

TECHNO-COMMERCIAL BID			
Enq Ref :HY/A9/SC-TC/3D IMP VANE MILL/EOI		DT: 20.04.2017	
Note: Vendors are requested to fill the format in compalince with the tender specific terms and submit as techno-commercial bid . The technical bids are evaluated in line with the each criteria terms.			
Sl.	Criteria	Techno-Commercial Term	Sub-Contractor Acceptance
1	Scope of work of the job	The vendors are required for Vane milling of 3D IMPELLER on 5 axis CNC machine as follows. 1) 3 Vanes are to be machined on the Mock up piece. 2)Raw material required for machining of Mock up piece is in vendor scope for evaluation. 3) Mock up piece machining charges will not be paid to vendor. 4) CMM report to be generated for Mock up piece and to be submitted for approval. 5) All the cutting tools and fixtures required for machining is in vendor scope.Final CMM report is to be submitted to BHEL. 6)Vendors are requested to submit their machine configuration along with TECHNICAL BID. otherwise your offer will not be considered. 7) For inspection of Mockup piece to be get it done on only CMM. Other methods are not acceptable. 8) UG model for machining of Impeller will be given by BHEL.	
2	Drawings / Process sheet	The machining of impeller shall be strictly as per BHEL drgs.	
3	Raw material	With BHEL material / Without BHEL material.	
4	Inspection	Final inspection will be done by BHEL Q.C/ its authorised agency at vendors works on receipt of inspection call with dimensional reports.	
5	Price format	Prices to be quoted strictly as per table mentioneed in the Annexure-B without any deviation.	
6	Delivery period	<p><u>Any Deviations on deliveries will not be accepted .</u></p> <p><u>Item no.1 and Drawing no:13321001049 -Mock & 13321001049-03</u> Within 15 days from the date of issue of raw material for Mockup piece and both the Impellers to be delivered within 30 days from the date of clearance of Mockup or Free issue raw material which ever is later.</p> <p><u>Item no.2 and Drawing no:33321000014 & 13321001050-01</u> Within 20 days from the date of issue of raw material for Mockup piece and both the Impellers to be delivered within 40 days from the date of clearance of Mockup or Free issue raw material which ever is later.</p> <p><u>Item no.3 and Drawing no:33321000013 & 13320804701-00</u> Within 30 days from the date of issue of raw material for Mockup piece and Main Impeller to be delivered within 30 days from the date of clearance of Mockup or Free issue raw material which ever is later.</p> <p><u>Item no.4 and Drawing no:33321000010 & 13321001038-04P1</u> Within 30 days from the date of issue of raw material for Mockup piece and both the Impellers to be delivered within 60 days from the date of clearance of Mockup or Free issue raw material which ever is later.</p>	NOT APPLICABLE FOR EOI
7	Delivery Destination	Delivery condition to F. O. R. destination to BHEL,R.C.PURAM-HYDERABAD-32. without any additional transportation / Packing / Forwarding charges.	

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8	Tools/Cutters /Gauges /Measuring Instruments	All Tools/cutters / dies/ gauges/ fixtures etc are in vendor scope.	
9	Validity	All the finalized rates are valid for a period of 3 months from the date of approval of final rates.	
10	Transportation	Transportation is in vendor scope.	
11	Payment	Generally Payment will be made with 90 days from the date of receipt and will be against GR. However BHEL will make the payment within 45 days to SSI units. Payments shall be subject to the deduction of any amount for which sub contractor is liable under this contract, or any contract in respect of which BHEL is the contactee. Payment will not be made for sample piece .	
12	Defects , after receipt of finished components	On receipt of finished items at BHEL, if any mfg. defects are noticed, the same shall be attended to by the vendor at his own cost , without any delay.	
13	Discretion clause	BHEL RESERVES THE RIGHT TO ACCEPT OR REJECT ANY OFFER PARTLY OR FULLY AT ITS DISCRETION WITHOUT ASSIGNING ANY REASON	
14	Excise Duty/VAT	This is jobwork. So no taxes are applicable.	
15	BHEL Drgs.	Vendors are not permitted to use the BHEL drawings for purpose other than BHEL'S requirements.	
16	Force majeure clause	Force majeure clause will be applicable only in case of earthquakes, floods, riots or any act of God beyond control of the contractor. Breakdown of equipment shall not be considered as force majeure	
17	Arbitration	Arbitration : all disputes arising out of this contract shall be referred to the Executive director BHEL R.C.Puram Hyderabad 502032, or his authorized representative for arbitration and his decision shall be final and binding.	
18	Jurisdiction	Jurisdiction : In case of any suit or other legal proceedings arising under or relating to the contract, the courts at Sangareddy, Medak district Andhra Pradesh only shall have the jurisdiction and this will be resorted only after exhausting the arbitration clause as above.	
19	Other GENERAL terms & Conditions	Acceptance to all other BHEL general terms and conditions as mention in the enquiry / guidelines document.	