

BHARAT HEAVY ELECTRICALS LIMITED

RAMACHANDRAPURAM :: HYDERABAD-32 M&S CRANES DEPARTMENT

Annexure-II

Protocol for Electrically Operated Travelling Cranes as per IS 14473 - 1997					
Type of Crane		Department			
Asset No.		Location			
Capacity		Date last Tested			
Year of Manufacture		Date of Testing			
Make					

Particulars to be checked						
S.No.	Description	Method	OK/Not OK	Remarks		
1	Wheel Condition	Visual				
2	Rail Condition	Visual				
3	Bridge /Gantry Condition	Visual				
4	Hook condition	Visual				
5	Hook Safety Clamp	Visual				
6	Hook Pulleys Condition	Visual				
7	Wire rope Condition	Visual				
8	Wire rope Lubrication	Visual				
9	Current Collector Alignment	Visual				
10	Brakes					
	LT	Operation				
	СТ	Operation				
	MH and AH	Operation				
11	Limit Switches					
	LT	Operation				
	СТ	Operation				
	MH and AH - Up and Down	Operation				
12	Load Test					
	SWL	Operation				
13	Observation if any:					

Note:

- 1) Inspection Report to be submitted after inspection of Lifting machines
- 2) Certificate to be submitted by a competent person as certified by Chief Inspector of Factories (signed and stamped) in Form-38 format as per rule-55 and 55A of AP Factories rules, after rectification of problems if any.