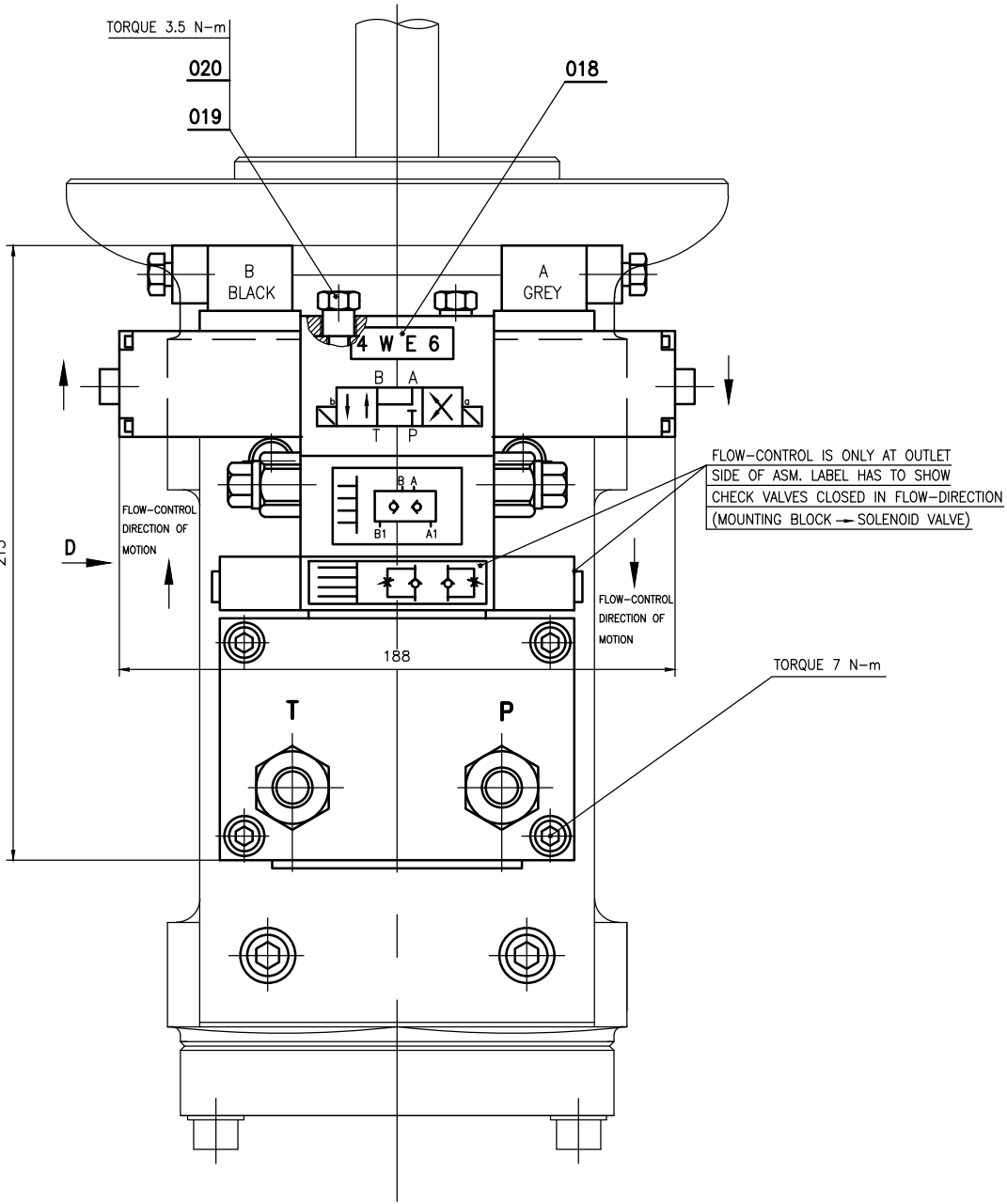
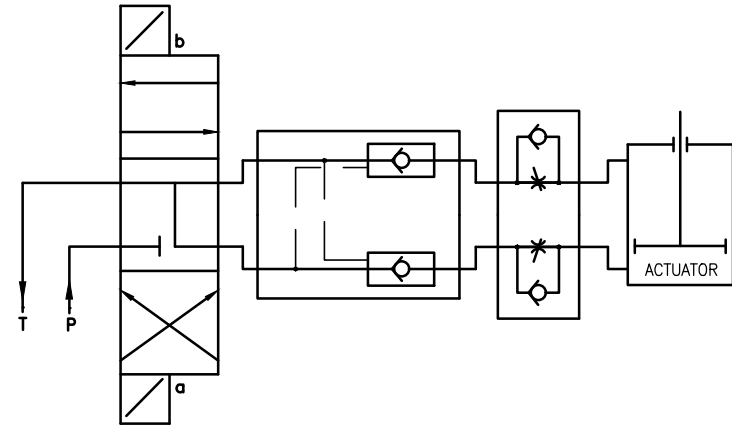
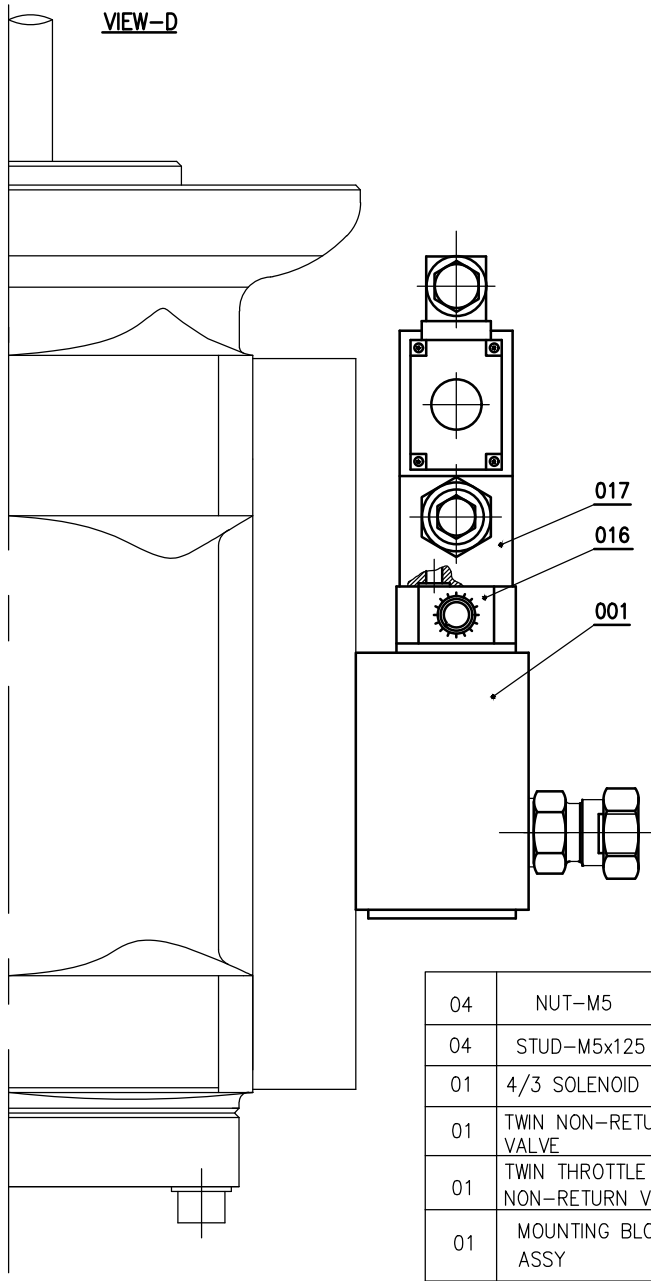


3-V-6795-27164
DRAWING NO.



VIEW-D



NOTES: -

- GREASE 'O'-RINGS WITH SINCLAIR LITHOLINE AND STICK THEM IN TO THE GROOVES.
- THIS APL-6 ASSY. SHOULD BE AS PER TDC:5/198 WITH LATEST REVISION.
- THE STROKING TIME OF THE ACTUATORS MAY NOT BE SHORTER THAN INDICATED IN THE TABLE BELOW.
(FLOW LIMIT OF THE SOLENOID VALVE)

TYPE	MIN.STROKING TIME in sec	STROKE
ASM63	1	60
ASM100	2	100
ASM160	4	100
ASM250	10	100
ASM320	17	100

04	NUT-M5					0.010		Items 016-020 procured as single assembly from M/s Bosch Rexroth (India) Ltd, Ahmedabad	020
04	STUD-M5x125					0.060			019
01	4/3 SOLENOID VALVE					1.600		4WE 6 J6X/EG48N9K4	018
01	TWIN NON-RETURN VALVE					0.800		TYPE:Z2S 6-1-6X	017
01	TWIN THROTTLE NON-RETURN VALVE					1.200		TYPE:Z2FS 6-2-4X/2QV	016
01	MOUNTING BLOCK ASSY			IS:733 -64430 Condition-WP Product Attest		2.000		1-V-6795-01615	001
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		CHD & APPD

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		APL-6				
 365-121		DRN	NAME C.K.SINGH	SIGN C.K.S	DATE 15.02.16	NO.OF VAR.
		CHD	M.S.VINOD	M.S.V	15.02.16	
		APPD	M.S.VINOD	M.S.V	15.02.16	
DEPT VL	SCALE NTS	WEIGHT (KG). 5.67	REFERENCE INFORMATION			NO. OF ITEMS
CODE 310	1-V-6795-01629					
TITLE ON-OFF CONTROL ASSY		CARD CODE U 01	DRAWING NO. 3-V-6795-27164			REV 00