



<b>BHEL</b>  <b>HYD</b>	<b>PRODUCT STANDARD</b>  <b>TURBINES &amp; COMPRESSORS</b>	<b>TC 5 8045</b>	
		<b>REV NO : 02</b>	
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<p style="text-align: center;"><b><u>THREADED STUD</u></b></p> <p style="text-align: center;">(FOR INTERNAL REFERENCE ONLY)</p> <p style="text-align: center;"><b><u>REMOVE THIS PREFACE SHEET BEFORE ISSUING TO SUPPLIER</u></b></p> <p><b>DESIGNATION:</b> Threaded Stud to this standard shall be designated as follows:</p> <p><b>ON DRAWINGS:</b></p> <p>Material specification: TC 58045  Description: Threaded Stud  Material code: TC9758045016</p> <p><b>ON INDENTS:</b></p> <p>Material specification: TC 58045  Description: Threaded Stud  Material code: TC9758045016</p> <p><b>ON ENQUIRIES &amp; PURCHASE ORDERS:</b></p> <p>A copy of this product standard shall be enclosed without preface sheet.</p>			
<b>FORMAT</b> <b>TD-201</b> <b>REV-01</b>	<b>Prepared :</b> <b>D.S.RAO</b>	<b>Approved :</b> <b>D.S.RAO</b>	<b>Date :</b> <b>29.03.97</b>
<b>REF-DOC</b>	<p style="text-align: center;"><b>COPY RIGHT AND CONFIDENTIAL</b></p> <p>The information on this document is the property of BHEL.  It must not be used directly or indirectly in any way detrimental to the interest of the company</p>		

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<p align="center"><b><u>THREADED STUD</u></b></p> <p><b>1.0 SCOPE:</b></p> <p>This standard specifies the requirement of Threaded Stud used in Hydraulic motor assly (Turning gear) of steam turbine.</p> <p><b>2.0 TECHNICAL REQUIREMENTS:</b></p> <p>Threaded Stud Size           :- DN8; M16 x 1.5 - G3/8"</p> <p>M/S Argus No                :- 1463-0008-226809.</p> <p>M/S Siemens (KWU) TIN No   :- A58J00F90</p> <p><b>3.0 GUARANTEE CERTIFICATE:</b></p> <p>A guarantee certificate for 24 months of trouble free opeartion from the date of shipment or 12 months from the date of commissioning, whichever is earlier, shall be furnished.</p> <p><b>4.0 DOCUMENTS:</b></p> <p>Technical literature shall accompany the offer.</p> <p><b>5.0 PACKING:</b></p> <p>The material shall be properly packed to ensure that it is capable of withstanding transit risks without damage.</p> <p><b>6.0 MARKING</b></p> <p>6.1. A tag bearing the relevant 12 digit material code of BHEL shall be attached for each item.</p> <p>6.2 The following details shall be marked on packing case:</p> <ol style="list-style-type: none"> <li>1. Manufacturer's name</li> <li>2. BHEL order no.</li> <li>3. BHEL standard no.</li> </ol> <p><b>7.0 BHEL CODIFICATION : TC 9758045016</b></p>			
<b>FORMAT</b> TD-201 REV-01 ----- <b>REF-DOC</b>	Prepared : D.S.RAO 	Approved : D.S.RAO 	Date : 29/03/97
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RECORD OF REVISIONS				
Rev.No.	Date	Revision Details	Revised	Approved
00	21.11.95	NEW	D.S.RAO 19	D.S.RAO 19
01	29.03.97	In 2.0, TIN was A58J77E99	D.S.RAO 19	D.S.RAO 19
02	23.3.05	SH.2 ADDED	D.S.RAO 19	D.S.RAO 19
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