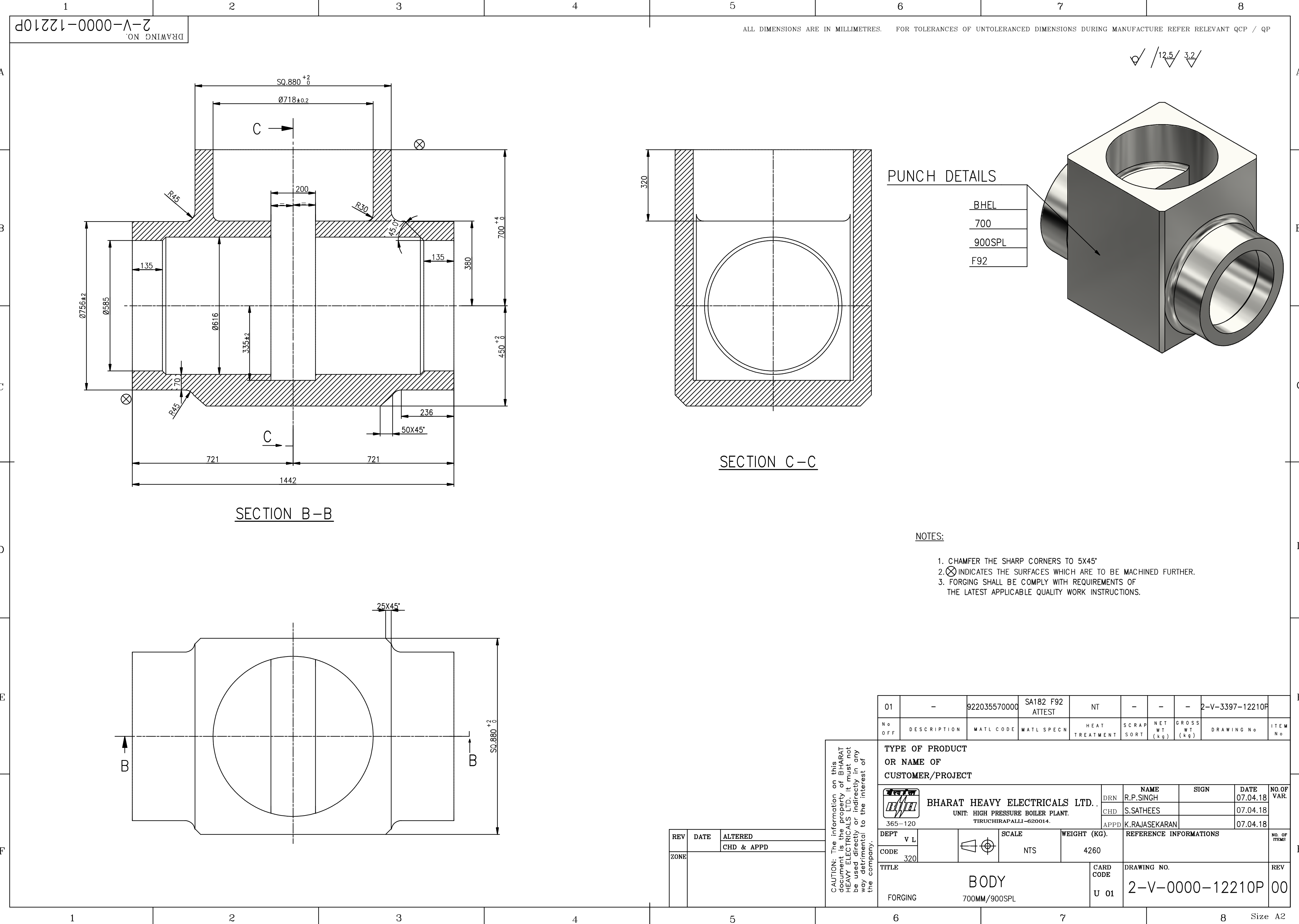
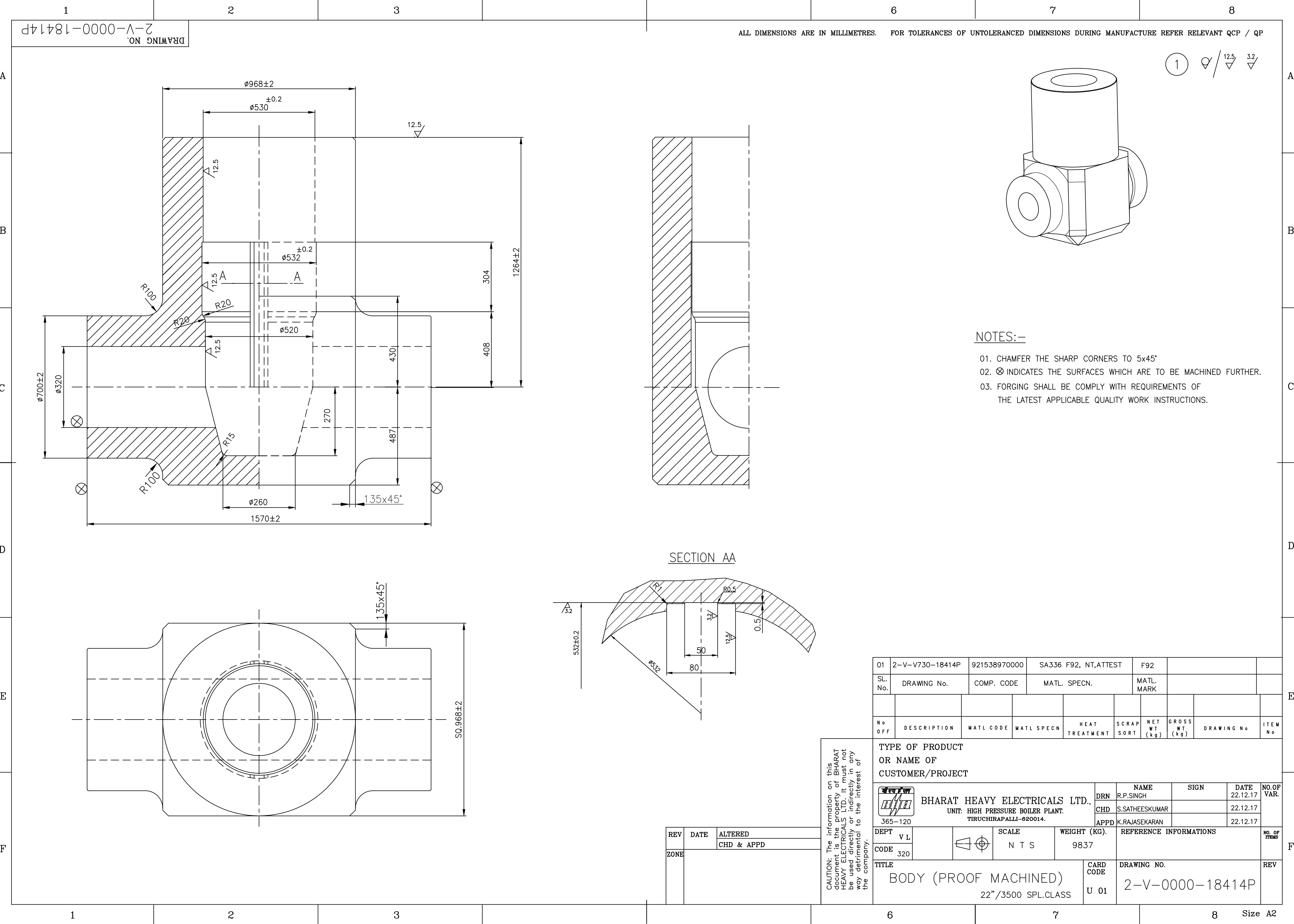


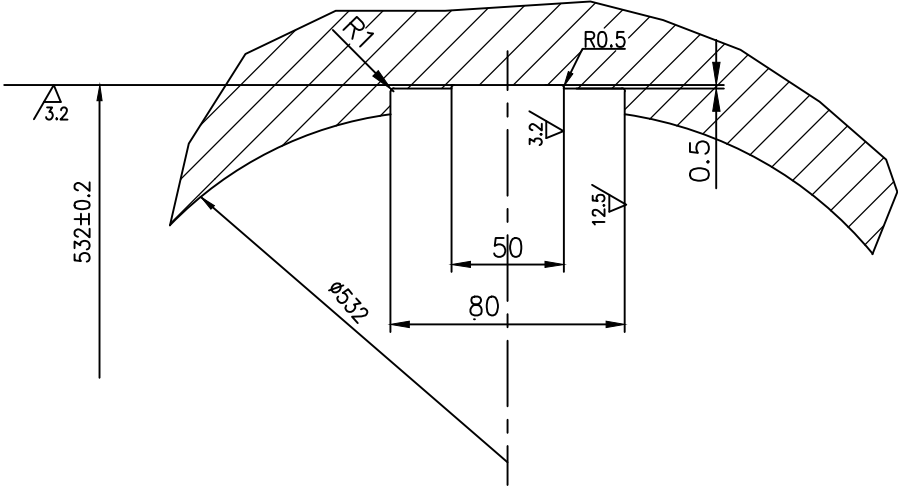




NOTES:—

01. CHAMFER THE SHARP CORNERS TO 5x45°
02. ⊗ INDICATES THE SURFACES WHICH ARE TO BE MACHINED FURTHER.
03. FORGING SHALL BE COMPLY WITH REQUIREMENTS OF THE LATEST APPLICABLE QUALITY WORK INSTRUCTIONS.

SECTION AA



01	2-V-V730-18414P	921538970000	SA336 F92, NT,ATTEST	F92		
SL. No.	DRAWING No.	COMP. CODE	MATL. SPECN.	MATL. MARK		
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)
						GROSS WT (kg)
						DRAWING No
						ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.				DRN R.P.SINGH	SIGN	DATE 22.12.17
365-120				CHD S.SATHEESKUMAR		22.12.17
				APPD K.RAJASEKARAN		22.12.17
DEPT V L		SCALE N T S	WEIGHT (KG). 9837	REFERENCE INFORMATION		NO.OF ITEMS
CODE 320						
TITLE BODY (PROOF MACHINED) 22"/3500 SPL.CLASS				CARD CODE U 01	DRAWING NO. 2-V-0000-18414P	REV

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

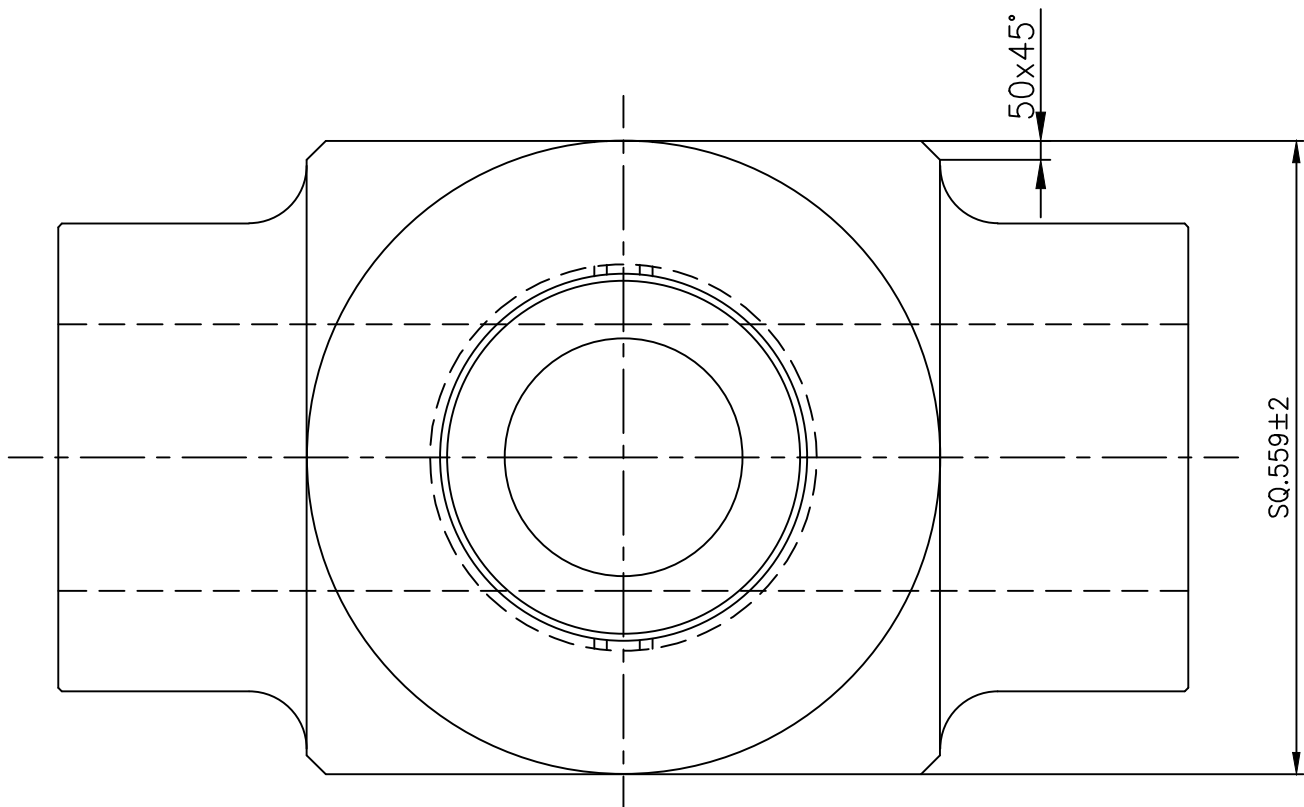
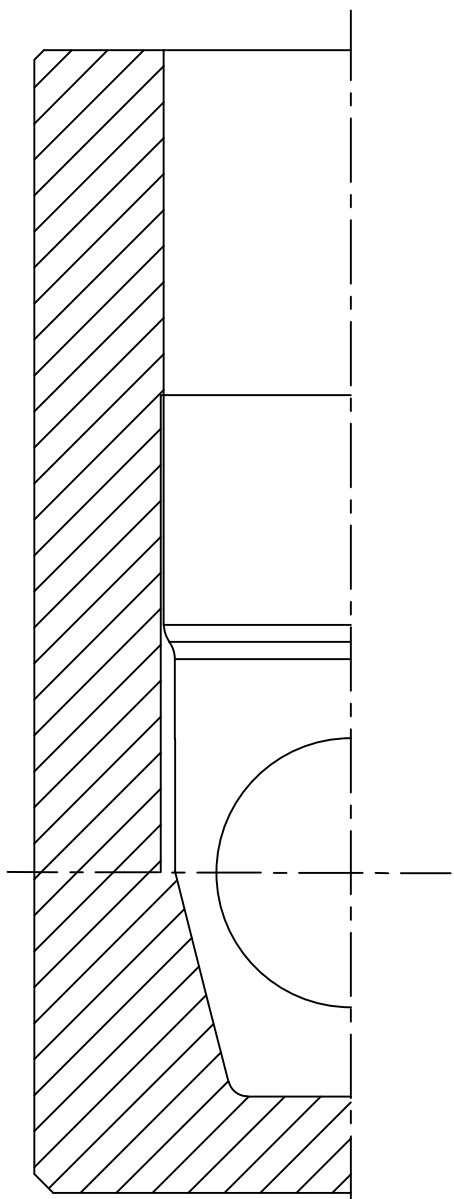
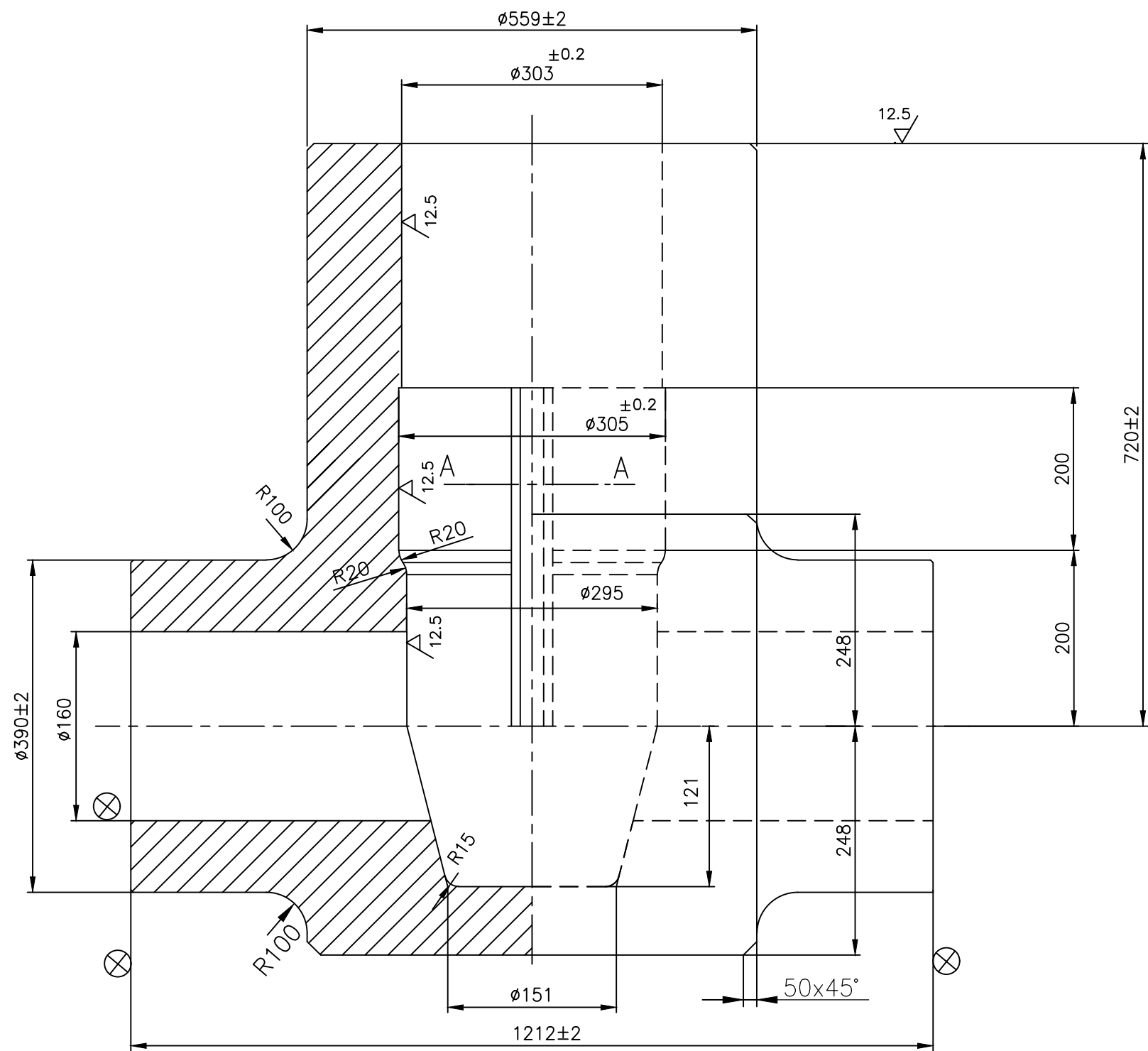
REV	DATE	ALTERED
		CHD & APPD
ZONE		

DRAWING NO. 2-V-0000-18414P

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP



01. CHAMFER THE SHARP CORNERS TO 5x45°
02. ⊗ INDICATES THE SURFACES WHICH ARE TO BE MACHINED FURTHER.
03. FORGING SHALL BE COMPLY WITH REQUIREMENTS OF
THE LATEST APPLICABLE QUALITY WORK INSTRUCTIONS.



01	2-V-V737-18433P	921539360000	SA182 F92, NT,ATTEST		F92					
SL. No.	DRAWING No.	COMP. CODE	MATL. SPECN.		MATL. MARK					
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
TYPE OF PRODUCT										
OR NAME OF										
CUSTOMER/PROJECT										
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME R.P.SINGH	SIGN	DATE 25.01.18	NO. OF VAR.	
					CHD	S.SATHEESKUMAR		25.01.18		
365-120					APPD	K.RAJASEKARAN		25.01.18		
DEPT	V L		SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS	
CODE	320		N T S	2163						
TITLE					CARD CODE	DRAWING NO.				REV
BODY (PROOF MACHINED)					U 01	2-V-0000-18433P				
14"/3500 SPL.CLASS										

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		CHD & APPD
ZONE		

Technical drawing of a mechanical part, likely a flange or bracket, showing a cross-section with a central vertical axis and two horizontal mounting holes. A callout line points to a table of specifications.

BHEL
SIZE
RATING
MATL. MARK

*

1. THE EMBOSSED DETAILS SHALL BE AS PER THE DRAWING.
2. FOR ALL OTHER DETAILS REFER THE BASIC DRAWING No. LISTED IN THE TABULATION.

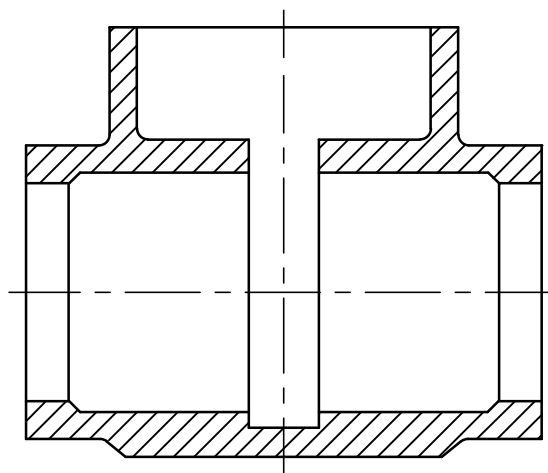
REV 02	DATE 18.05.18	ALTERED CHD & APPD	JALAL KRS	REV 01	DATE 13.04.18	ALTERED CHD & APPD	R.P.SINGH SSK & KRS
SL.No. 14 & 15 INCLUDED				SL.No. 4 TO 13 INCLUDED			

Size A3

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

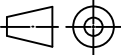
ALL DIMENSIONS ARE IN MILLIMETRES.
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED		
		CHD & APPD		
SL.No.	DRAWING No.	BASIC DRAWING NUMBER	MATL. SPECN	VALVE SPECN
	COMPONENT CODE	BASIC COMP.CODE		
01	4-V-U894-27387P	2-V-3397-12210P/00	SA182 F92,NT ATTEST	700-C900SPL-HRHIV-BW-F92
	922035570005	922035570000		



NOTE:

- FOR ALL OTHER DETAILS, REFER THE BASIC DRAWING NUMBER WITH LATEST REVISION LISTED IN THE TABULAR COLUMN.

—	—	—	—	—	—	—	—	—	—
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 365-122 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.					DRN	NAME	SIGN	DATE	NO.OF VAR
					CHD	R.P.SINGH		08.06.18	
						S.SATHEESKUMAR		08.06.18	
					APPD	K.RAJASEKARAN		08.06.18	
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS
CODE 320			N T S	—					
TITLE				CARD CODE	DRAWING NO.				REV
BODY				U 01	4-V-0000-27387P				0