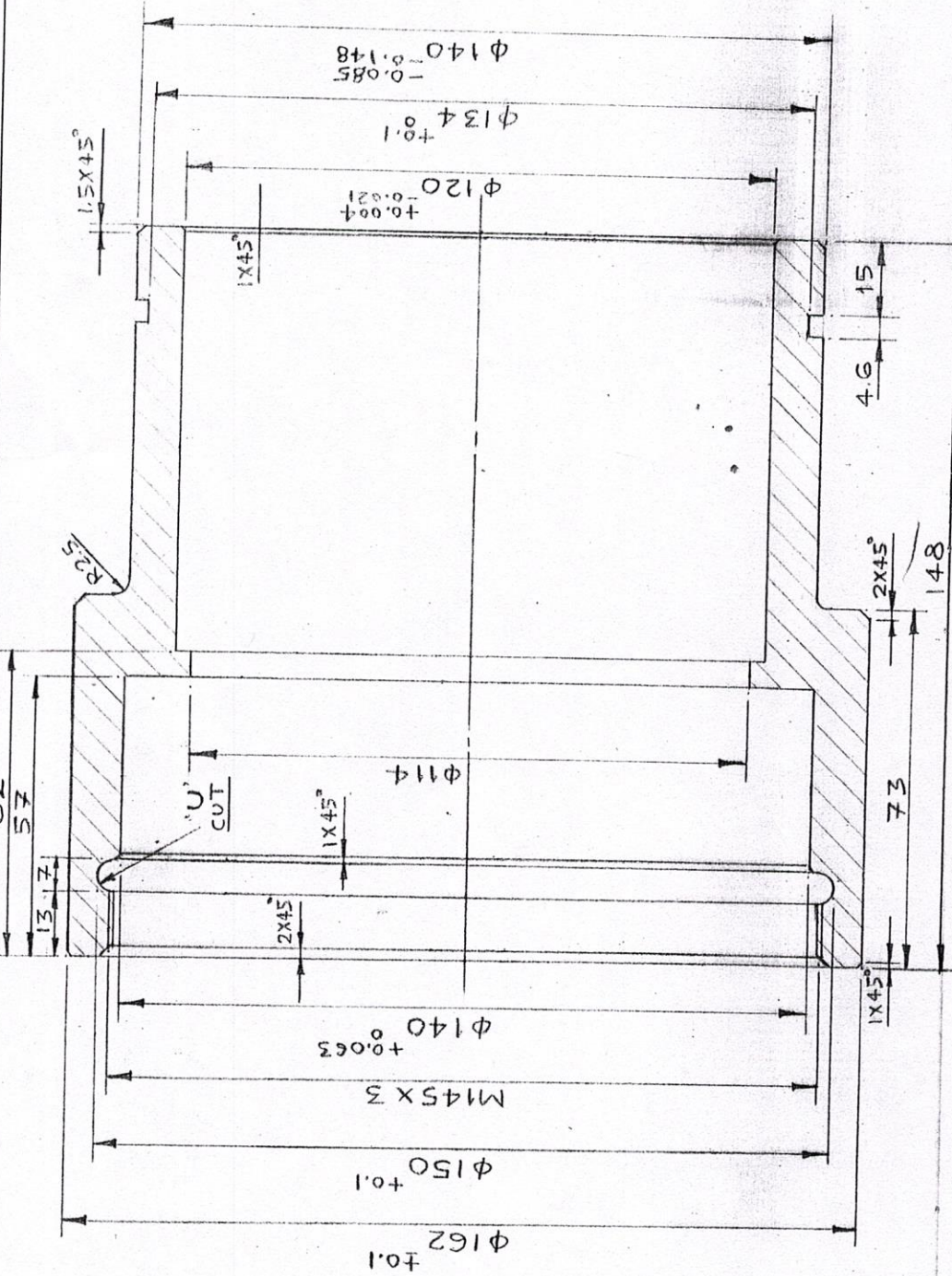
Sign. & Date

Inventory No.

FFB112070121

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN M.M.)



MATERIAL : DIN 1.4112

- C - 0.85-0.95 %
- Si - < 1.0 %
- Mn - < 1.0 %
- P - < 0.03 %
- S - < 0.04 %
- Cy - 17-19 %
- Mo - 0.9-1.3 %
- V - 0.07-0.14

BHARAT HEAVY ELECTRICALS LIMITED.
UNIT: CENTRAL FOUNDRY FORGE PLANT.
HARDWAR



DEPT. DESIGN BUREAU	SCALE 1:1	WEIGHT(KGS.) G.O	REF. to ASSY. DRG.	ITEM NO.
TITLE PACKING FOLLOWER FOR STUFFING BOX ASSY. CURCA PUMP 2630 FORGE PRESS			DRAWN KISHORILAL	SIGN. K.V.
Dimensions to be controlled Within Limits as Shown Machining Tolerance ± 0.25 mm Unless Otherwise Shown. Non Machining Tolerance ±			CHECKED P.S.	DATE 28.05.18
DRAFTING NO. 01.05.090			APPROVED P.S.	REV. R1
SHEET NO. 1			NO. OF SHEETS 1	

ALL SHARP CORNERS TO BE ROUNDED OFF.

REV.	DATE	ALTERED	REV.	DATE	ALTERED
R1	15.2.18	CHECKED			CHECKED

MATERIAL CHANGED
 FROM 1.4021
 TO DIN 1.4112

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Ref. Drg. No. B134.035/P
 PART No. 11

Sign & Date

Inventory No. F0112070431

6 21

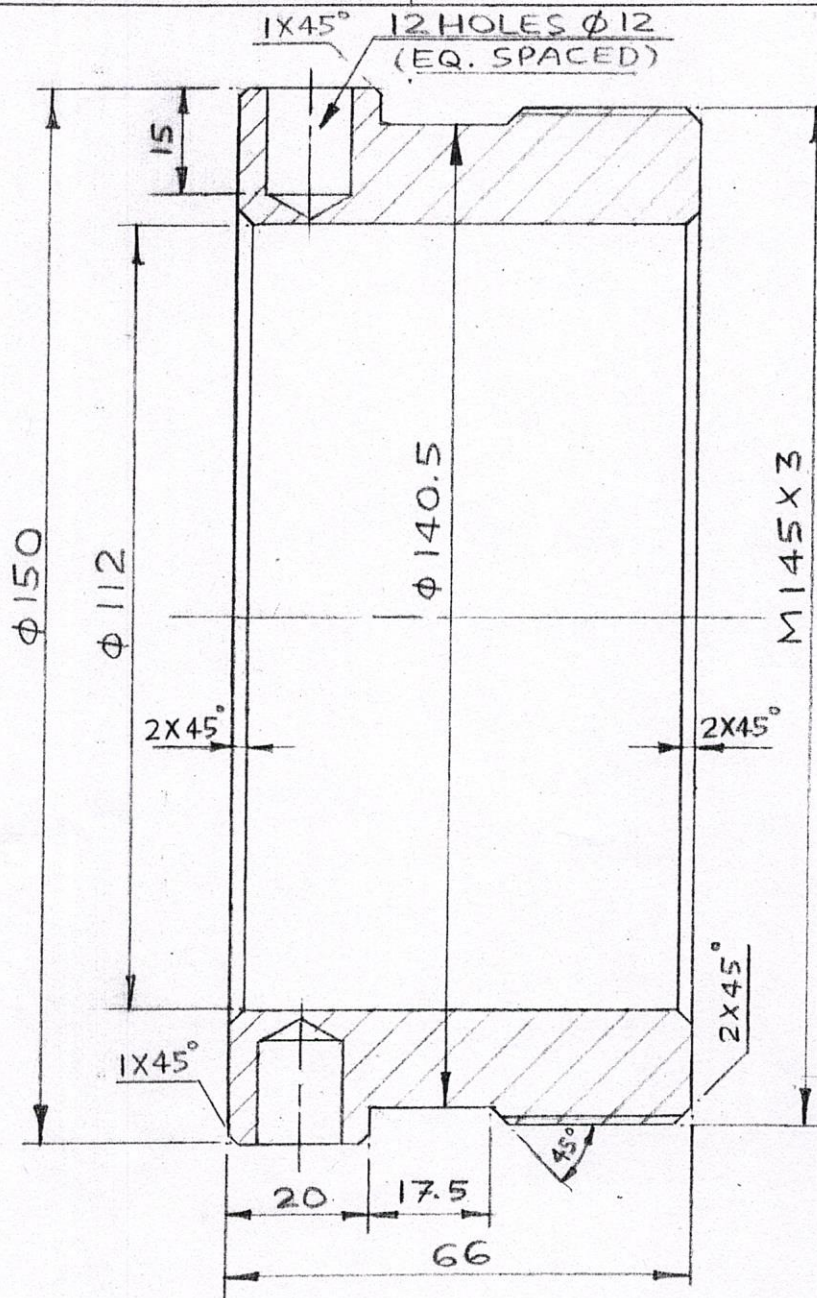
SIZE: A 3

8 20

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED
R1	15.2.18	CHECKED			CHECKED
MATERIAL CHANGED FROM 1.14021 TO EN36					

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QTY- 3 NOS.



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P., HARDWAR.

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
DESIGN		1:1	3.30		

SCREWED GLAND
FOR STUFFING BOX (URACA PUMP)
2650 FORGE PRESS

	NAME	SIGN	DATE
DRAWN	K. LAL	[Signature]	19.4.02
CHECKED	PBG	[Signature]	
APPROVED	PBG	[Signature]	11.11.02

Dimensions to be Controlled Within Limits as Shown
Machining Tolerance + 25 mm Unless Otherwise
Shown. Non Machining Tolerance ±

CARD
CODE

DRAWING NO.

01, 05, 089

15 16 REV. 17

R1

SHEET NO.

1

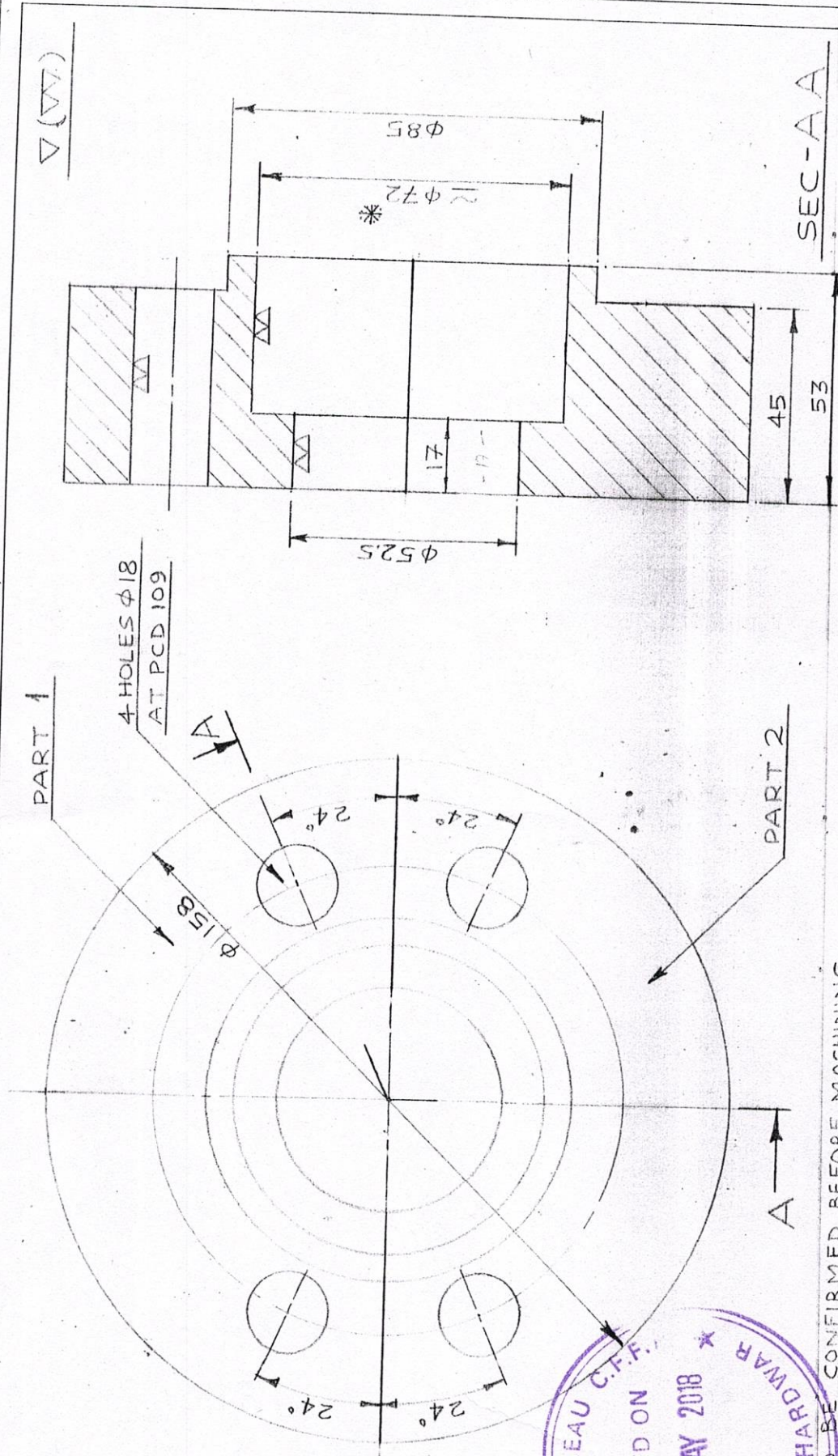
NO. OF SHEETS.

1

SIZE A4

FF3112070440
Inventory No.

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN M.M.)



BHARAT HEAVY ELECTRICALS LIMITED.
UNIT: CENTRAL FOUNDRY FORGE PLANT.
HARDWAR

DEPTT. DESIGN BUREAU	SCALE 1:1	WEIGHT(KGS.) 5.50	REF. to ASSY. DRG.	ITEM NO.
TITLE FLANGE (IN TWO PARTS)				
FOR MAIN PUMP (UPPER)				
2630 T PRESS				
Dimensions to be controlled Within Limits as Shown Machining Tolerance: 0.25 mm Unless Otherwise Shown. Non Machining Tolerance ±				
DRAWN KISHOR	CHECKED PARESH	APPROVED PARESH	NAME SIGN.	DATE
DRAWING NO. 01,05,077			REV.	0
SHEET NO. 1			NO. OF SHEETS 1	

IN TWO PARTS

ALL SHARP CORNERS TO BE ROUNDED OFF.

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	MATERIAL- C 35

DESIGN BUREAU C.F.F.
ISSUED ON 28 MAY 2018
B.H.E.L. HARDWAR

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Inventory No. FF8112070458	Sign & Date	Ref. Drg. No.
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Ref. Drg. No.

Sign & Date

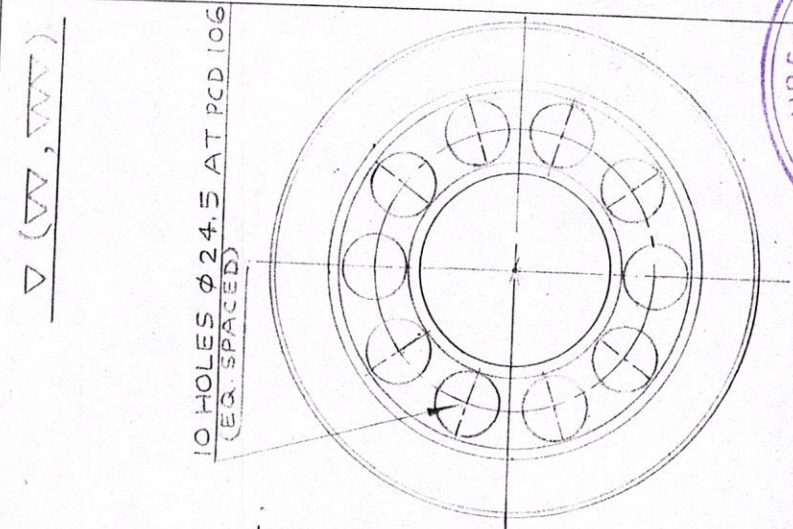
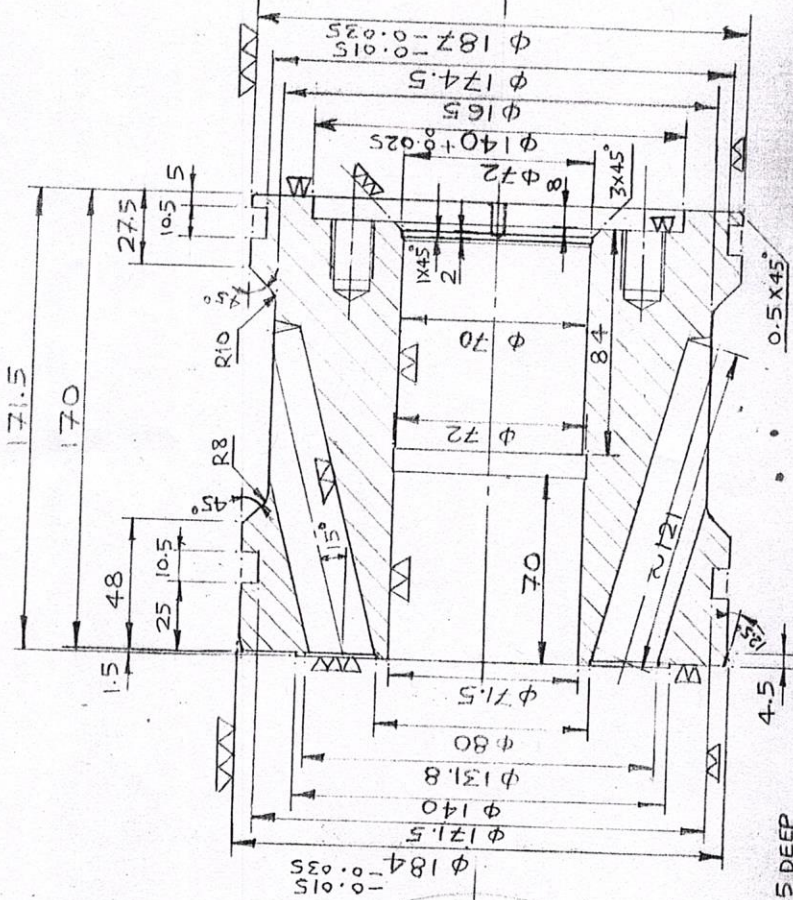
Inventory No. FF8112070113

ALL SHARP CORNERS TO BE ROUNDED OFF.

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED

MATERIAL -

MATERIAL: DIN 1.4112 OR X90CY MOV18
 C - 0.85/0.95% Mo - 0.9/1.3%
 Si & Mn - < 1.0% V - 0.07/0.12%
 S - < 0.04% P - < 0.03%
 CY - 17/19%
 HARDNESS: 55 TO 57 HRC



2 TAP HOLES M16X12 DEEP

2 TAP HOLES M16X12 DEEP

MATERIAL SHOULD BE ULTRASONIC TESTED
 DRG. NO. TO BE PUNCHED



BHARAT HEAVY ELECTRICALS LIMITED.
 UNIT: CENTRAL FOUNDRY FORGE PLANT.
 HARDWARE

DEPT.	DESIGN BUREAU	SCALE	WEIGHT (KGS.)	REF. TO ASSY. DRG.	ITEM NO.
		1:2	20.660	B134 0901 P	7
TITLE	VALVE SEAT	FOR TANDEM VALVE, URACA PUMP	2630T FORGE PRESS	DRAWN	SIGN.
				KISHORILAL	28/05/18
				CHECKED	P.B.S.
				APPROVED	P.B.S.
				DRAWING NO.	01,05,078
				SHEET NO.	1
				NO. OF SHEETS	1
				REV.	0

Dimensions to be controlled Within Limits as Shown
 Machining Tolerance: 0.25 mm Unless Otherwise
 Shown. Non Machining Tolerance ±

17

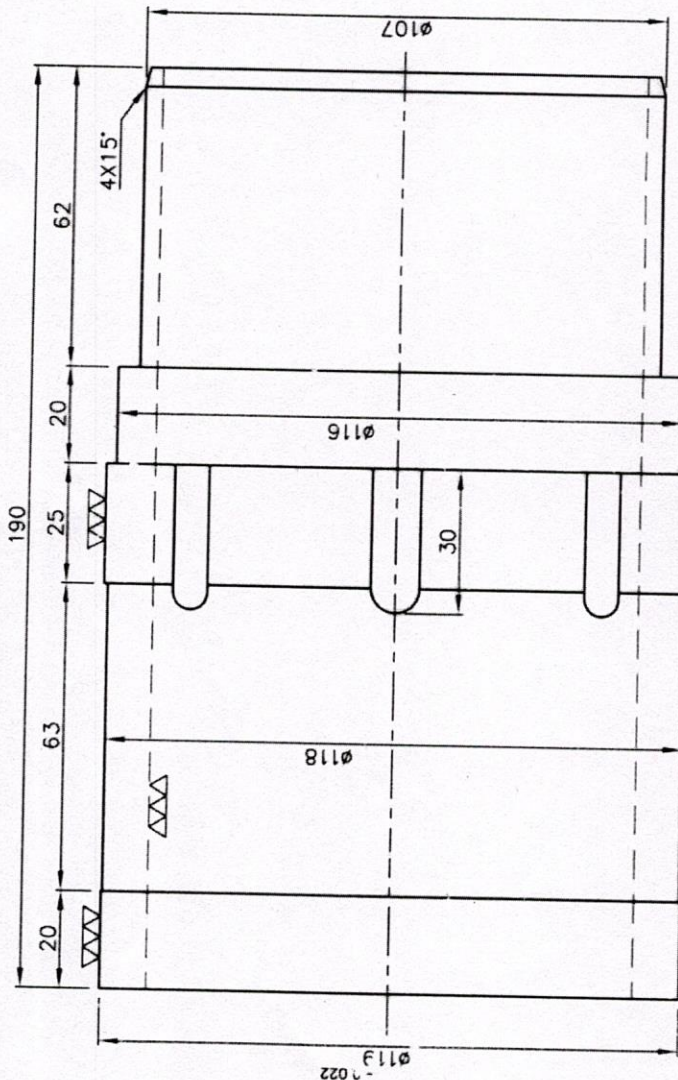
FIRST ANGLE PROJECTION

DRAWING No
021-01-140

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Inventory No
FF8111050020
Sign & Date
Ref Drawing No

A

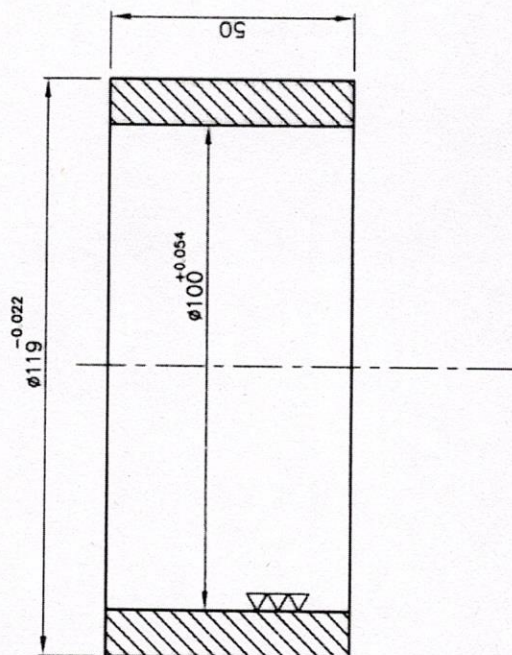


FIRST ANGLE PROJECTION

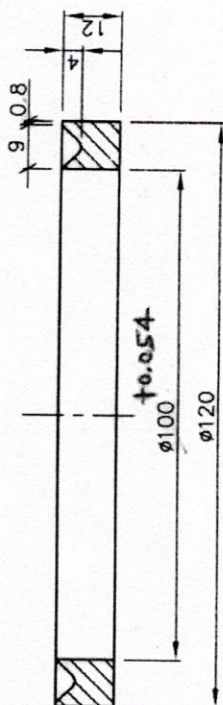
DRAWING No

21-01-140

V



BUSH NO 2



SEALING RING

MATERIAL: CuZn 39 Pb3F44

INVENTORY No		Sign & Date		Ref Drawing No	
JF8171050038					
REV	DATE	ALTERED	CHECKED	REV	DATE
REV	DATE	ALTERED	CHECKED	REV	DATE
DEPT	CODE	SCALE	WEIGHT (KG)	REF TO ASSY DRG	ITEM No.
		1:1			
TITLE: BUSH NO 2 WITH SEALING RING OF STUFFING BOX OF PUMP FOR 9000T PRESS (H FORCE SHOP)			DRAWING NO: 021-01-140		
Bharat Heavy Electricals Ltd Unit Central Foundry Force Plant Ranipur, Haridwar			NO OF VAR		
			73 74		
DRN: PRAVEEN CHD: ANAMIKA APPD: JDBHAW			25 01 16		
NAME: PRAVEEN			SIGN: [Signature]		
DATE: 25 01 16			NO OF ITEMS: 75		
SHEET No: 7			No OF SHEETS: 2		

Ref. Drg. No. SAMPLE

Inventory No.

ADD PNEUMATIC
CYLINDERS
ITEM NO. 77

DATE	ALTERED
02	CHECKED
20	

DEPT.	
DESIGN BUREAU	

SCALE

REF. to ASSY. I

ITEM NO.

Dimensions to be controlled Within Limits as Shown
Machining Tolerance ± 0.25 mm Unless Otherwise
Shown. Non Machining Tolerance +

DRAWING NO.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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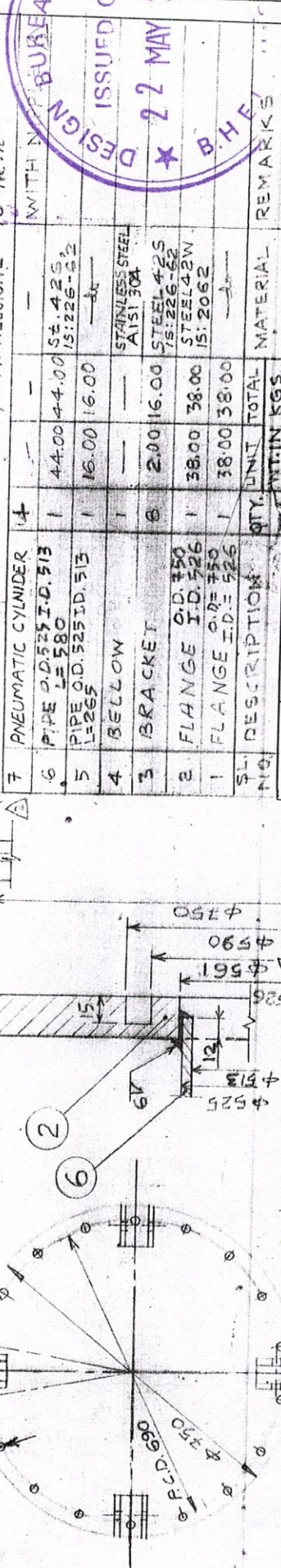
2	1
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SHEET NO.	NO. OF SHEETS
01	

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1

SIZE-A.3



S.L. NO.	DESCRIPTION	QTY.	UNIT	TOTAL	MATERIAL	REMARKS
7	PNEUMATIC CYLINDER	14	—	—	—	WITH NIPER BUREAU
6	PIPE O.D. 525 I.D. 513 L=580	1	44.00	44.00	SS-42S IS:226-52	ISSUED
5	PIPE O.D. 525 I.D. 513 L=265	1	16.00	16.00	— —	★ 22 MAY
4	BELLOW	1	—	—	STAINLESS STEEL AISI 304	B.H.F.
3	BRACKET	8	2.00	16.00	STEEL 42S IS:226-52	DESIGN
2	FLANGE I.D. 526	1	38.00	38.00	STEEL 42W IS:2062	ISSUED
1	FLANGE O.D.=750 I.D.=526	1	38.00	38.00	— —	★ 22 MAY
						B.H.F.
						DESIGN
						ISSUED
						★ 22 MAY
						B.H.F.
						DESIGN
						ISSUED
						★ 22 MAY
						B.H.F.
						DESIGN
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UNIT:CENTRAL FOUNDRY FORGE PLANT.



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