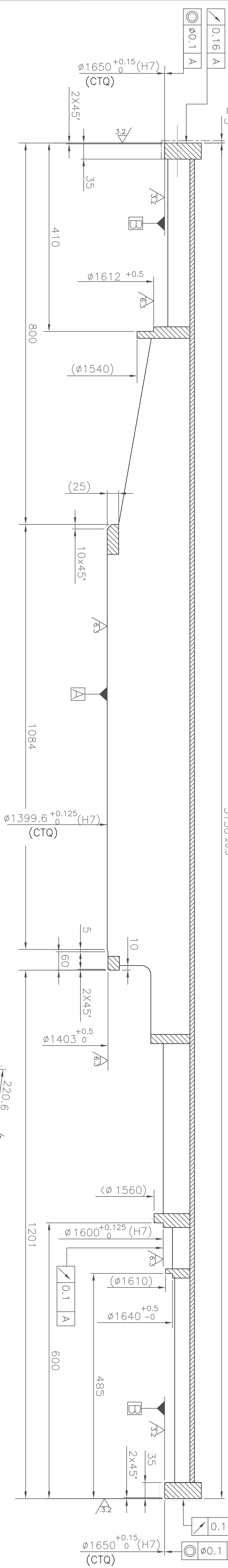
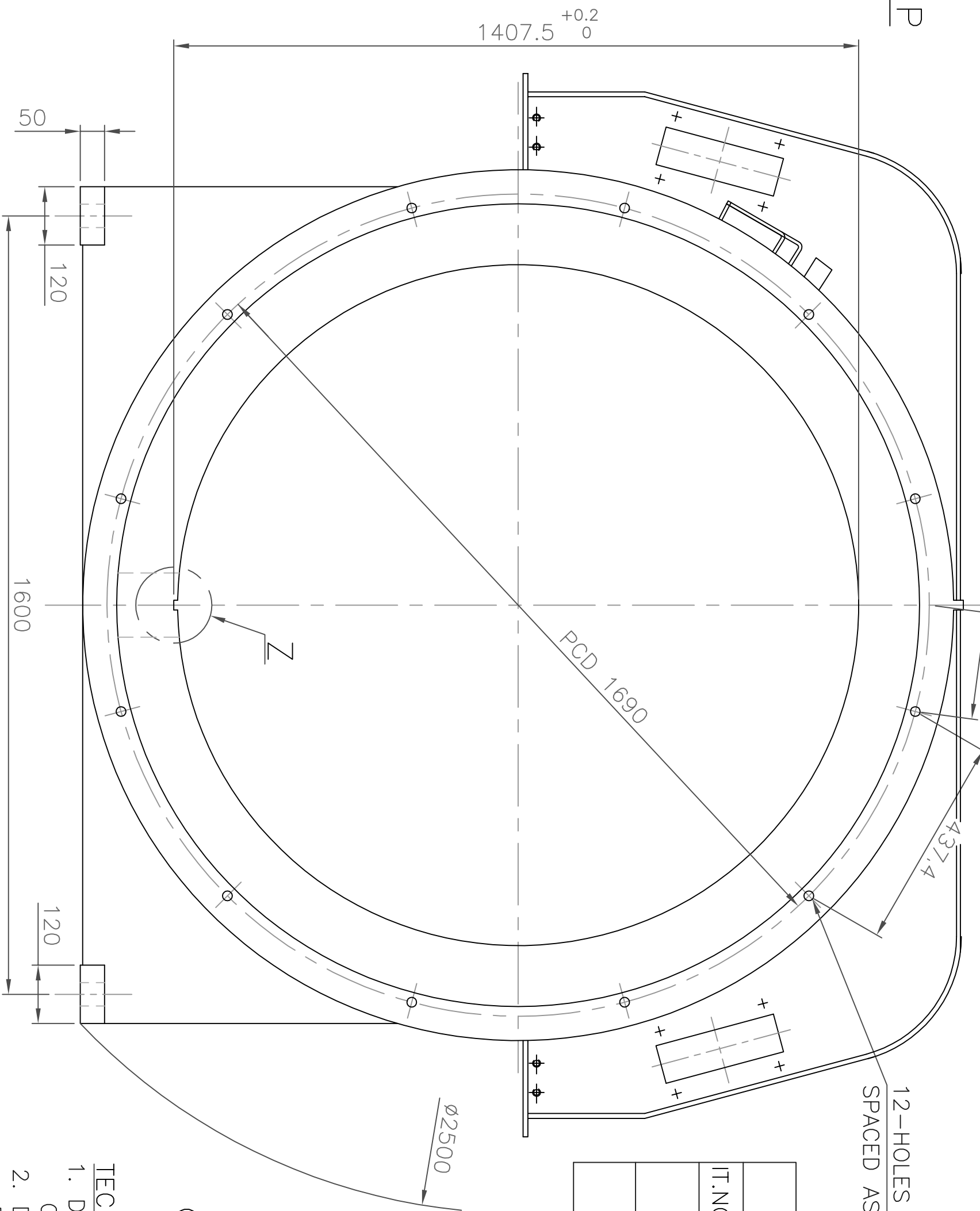


DRG. NO. 24027140134

3150 ± 0.5



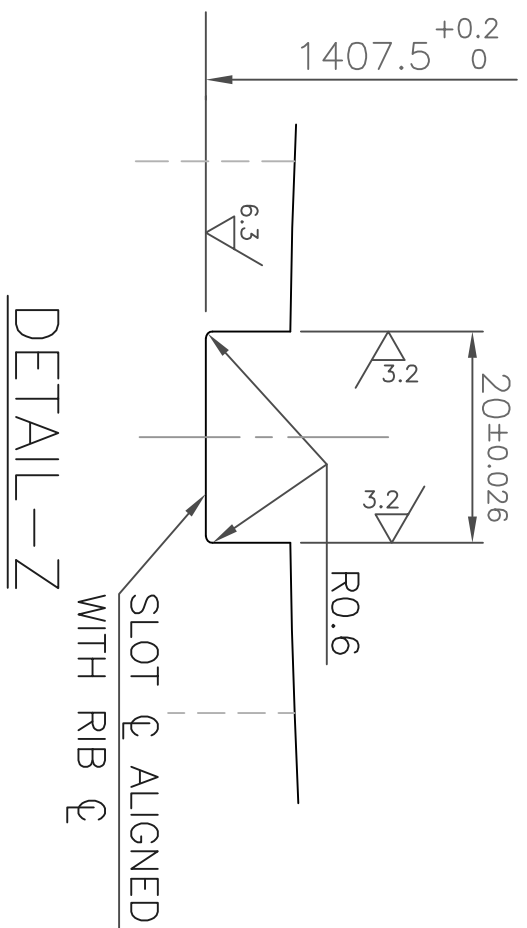
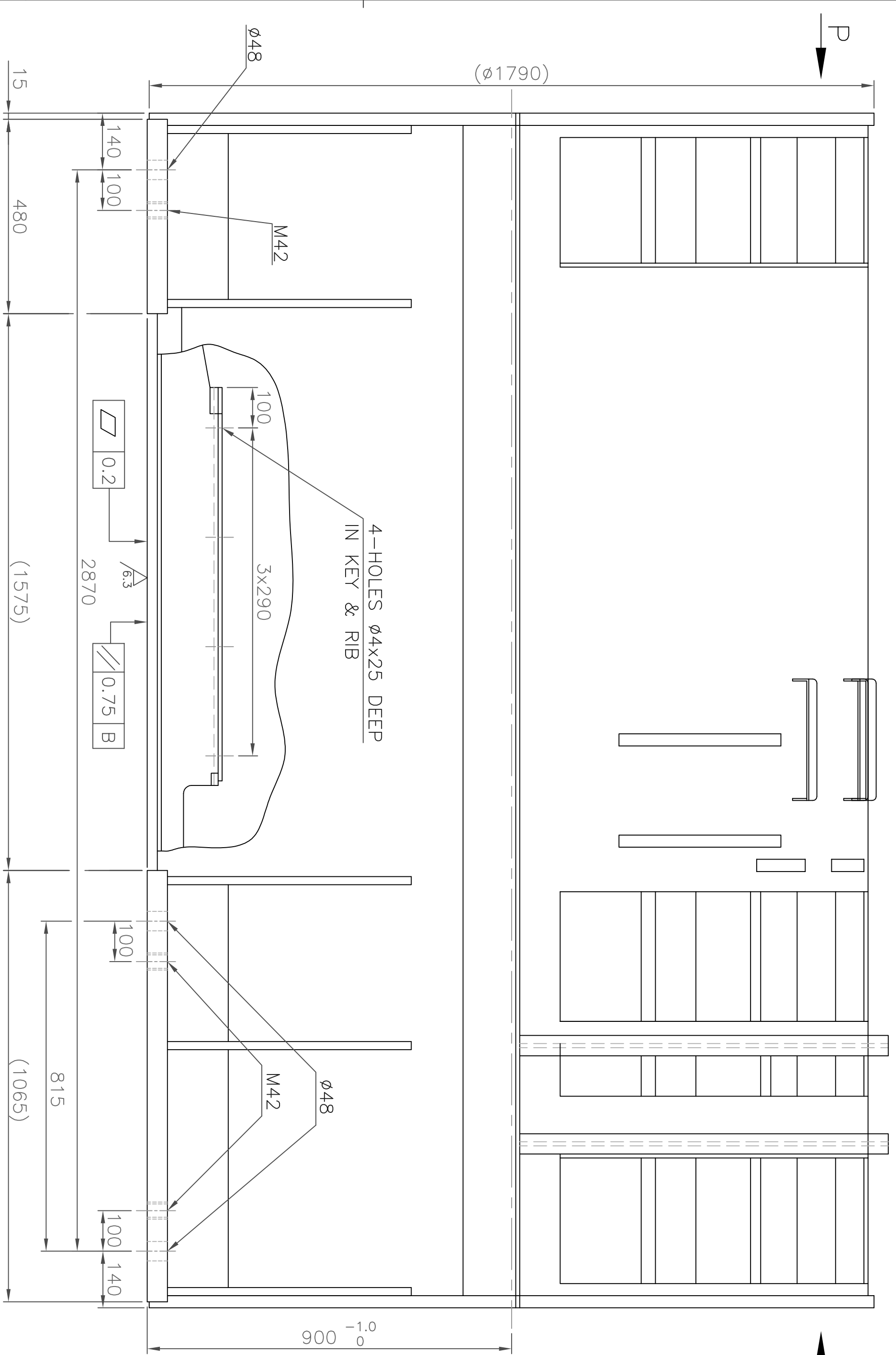
TOOL LIST		
IT.NO.	TOOL NO.	DESCRIPTION
	1610077	COMMON DRILL PLATE ON PCD 1690
	1610084	ADAPTER PLATE FOR Ø1650.



GES. NO. 404556692 VAR.00


TECH. REQUIREMENTS:-

1. DIMENSIONS MARKED AS "CTQ" ARE CRITICAL TO QUALITY REFER AM 54168.
2. DIMENSION WITHIN BRACKETS ARE FOR REFERENCE ONLY.



28 → CARD TYPE-3										28 → CARD TYPE-1										28 → CARD TYPE-2																																																											
VAR. NO					REMARKS					VAR. NO.					ITEM NO.					DESCRIPTION					STD.					DRAWING NO.					VAR.					MATL. CODE					MATL. SPECN.					UNIT					UNIT WT.					QTY.					ZONE														
04															003					DOWEL, Ø4										AM 54107					10																																												
01					CUT TO SUIT										002					KEY 12x20x1073LG.										AM 54083					06					BP9093029150										2.00																													
01					CES. NO. 404556688										001					STATOR FRAME FAB.										14027140387					00																				3535.00																								

DISTRIBUTION OF PRINTS AME-1 PLM-3 GTCE(M)-1 FBM-4		BHARAT HEAVY ELECTRICALS LTD. BHOPAL		DRN	NAME	CON	DATE	NO. OF
				RPB				VAR.
				DKD				
				SC				—

REV.	DATE	ALTERED	DEPT.	UNTOL. DIMS. GR.		SCALE	WEIGHT(K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
		CHECKED	AME							
	APD.		CODE			NTS	3450.0			
ZONE	TITLE			STATOR FRAME (MACHINING)				DRAWING NO. 24027140134		REV. 00
								SHT. NO.	NO. OF SHT.	