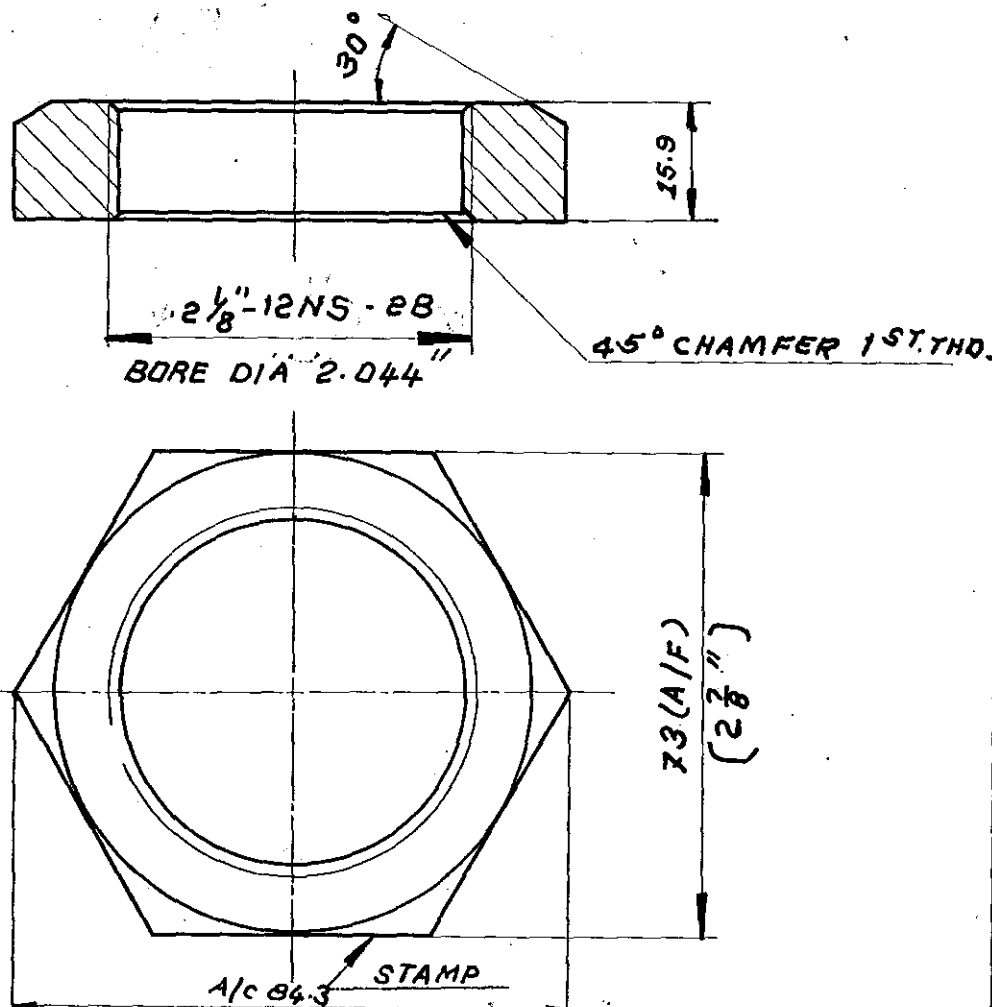


REV 01	ALTERED	VA	REV 02	DATE	ALTERED	thw
	CHECKED	✓		12/2/86	CHECKED	kw
1. RAW MATL. SIZE CHANGED			FINAL MATL ASTM A584 ALLOY			
2. MATL. CODE & HEAT TREAT ADDED			B75 WAS ASTM A371 ALLOY B94			
			DESCRIPTION, MATL. CODE & GROSS WT. CHANGED			

3.2

CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

APPLICABLE TYPE NOS
1775QWA, QWB, QWD.
1775 WA, 1785 WA
1705 RWD



ALL THREAD DIMENSIONS ARE IN INCHES.

BREAK SHARP CORNERS. & REMOVE BURRS.

00593 FRAME 366

	Φ 85 x 22	16013426	ASTM B 584 ALLOY B75 AMENDED CERTIFY	60	0.2	1.07		102
NO. OFF	DESCRIPTION	MATL. CODE	FINAL MATL.	HEAT TREATMENT	SCRAP NET WT (KG)	GROSS WT (KG)	DRAWING NO.	ITEM NO.



05-249/A

BHARAT HEAVY ELECTRICALS LIMITED
BOILER PLANT UNIT, TIRUCHIRAPALLI-620014

DEPT	CODE		SCALE —	WEIGHT (kg.)	DR. DRG. NO: V6443-P/CK221 PART. NO: DD87308	IT. NO. 627		
TITLE LOCK NUT					DRAWN	NAME M.T. RAJ	SIGN 	DATE 19/3/87
					CHECKED	VR		
					APPROVED	PA		

DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN. MACHINING TOLERANCE ± 0.25 mm. UNLESS OTHERWISE SHOWN NON-MACHINING TOLERANCE $\pm$

CARD CODE

1 DRAWING NO.

15

16 REV 17

4-V-7000-10021 02

OMAC CODE 930700360000

1739 WD

TP-DG-4-V-7000-10021
CORPORATE DRG ID