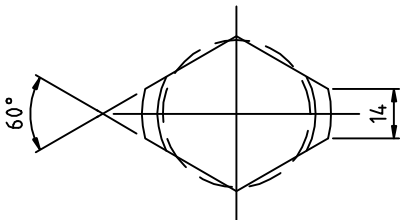
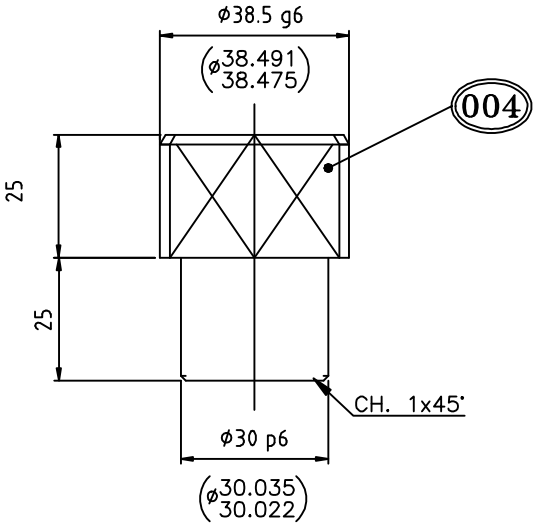
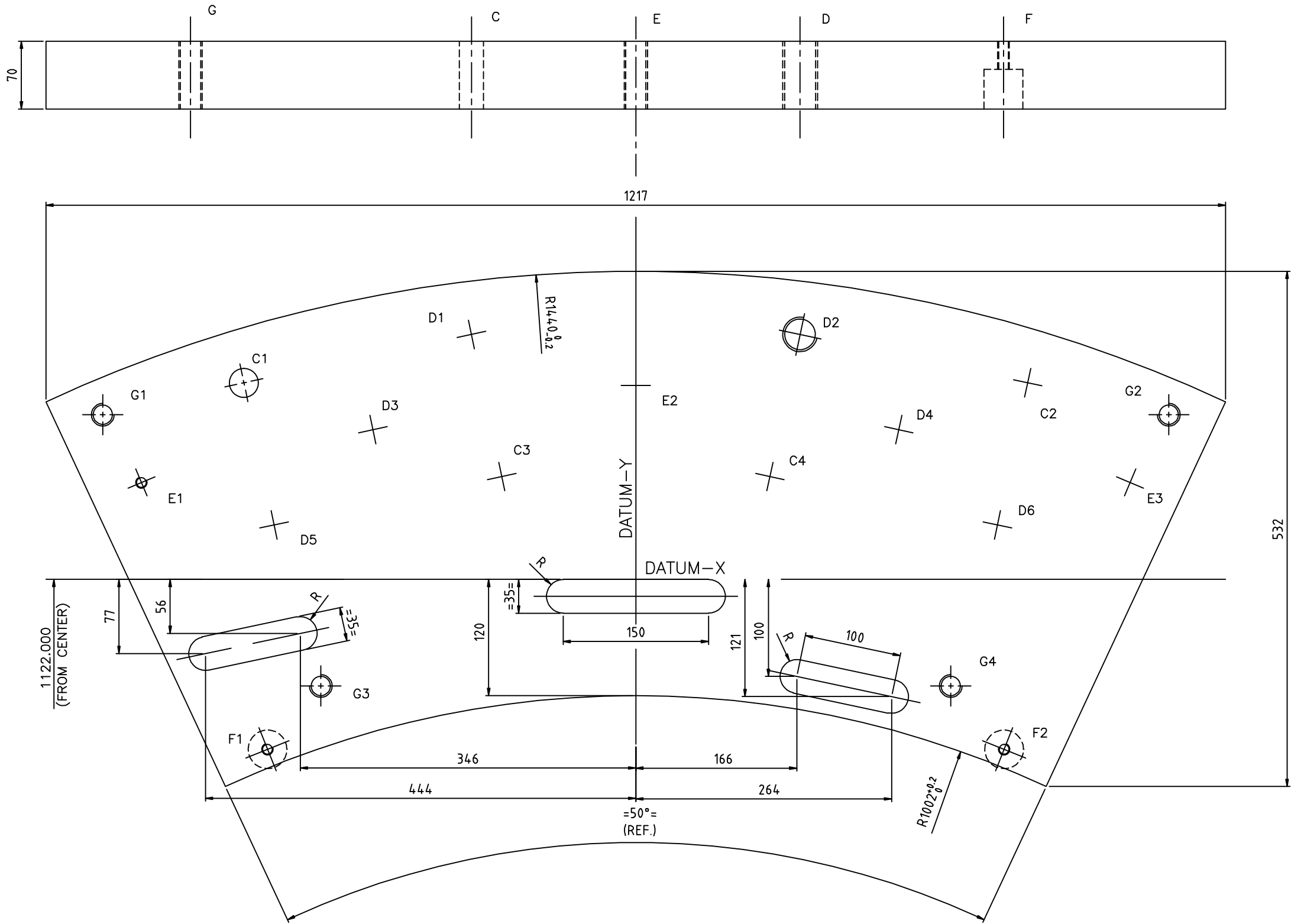
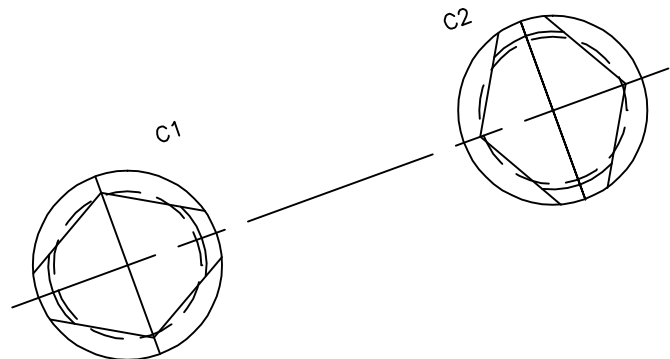


DRG.NO. 1596059



REFER TGST 121/5
FOR OTHER DETAILS

SCALE- 1:1



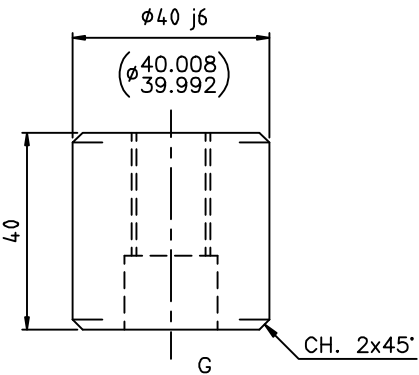
POSITIONING OF DIAMOND LOCATION PIN

REFER SHEET #01 FOR BOM.

NOTE:-

1. OUTSIDE PROFILE & 3 SLOTS TO BE CNC FLAME CUT.
2. 3 SLOTS ARE FOR CLAMPING WITH VERTICAL BORING M/C TABLE.

LIST OF COORDINATES			
HOLE	X	Y	HOLE ϕ
C1 & C2	404.296	202.894	$\phi 30$ H7
C3 & C4	138.354	106.071	
D1 & D2	169.540	252.793	
D3 & D4	-271.325	154.483	TAP M36
D5 & D6	373.109	56.172	
E1 & E3	-510.0	100.0	
E2	0.0	200.0	TAP M24
F1 & F2	-380.000	-175.427	TAP M12 & C.BORE $\phi 40$ H7 x 41.0 DP.
G1 & G2	-550	170	TAP M24
G3 & G4	-350	-110	



G - TAP M16 & C'BORE $\phi 19.0$ x 15 DP.

SCALE - 1:1

VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	UNIT	DRAWING NO.	IT.NO. VAR.	MAT'L.CODE	MAT'L SPON	UNIT	UNIT WT	QTY.	CS	ZONE
ADDITIONAL INFORMATION FOR MACHINING TOL. REF. TGST 110M														
STATUS OF DRAWING														
DISTRIBUTION OF PRINTS														
TGM (PLNG.) = 04 TEX (HRP) = 01 O/C = 01														
REV. DATE ALTERED CHECKED APPROVED														
ZONE														
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT														
NTPC/ KOLDAM HEP														
DEPT. UNTO L DIMS.GR. SCALE WEIGHT(KG)														
REF.TO ASSY.DRG. ITEM NO. NO.OF ITEM														
12530288501 (REV. - 00) 001 012														
DRAWING NO. 1596059														
SHT.NO. 03 NO.OF SHT. 03														
TURNING FIXTURE FOR POLE END PLATE														