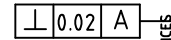


INVENTORY NO.



Ø192 TO BE GRINDED WITH STATOR CORE OD TOLERANCES

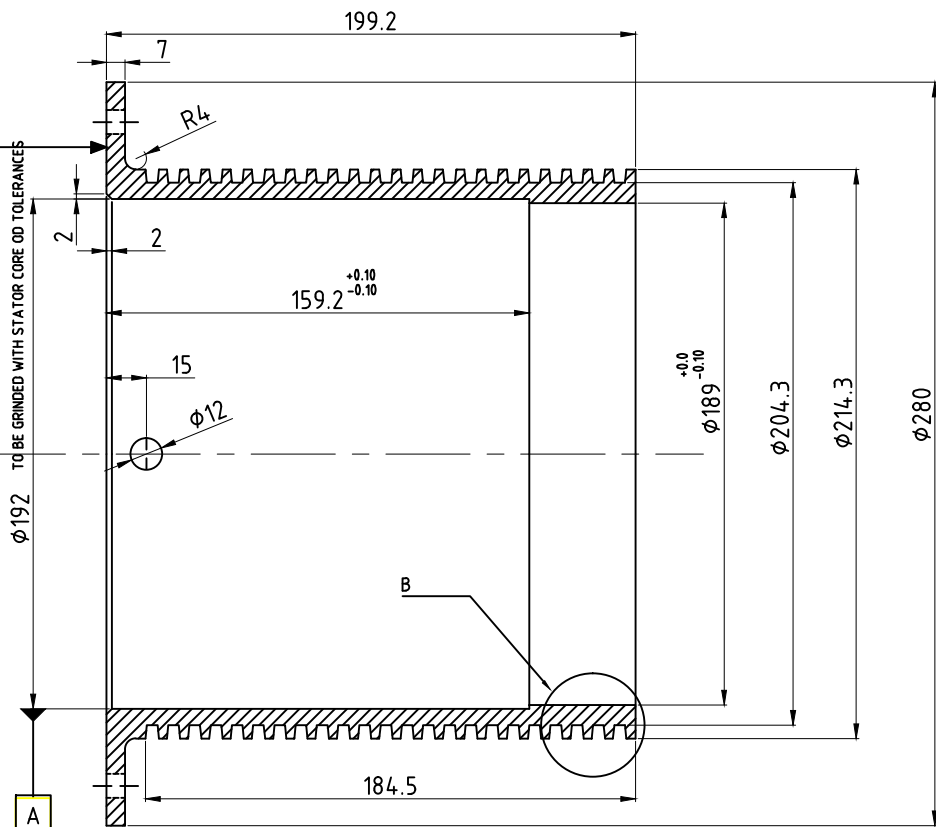


Diagram of a stepped profile with dimensions 4, 5, 3, 3, 8, and 23. A calculation $23 \times 8 = 184 + 0.5$ is shown below.

REV.	DATE	ALTERED		REV.	DATE	ALTERED		REV.	DATE	ALTERED		REV.	DATE	ALTERED	GVN				
		CHECKED	APPD.			CHECKED	APPD.			CHECKED	APPD.	01	12.03.2020	CHECKED	GVN	APPD.	SKR		
ZONE				ZONE				ZONE				ZONE		1. STATOR FRAME ID INCREASED FROM 189.7 TO 192.0 MM. 2. FINS BASE LOCATION ALSO MOVED RADIIALLY BY 1.15 MM INCREASING OD FROM 212.0 TO 214.3 MM.					
1				2				3				4				E			

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		PMG - 10.5 (150 Hz)				
	BHARAT HEAVY ELECTRICALS LIMITED Corp. R&D Division, Vikasnagar HYDERABAD - 500 093		NAME	SIGN.	DATE	NO. OF VAR.
		DRN.	GVN		09.12.2019	
		CHD.	GVN		09.12.2019	
		APPD.	SKR		09.12.2019	
DEPT.		SCALE	WEIGHT(Kg)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
CODE						
TITLE Stator frame				DRAWING NO. 2MC183120004		REV. 01
				SHEET NO.		NO OF SHEETS