



Annexure A

NOTICE INVITING TENDER

Ref : NIT No.29151 (1960520E) dt 27.08.2016

Sl No	Material Code	Description	Qty (in Ltrs)	Delivery date
1	IM1300100200	Rust Preventive Fluid For Heating Element as per PRQA 522 rev 00 dt 12.02.08. Supply shall be 200 Ltrs barrel.	75,000	25000L-01.10.16 25000L-01.11.16 25000L-31.12.16

Tender may be submitted through <https://bheleps.buyjunction.in>

Note: All corrigenda, addenda, amendments, time extensions, clarifications etc., to the tender will be hosted on BHEL website (www. bhel.com) only. Bidder should regularly visit website www.bhel.com to keep themselves updated.

Since it is procured through two stages, kindly arrange to quote for 40,000 Ltrs.

Manager / Purchase

 Ranipet	Rust preventive fluid specification (Non drying type)	Doc. No	PRQA: 522
		Rev	00
		Date	12 02 08
		Page NO	01 of 01

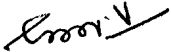
1.0 Scope

1.1 This specification covers the requirements of temporary rust preventive fluid (Non drying type) used for APH heating elements by dipping process.

1.2 Details of specification

SL No	Details	Acceptance norms
01	Specific gravity at 27 ° C	0.80 – 0.85
02	Flash point degree C (Min)	35°C
03	Viscosity Ford Cup 4	18± 2 seconds
04	Water content (max)	0.5%
05	Drying time max (hard dry)	No drying
06	Corrosion under conditions of condensation for 300 hrs	No rusting
07	Corrosion resistance under indoor conditions for one month	No rusting.

1.3 shop QC to verify the viscosity using ford cup 4 at regular interval (once in a week time) to maintain with in 18± 2 seconds and record.

 Prepared By	Reviewed By	QC		 Approved BY
		QA	B. Srinivasulu	

Bharat Heavy Electricals Limited
Boiler Auxiliaries Plant
Ranipet-6

PRODUCTION DEPARTMENT

BAP:P:WTC:RP:HE:OT:PQR
Dated 27 08 2016

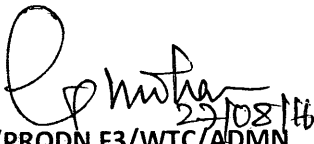
To

DGM/PUR/UTY

Sub: Prequalification Requirement for Rust Preventive Fluid for Air Pre-heater Heating Element – Open Tender – reg

The following are the prequalification criteria for procuring Rust Preventive Fluid (Non Drying Type) through Open Tender.

1. Vendor / supplier must be a manufacturer for Rust Preventive Oil / Fluid (Non Drying Type) as per specification PRQA:522 Rev:00 dated 12 02 2008. Vendor must possess required facilities and capacity for the manufacture and supply of the above oil. A confirmation of the above by the vendor indicating their details of facilities / capabilities with supporting write up / catalogues is to be provided.
2. Vendor must have 3 to 4 years experience in this field of Manufacturing and supplied in this field
3. The vendor has to provide Purchase Order copies as a proof for the supply of Rust Preventive Oil / Fluid or similar product.
4. Technical specification of the product supplied and copies of test certificates from vendor's own lab (or) NABL approved lab for the referred customer supplies (at least for 3 purchase orders) shall be furnished.
5. Income Tax Compliance / Clearance Certificate for 2 years.


27/08/16
DGM/PRODN F3/WTC/ADMIN


SR ENGINEER/WTC/PRODN