

ITEM:-Burnishing Roller with Mandrel for Burnishing Application

Supply & Successful establishment of Burnishing Roller for Burnishing operation to be used on Jobs(Having Hardness upto 350 BHN) as available in Machine Shop,CFFP BHEL Haridwar on Coventional lathe Machine :

POINT NO.	REQUIREMENT TO BE COMPLIED			VENDOR'S CONFIRMATION
1	The vendor to offer Burnishing Roller with Mandrel for Burnishing operation to be used on Jobs(Having Hardness upto 350 BHN) as available in Machine Shop,CFFP BHEL Haridwar on Coventional lathe Machine; meeting acceptance criteria as specified at point no. 3			VENDOR TO CONFORM
2	Quantity : Vendor to offer for following items			VENDOR TO CONFORM
	ITEM NO.	ITEM DETAIL	Qty.	
	1	Burnishing Roller With Mandrel AS PER DRAWING NO. 04-01-035	5 Nos.	VENDOR TO CONFORM
3	Offered items should be in line with requirement as mentioned at point no. 2 and will be tried on Jobs (Having Hardness upto 350 BHN) for Burnishing operations . Offered items should meet following operational criteria:- Item no. 1 will be used at Burnishing speed 05 45-55 m/min for 08 shifts with 1 shift of 08 hours. During establishment period Supplied item should not get deformed/damaged in any way.			VENDOR TO CONFORM
4	L1 status shall be evaluated for full Burnishing roller assembly. Full Item assembly will be procured from L-1 vendor only .			VENDOR TO CONFORM
5	If the item could not be established in one go, the vendor will be given one more chance to improve upon and establish the burnishing operation through change of Item. In case of failure even in second chance, the supplied lot for concerned item shall be declared as rejected.			VENDOR TO CONFORM
6	The payment shall be made subject to final acceptance by BHEL after successful establishment of supplied items by the vendor as per Final acceptance criteria mentioned above at point no. 3			VENDOR TO CONFORM
7	The offer should be complete having list & quantity of each item offered with separate price bid. In case, vendor requires any clarification, they may discuss with BHEL prior to submission of their offer to avoid any gaps at later stage.			VENDOR TO CONFORM AND SUBMIT NECESSARY DOCUMENTS
8	In case of damage to any item during establishment of required machining due to wrong item supplied, the same shall be replaced by the vendor without any financial implications to BHEL.			VENDOR TO CONFORM
9	Guarantee Certificate required with minimum guaranty period of 12 months .			VENDOR TO CONFORM