

Technical Requirements			
Indent No.: 20170074 Dated 19.06.2017			
BHEL Requirements		Vendor comment/ deviation, if any	
Sr. No.	Description		
1	Scope of supply	Raw Material Procurement, fabrication, inspection, packing and supply of as per drawing Respective drawings.	
2	Inspection	Inspection by third party/BHEL shall be carried out at vendor's work prior to dispatch. Vendor to inform BHEL 15 days prior to completion of job for inspection.	
4	Raw Material	The Tie Rods shall be manufactured out of material given in respective drawings. ASTM SA516 Gr. 70 can be used in place of ASTM SA515 Gr. 70. No other deviation in grade of material is allowed. The Mill TC of raw material used shall be required at the time of inspection and along with supply.	
5	Reports	Dimension report and NDT Reports shall be submitted to BHEL at the time of inspection and along with supply.	
6	Guarantee	Vendor shall stand guarantee against faulty design, defective material and bad workmanship for a period of 12 months from the date of delivery at BHEL Store.	
7	Other	All other technical requirement shall be fulfilled as per the technical notes mentioned in the drawings while manufacturing.	

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19.06.17