

**Scope of work:** contractor have mobilized minimum man power for the actives as per following detail. Contractor may increase the manpower as per work load & targets.

Sl. NO.	Activity	Process	Quantity of Work per day	UOM for Quantity	Minimum Assistance required (Nose)
1	Assistance in Gasket preparation & Window fastening of IPBD & SPBD.	Gasket making by cutting, notching & cropping Machine/grinding. Hole punching with drill/hole punching machine.	15	No.	2 Semiskilled
					4 Unskilled
2	Assistance in Sticker pasting.	Surface cleaning & sticker pasting on clean surface as per instructions by PDN Supervisor/Authorized person	50	No.	2 Unskilled
3	Assistance in Maintaining 5S, Machine cleaning & collection of aluminum chip/scrap.	Before & after completion of work cleaning of work area & machine. Collection of aluminum chip/scrap, off cuts to scrap yard. Cleaning of gangway	123	Kg	2 Unskilled
4	Assistance in Stacking Ducts IPB/ SPBD for inspection and dispatch.	Before & after completion of work cleaning of work area & machine. Collection of aluminum chip/scrap, off cuts to scrap yard. Cleaning of gangway	15	No.	2 Unskilled
5	Assistance in assembly work of IPBD & SPBD.	Helping in Mounting of spring Plate, bottom block ,Insulator and Conductor having projection as per drawing.	70	No.	2 Semi Skilled 2 Unskilled
6	Assistance in fabrication work & Material handling of IPBD	Helping in marking, cutting, fitting and welding of Enclosure and conductor.	1200	Kg	2 Skilled 2 Unskilled

PREPARD BY:

APPROVED BY: