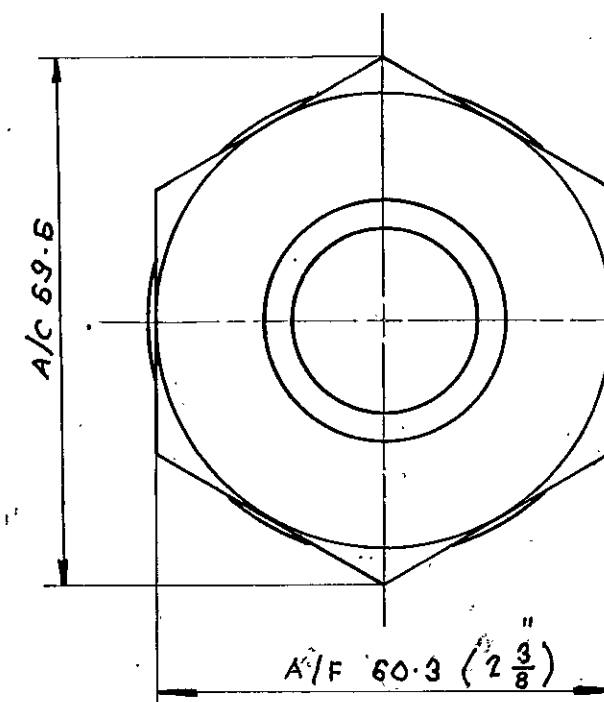
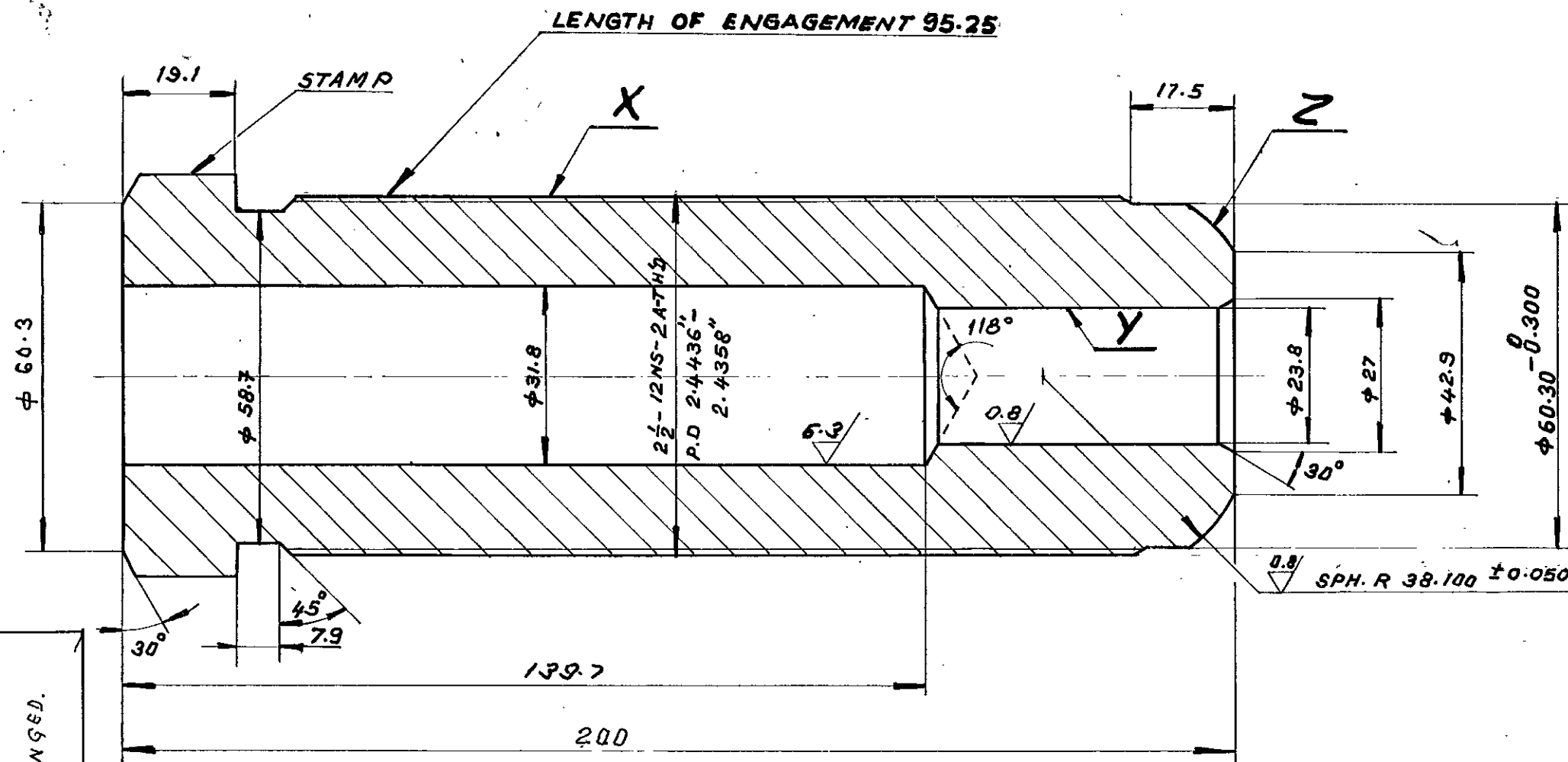


FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP.
FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY



NOTE:-

1. SHARP CORNERS TO BE REMOVED.
2. 45° CHAMFER FIRST THREAD.
3. UNSPECIFIED ANGLE TOLERANCES $\pm 1^\circ$
4. IMPORTED CODE - 97442149
5. SURFACE 'Z' MUST BE CONCENTRIC WITH SURFACES 'X' & 'Y' WITHIN 0.125 T.I.R.

MICROFILMED ON 20-1-84
ROLL 005323

No. OFF	DESCRIPTION	MATL. CODE	ASTM 8584 ALLOY 875 CERTIFY	60	4.16	10.20	101
	FINAL MATL.			SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRG No.



05-229/B

BHARAT HEAVY ELECTRICALS LIMITED
BOILER PLANT UNIT, TIRUCHIRAPALLI-620014

DEPT	CODE	SCALE	WEIGHT (kg.)	PART No. VTY 898	S/No.
VL	340	1:1		DRG No. VTY 898/EC 740	6183

TITLE		NAME	SIGN	DATE
SPRING ADJUSTER	DRAWN	T.R	TR	24.04.79
	CHECKED	V.P	V.P	24-4-79
		J.A.	JA	24/4/79

DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN. MACHINING TOLERANCE ± 0.25 mm UNLESS OTHERWISE SHOWN. NON-MACHINING TOLERANCE $\pm$

CARD CODE	DRAWING No.	13	15	REV 17
	3-V-7001-10035			
	1749 WA	No. OF SHEETS		

DATE ALTD: 3-10-97
DIMENSIONS 200 WAS 190.5
RAW MATL. SIZE CHANGED.
DCN. NO. SV: 0450

REV 04 DATE 12-6-97
1. DIMENSIONS & TOLERANCES ROUNDED OFF
2. NOTES UPDATED.
DCN No.: SV: 0434

REV 03 DATE 15/2/88
CHECKED: 162

FINAL MATL. ASTM 8584
ALLOY 875 WAS ASTM 8371
ALLOY 894.
DESCRIPTION, MATL. CODE & GROSS WT. CHANGED.

REV 02 DATE 6/4/85
CHECKED: 86

HEAD DIMENSIONS ARE CHANGED AS PER DR. REV. EC 740

REV 01 DATE 21/9
CHECKED: 86

ϕ 31.8 BORE LENGTH AND HEAD DIMENSIONS ARE CHANGED.

QMAC CODE 930700770000