

Scope of Work for VMC machining and finishing work:-

1) Fabrication and machining work of Upper Tank Frame:-			
Sl. No.	Details of work	Qty. in numbers	Remarks
1.	VMC milling, machining and drilling of holes + other finishing work on Upper Tank Frame as per drg. No. 337618TT001R0001 Item No. 001, and special profile drg. No. HSTN 422588. a) Length 2400 mm. long- 2 nos. b) Length 1830 mm. long- 2 nos. c) Cutting and Chamfering at 45° on special profile drg. No. HSTN 422588 d) All critical dimensions as per drawing shall be within the specified tolerance limit.	1 Set 2 SETS <i>[Signature]</i>	Material shall be provided by BHEL as per relevant drawing.
2) Fabrication and machining work of Trf. Tank Cover, bushing plate and frame:-			
3.	VMC milling, machining and drilling of holes + other finishing work on: a) Trf. Tank whole cover as per drg. No. 137618TT002 rev-00 (1 sheet) b) Transformer Cover Bushing Plate (qty. 1 no. as per drg. No. 137618TT007 Rev-00 (2 sheets) (30mm thick, raw Mtl. Thickness 36 mm) c) Trf. Cover complete bushing plate (qty. 1 no.): drg. No. 137618TT006 Rev-00 (1 sheet) (30mm thick, raw Mtl. Thickness 36 mm) d) Trf. Cover bushing frame (qty. 2 nos.): drg. No. 137618TT008 rev-00 (1 sheet) e) All critical dimensions as per drawing shall be within the specified tolerance limit.	1 Set 2 SETS <i>[Signature]</i>	Material shall be provided by BHEL as per relevant drawing.
3) Fabrication and Bending work of Special profile channel / stiffening RIB:-			
1.	a) VMC milling, machining and cutting and other finishing work on stiffening RIB channel. b) Bending work of special profile channel / stiffening RIB as per drg. No. 337618TT005 Rev-00 (1 sheet) f) All dimensions as per drawing shall be within the tolerance limit.	1 set 2 SETS <i>[Signature]</i>	Material shall be provided by BHEL as per relevant drawing.

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Bidder's signature and seal