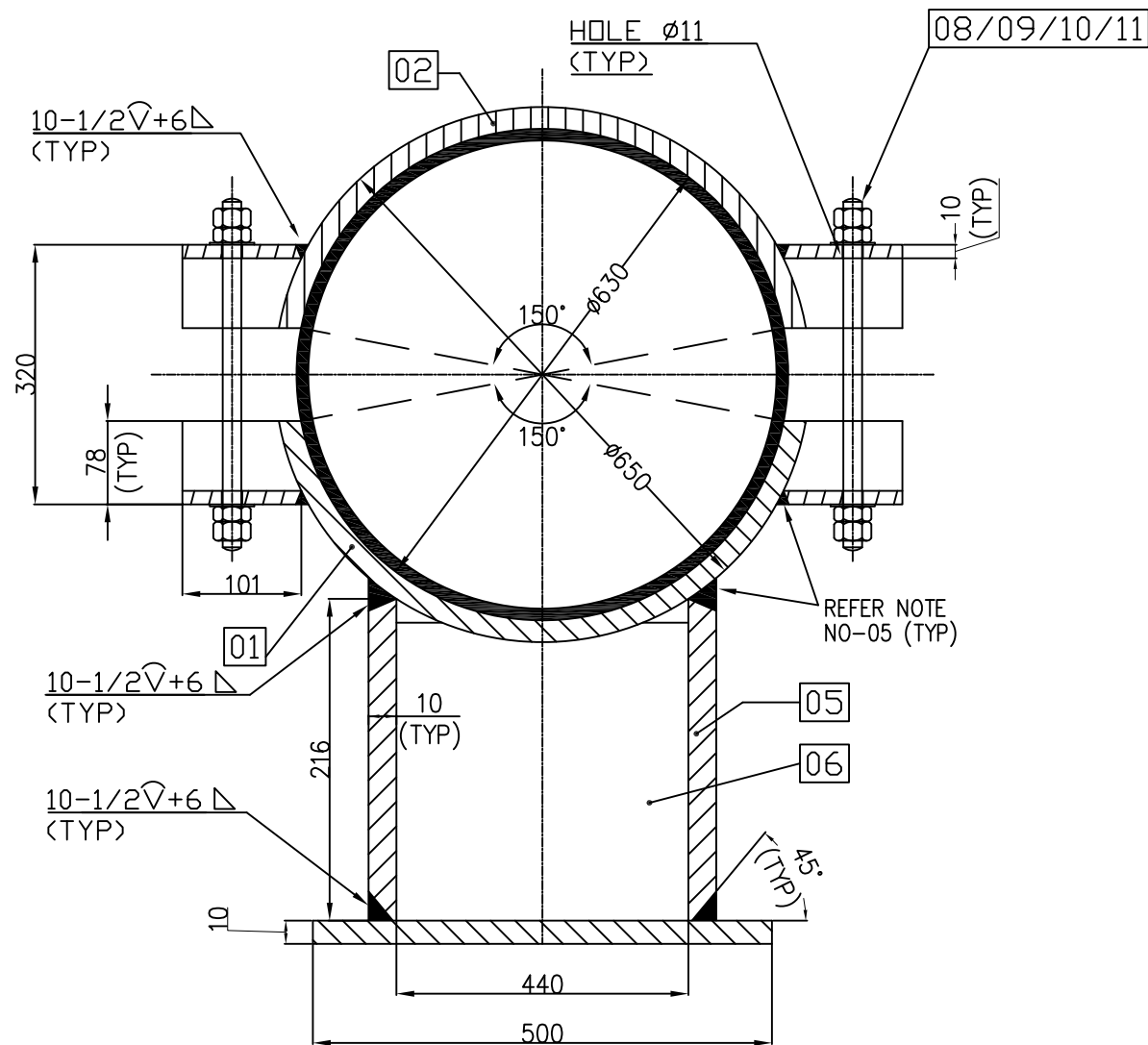


DRAWING NO. 2-N0-468-00009

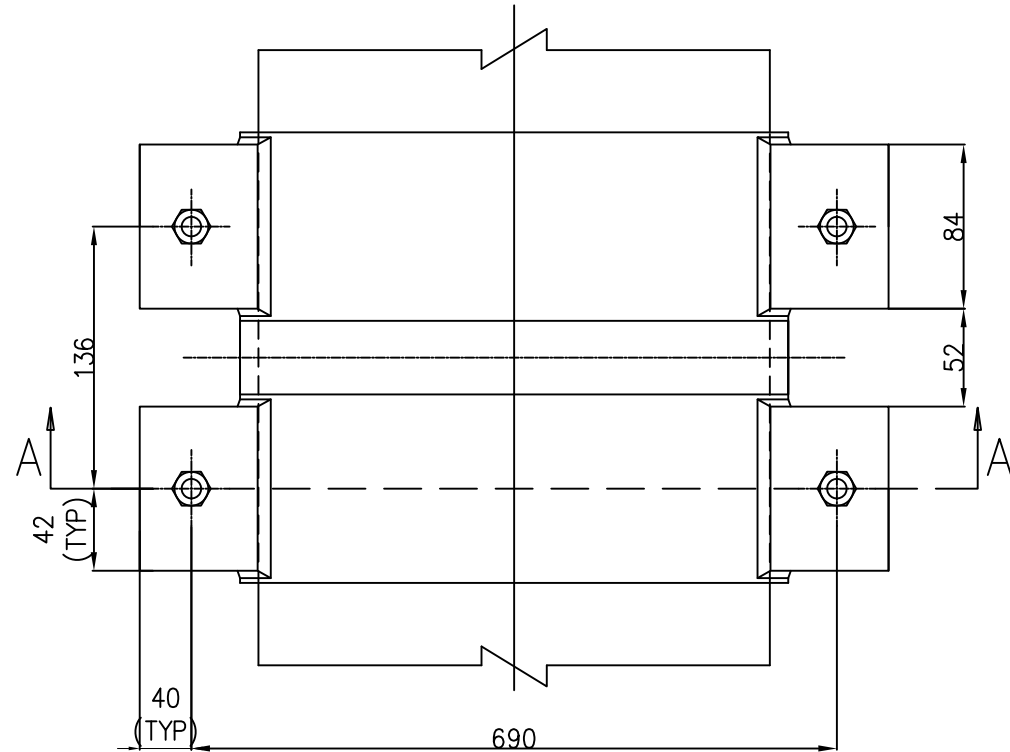
ALL DIMENSIONS ARE IN MILLIMETRES

NOTES:

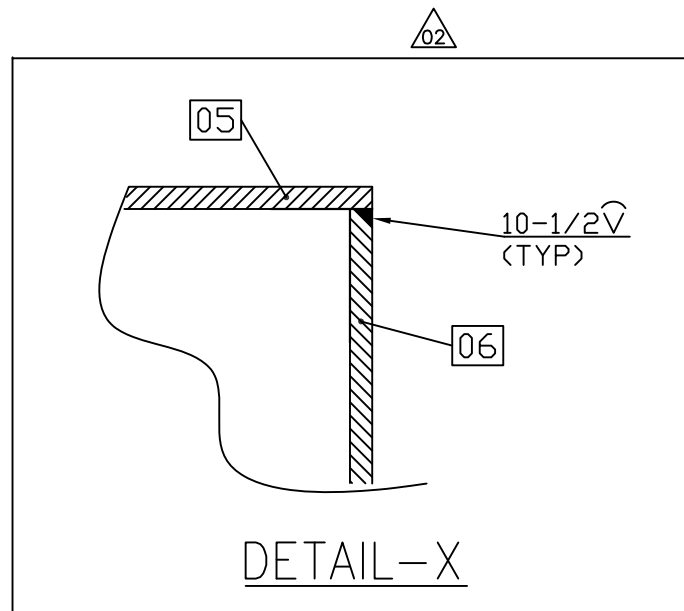
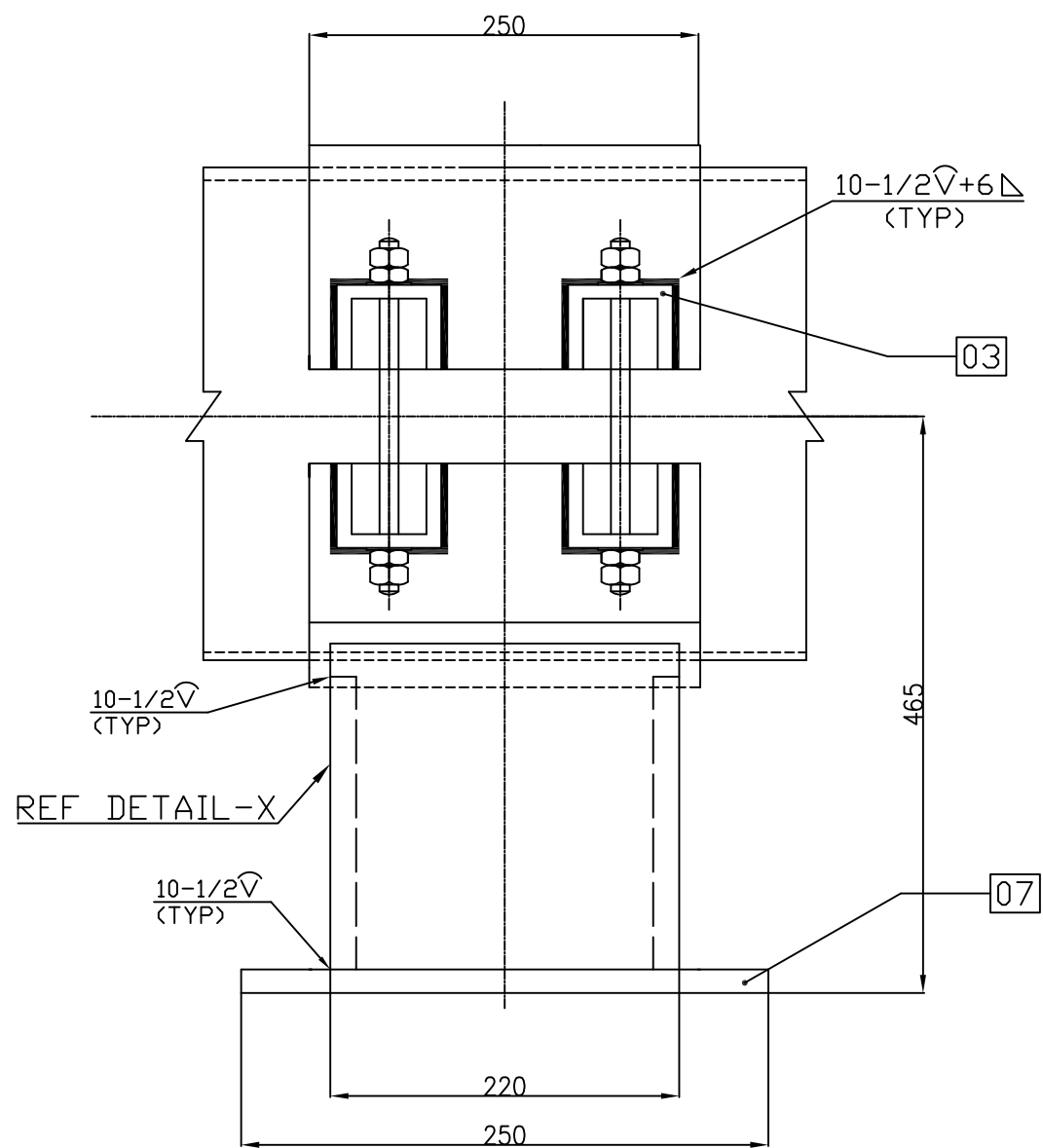
- 01 1. FOR MANUFACTURING, SUPPLY AND NDT REQUIREMENTS REFER
NPCIL APPROVED QUALITY PLAN.
2. FASTENERS SHALL HAVE METRIC SCREW THREADS AS PER ASME B1.13M.
3. DESIGN OF PIPE SUPPORTS AS PER DOCUMENT NO – 102.KK34.0.PEB.TW.0K.WD001 (SHEET 04 OF 10)
4. ALL WELDS SHALL BE FULL PENETRATION JOINTS UNLESS OTHERWISE SPECIFIED.
5. WELDS SHALL BE ROUNDED TO ENSURE A SMOOTH PROFILE AS PER PAINTING MANUFACTURER RECOMMENDATION.
01 6. FOR PAINTING DETAILS REFER NPCIL APPROVED PAINTING SCHEME.
7. ITEM NO-03 SHALL BE FORMED TO REQUIRED SHAPE USING SUPPLIED RAW MATERIAL PLATE.



SECTION A-A



ITEM NO.06



11	ASTM F436 WASHER M10	2-N0-468-00009		F436 TYPE-1	C	0 004 8
10	ASME B18.16M LOCK NUT M10x1.5-6H	2-N0-468-00009		- SA194 GR2H	C	0 012 8
09	ASME B18.2.4.6M NUT M10x1.5-6H	2-N0-468-00009		- SA194 GR2H	C	0 012 8
08	ASME B18.31.1M STUD M10X1.5-6g L=380	2-N0-468-00009		- SA193 GRB7	C	0 230 4
07	BASE PLATE 10THK 500X250	2-N0-468-00009		- SA516GR70	C	9 813 1
06	SUPPORT PLATE-2 10THK 185x440	2-N0-468-00009		- SA516GR70	C	6 390 2
05	SUPPORT PLATE-1 10THK 216x220	2-N0-468-00009		- SA516GR70	C	3 730 2
04	PLATE 10THK 68x101	2-N0-468-00009		- SA516GR70	C	0 539 16
03	PLATE 10THK 240x101	2-N0-468-00009		- SA516GR70	C	1 903 8
02	CLAMP PLATE-2 10THK 250X855	2-N0-468-00009		- SA516GR70	C	16 779 1
01	CLAMP PLATE-1 10THK 250x855	2-N0-468-00009		- SA516GR70	C	16 779 1
ITEM No	DESCRIPTION	DRAWING No.	ITEM NO. VAR NO	MATERIAL CODE.	A	UNIT WT.
				MATERIAL SPEC.	C	QTY.

CUSTOMER	BHEL
NUCLEAR POWER CORPORATION OF INDIA	CUSTOMER NO: 7430&7431

NAME OF PROJECT	KUDANKULAM NUCLEAR POWER PROJECT 2X1000Mwe (UNIT 03 & 04)	WO NO: 400 442 DATED 05/08/2019
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	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017		NAME	SIGN	DATE
		DRN	BHARATH	—sd—	11.05.20
		CHD	TRINADHA RAO	—sd—	13.05.20
		APPD	SARAVANAN.C	—sd—	13.05.20

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REFERENCE DRAWING	
CODE	C/M/F		N.T.S	~80	PEB PIPING-TUNNEL NO(S) 31UQZ, 32UQZ 41UQZ, 42UQZ	
TITLE					DRAWING No.	REV
SLIDING SUPPORT FOR PIPE OD630x12 (HEIGHT=465MM)					2-N0-468-00009	02

REV 02	DATE 15.09.20	ALTERED :BHARATH APPROVED:TRINADH
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ZONE	DRAWING REVISED INCORPORATING NPCIL COMMENTS DATED 05.08.20 REVISIONS MARKED AS 02
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REV 01	DATE 09.07.20	ALTERED : B.B.GHADAI
		APPROVED : R.BHARATH

ZONE	DRAWING REVISED INCORPORATING NPCIL COMMENTS DATED 23.05.20 REVISIONS MARKED AS 
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