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TP-DG-4-V-7802-10194
CORPORATE DRG ID

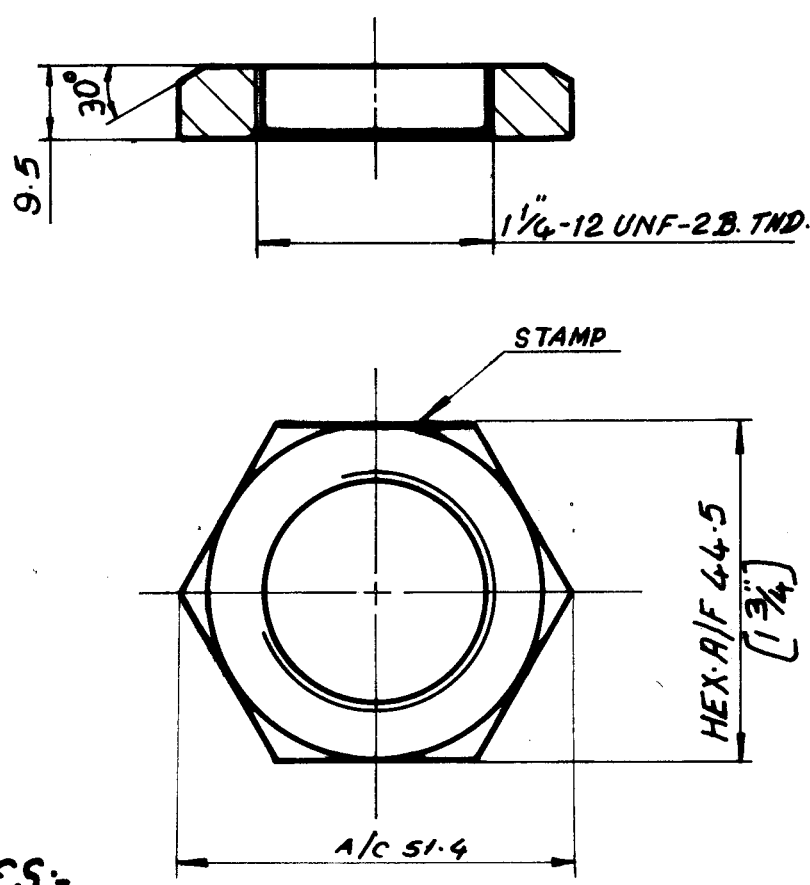
REV 02
DATE
ALTERED
CHECKED

DATE 9/2/86
ALTERED
CHECKED

FINAL MATL. ASTM B 584
ALLOY B 75 WAS ASTM B 16
DESCRIPTION, MATL. CODE &
GROSS WT. CHANGED

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

3.2



NOTES:-

- 1. SHARP CORNERS TO BE REMOVED.
- 2. 45° CHAMFER FIRST THD.

MICROFILMED ON
ROLL 10000000 FRAME 1000

φ 56 X 16	1603425	ASTM B 584 ALLOY B 75 AMENDED CERTIFY	60	0.08	0.34		102		
NO OFF	DESCRIPTION	MATL. CODE	FINAL MATL	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
		BHARAT HEAVY ELECTRICALS LIMITED BOILER PLANT UNIT, TIRUCHIRAPALLI-620014							
DEPT	CODE		SCALE 1:1	WEIGHT (kg.)	DR. DRG No.: V-5891R/EN 836 PART No.: 0079531/SL No.: 2638				
TITLE LOCK NUT					DRAWN N.R.	NAME N.R.	DATE 28-5-80		
					CHECKED V.P.	DATE 24-7-80			
					APPROVED S.R.				
DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN. MACHINING TOLERANCE ± 0.25 mm. UNLESS OTHERWISE SHOWN NON-MACHINING TOLERANCE ±				CARD CODE	4 DRAWING NO. 4-V-7802-10194 01		16 REV 17		