

**TECHO COMMERCIAL BID****SCHEDULE OF RATE OF FORGING**

| Sl. No.                                                                        | Job Description                                                                    |                                                                                                              | Whether want to quote for Category (Indicate Yes /No accordingly) |
|--------------------------------------------------------------------------------|------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|
| <b>1</b>                                                                       | <b>Machining of shaft type of forgings:</b>                                        |                                                                                                              |                                                                   |
|                                                                                | <b>Category 1</b>                                                                  | Single piece wt upto 10 MT                                                                                   |                                                                   |
|                                                                                | <b>Category 2</b>                                                                  | Rough Machining of Lower Journal Housing / Upper Journal Housing from Single Piece forging weight upto 10 MT |                                                                   |
| <b>2</b>                                                                       | <b>Machining of Disc Type forging:</b>                                             |                                                                                                              |                                                                   |
|                                                                                | <b>Category 3</b>                                                                  | Single piece wt upto 10 MT & dia upto 1500 mm                                                                |                                                                   |
| For all above 3 nos category return job shall be in single or multiple pieces. |                                                                                    |                                                                                                              |                                                                   |
| <b>3</b>                                                                       | <b>Test Piece (TP) Cutting Charges (Shall be paid only in case of TP failure):</b> |                                                                                                              |                                                                   |
|                                                                                | <b>1</b>                                                                           | TP cutting between Ø 500 mm to Ø 1000 mm                                                                     |                                                                   |
|                                                                                | <b>2</b>                                                                           | TP cutting more than Ø 1000 mm                                                                               |                                                                   |
| <b>4</b>                                                                       | <b>Transportation:</b>                                                             |                                                                                                              |                                                                   |
|                                                                                | <b>1</b>                                                                           | TP Transportation (will be paid only in case of failure of TP)                                               |                                                                   |
|                                                                                | <b>2</b>                                                                           | Job Transportation in case of TP failure:                                                                    |                                                                   |

**Note: Vendor is required to submit the above details along with techno-commercial bid on their Letter Pad duly signed.**