

BHEL  HYD	PRODUCT STANDARD  TURBINES & COMPRESSORS	TC 58046	
		REV NO: 01	
		PAGE 0	OF 3

### **SPHERICAL BUSH**

(FOR INTERNAL REFERENCE ONLY)

REMOVE THIS PREFACE SHEET BEFORE ISSUING TO SUPPLIER

**DESIGNATION:** Spherical Bush to this standard shall be designated as follows:

**ON DRAWINGS:**

Material specification: TC 58046  
Description: Spherical Bush  
Material code: TC9758046012

**ON INDENTS:**

Material specification: TC 58046  
Description: Spherical Bush  
Material code: TC9758046012

**ON ENQUIRIES & PURCHASE ORDERS:**

A copy of this product standard shall be enclosed without preface sheet.



FORMAT TD-201 REV-00	Prepared: DSR <i>ku</i>	Approved: DSR <i>ku</i>	Date: 21-11-95
REF-DOC	<p align="center">COPYRIGHT AND CONFIDENTIAL</p> <p>The information on this document is the property of BHEL. It must not be used directly or indirectly in any way detrimental to the interest of the company</p>		

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### SPHERICAL BUSH

#### 1.0 SCOPE:

This standard specifies the requirement of Spherical Bush used in Hydraulic motor assly (Turning gear) of steam turbine.

#### 2.0 TECHNICAL REQUIREMENTS:

Threaded Stud Size :- DN8  
M/S Argus No :- 1403-0008-803009.  
M/S Argus Catalogue Ref No. :- \* NAN 8030, ORDERING NO. 803009  
M/S Siemens (KWU) TIN No :- A58J00G16

#### 3.0 GUARANTEE CERTIFICATE:

A guarantee certificate for 24 months of trouble free opeartion from the date of shipment or 12 months from the date of commissioning, whichever is earlier, shall be furnished.

#### 4.0 DOCUMENTS:

Technical literature shall accompany the offer.

#### 5.0 PACKING:

The material shall be properly packed to ensure that it is capable of withstanding transit risks without damage.

#### 6.0 MARKING

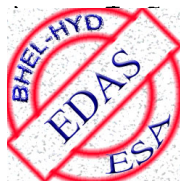
6.1. A tag bearing the relevant 12 digit material code of BHEL shall be attached for each item.

6.2 The following details shall be marked on packing case:

1. Manufacturer's name
2. BHEL order no.
3. BHEL standard no.

BHEL CODIFICATION: TC 9758046012

For variant 01



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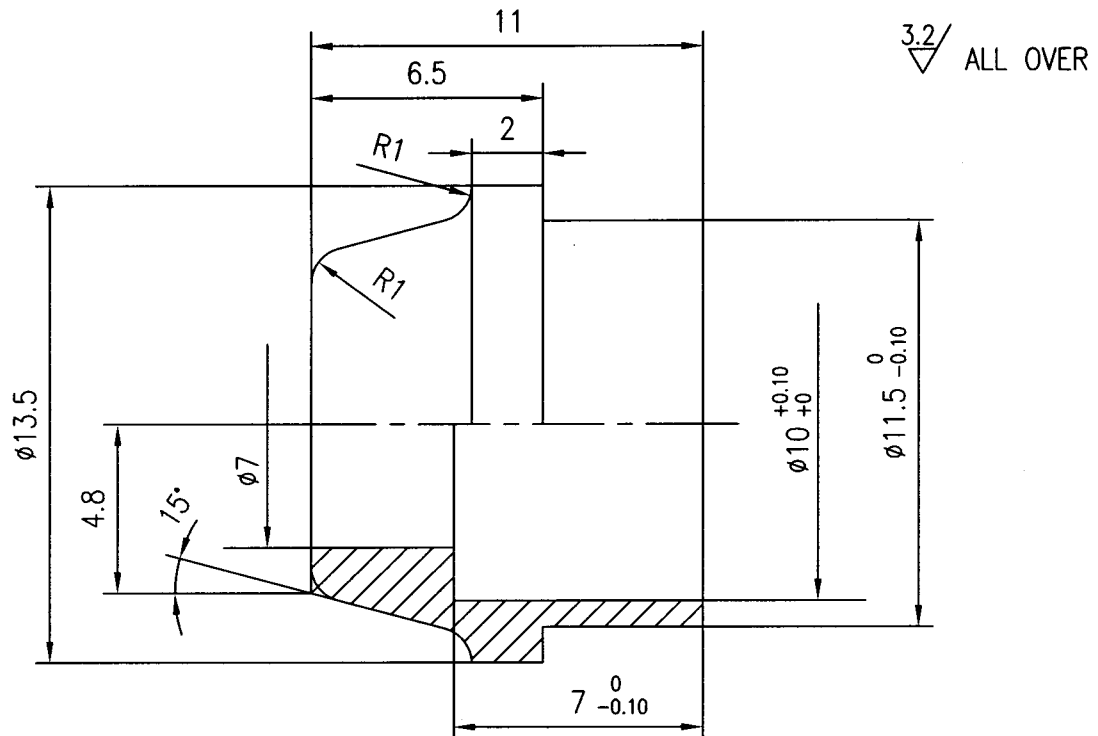
PRODUCT STANDARD  
TURBINES & COMPRESSORS

TC 58046

REV NO: 01

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## CAP NUT



MATERIAL SPECIFICATION : C40 IS:5517 OR EQUIVALENT  
FINISH: BLACK OXIDISED.



RESTRICTED USE

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