

INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR

ANNEXURE - C

ARC WELDING GLASS

1. Welding glass 11 A Din, 12A Din & 14 A Din should be made in Germany ATHERMAL / WELPROTEX.
2. Glasses should be free from optical defects.
3. These shall comply with the stranded IS: 5983 - 1980 reaffirmed 1997.
4. These sizes shall be 105 mm x 80 mm + 2 mm / - 0 mm.
5. Thickness for 11 A, 12 A & 14 A DIN glass shall be 2 mm minimum.
6. Thickness for plain glass shall be 2 mm + 0.5/-0mm.
7. Sample required along with offer to assess the technical suitability.