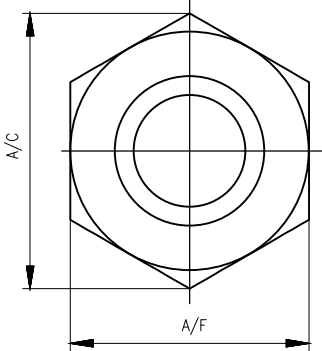
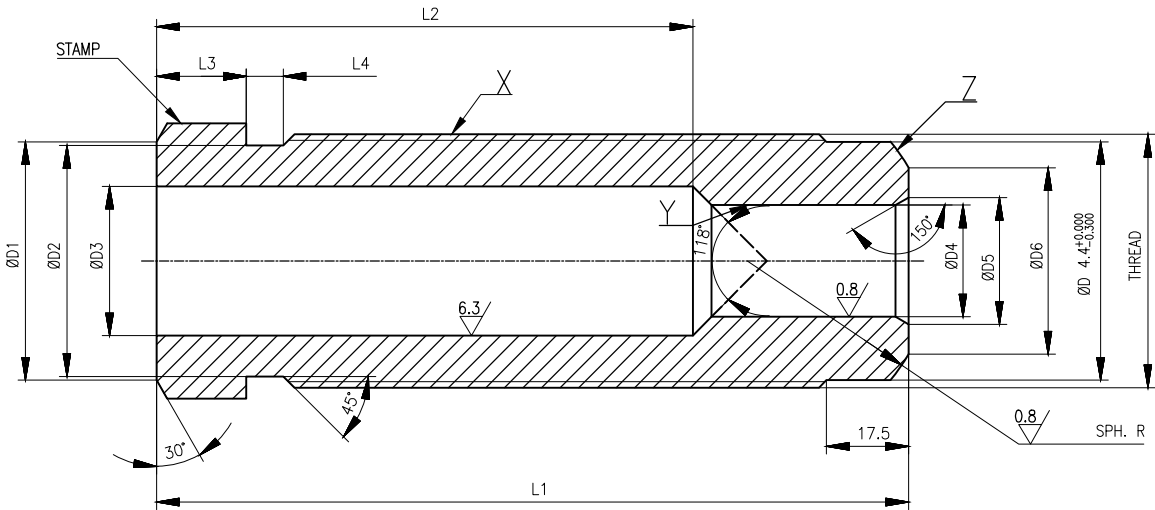


6676Z-0000-A-3
DRAWING NO.

3.2 / 6.3 / 0.8

SL.NO	DRAWING NO	MFG CODE	SD CODE	MODEL NO	DIMENSIONS															SPH. R	MATERIAL SPECS (CERTIFY)	NET WT (kg)	SCRAP SORT	REF.DRAWING NO	REF.DR.DRG. SL.NO
					A/C	A/F	LENGTH (mm)				DIAMETER (mm)							THREAD SIZE	LENGTH OF ENGAGEMENT (mm)						
							L1	L2	L3	L4	D1	D2	D3	D4	D5	D6	D7								
1	3-V-7000-29499/00	930700260000	964164770000	1739WD	58.7	50.8	168.3	114.3	19.1	7.9	50.8	49.2	31.8	23.8	27	39.7	50.8	2.125"-12NS-2A P.D2.0686"-2.0610"	88.9	31.8 ^{0 -0.100}	ASTM B584 ALLOY 875	2.27	60	3-V-7000-10020/04	6182
2	3-V-7001-29499/00	930700770000	964164510000	1749WB	69.6	60.3	200	139.7	19.1	7.9	60.3	58.7	31.8	23.8	27	42.9	60.3	2.5"-12NS-2A P.D2.4436"-2.4358"	95.25	38.1 ^{±0.050}		4.16	60	3-V-7001-10035/05	6183
3	3-V-7002-29499/00	930701260000	964164790000	1775QWB	58.7	50.8	196.9	136.5	19.1	7.9	50.8	49.2	33.3	30.2	33.3	39.7	50.8	2.125"-12NS-2A P.D2.0686"-2.0610"	88.9	31.8 ^{0 -0.100}		2.4	60	3-V-7002-10077/04	6199
4	3-V-7003-29499/00	930701700000	964164800000	1785WB	58.7	50.8	219.1	152.4	19.1	7.9	50.8	49.2	33.3	30.2	33.3	39.7	50.8	2.125"-12NS-2A P.D 2.0686"-2.0610"	88.9	31.8 ^{0 -0.100}		2.7	60	3-V-7003-10097/04	6189
5	3-V-7006-29499/00	930702330000	964164810000	1735WB	45.8	39.7	136.5	88.9	15.9	7.9	39.7	34.9	23.8	20.6	22.2	23.8	34.9	1.5"-12UNF-3A	-	20.675 ^{0 -0.100}		0.85	60	3-V-7006-10202/04	6181
6	3-V-7013-29499/00	930703200000	964164820000	1727B	45.8	39.7	131.8	82.6	15.9	7.9	39.7	34.9	23.8	17.5	20.6	23.8	34.9	1.5"-12UNF-3A	-	20.675 ^{0 -0.100}		0.95	60	3-V-7013-10306/04	6186
7	3-V-7016-29499/00	930703490000	964164830000	1737B	55	47.6	146.1	101.6	15.9	7.9	47.6	44.5	28.6	20.6	23.8	33.3	44.4	1.875"-14NS-2A P.D1.8266"-1.8198"	63.5	27.762 ^{±0.050}		1.54	60	3-V-7016-10218/04	6193
8	3-V-7022-29499/00	930704090000	964164840000	1715B	38.5	33.3	98.4	63.5	12.7	7.9	33.3	31.8	22.2	17.5	20.6	23.8	31.7	1.375"-12UNF-3A	-	19.05 ^{±0.050}		0.49	60	3-V-7022-10245/04	6192
9	3-V-7023-29499/00	930704540000	964164850000	1725B	42.1	36.5	111.1	76.2	12.7	7.9	36.5	31.8	22.2	17.5	20.6	23.8	31.7	1.375"-12UNF-3A	-	19.1 ^{0 -0.100}		0.56	60	3-V-7023-10267/04	6191
10	3-V-7047-29499/00	930710740000	964164860000	1765WD	58.7	50.8	177.8	127	19.1	7.9	50.8	49.2	31.8	23.8	27	39.7	50.8	2.125"-12NS-2A P.D2.0686"-2.0610"	88.9	31.8 ^{0 -0.100}		2.38	60	3-V-7047-10424/04	6184
11	3-V-7026-29499/00	930711140000	964164870000	1728WB	55	47.6	141.3	88.9	15.9	7.9	47.6	44.5	28.6	23.8	27	33.3	44.4	1.875"-14NS-2A P.D1.8266"-1.8198"	63.5	27.81 ^{0 -0.100}		1.47	60	3-V-7026-10321/04	6185
12	3-V-7081-29499/00	931701610000	964164880000	1786WB 6" x 10"	80.7	69.9	219.1	174.6	15.9	4.8	69.9	68.3	38.1	30.2	31.8	42.9	60.3	2.875"-12NS-2A P.D2.8185"-2.8105"	104.8	38.1 ^{±0.050}		5.6	60	3-V-7081-10478/02	3329
13	3-V-7123-29499/00	931708360000	964164910000	1730WD	58.7	50.8	180	126	19.1	7.9	50.8	49.2	31.8	23.8	27	39.7	50.8	2.125"-12NS-2A P.D2.0686"-2.0610"	88.9	31.8 ^{0 -0.100}		2.43	60	3-V-7123-11444/00	6182



NOTES:

- SURFACES 'Z' MUST BE CONCENTRIC WITH SURFACES 'X' & 'Y' WITHIN 0.125 T.I.R
- UNSPECIFIED MACHINING TOLERANCES ±0.25 mm.
- UNSPECIFIED ANGLE TOLERANCES ±½°.
- 45° CHAMFER FIRST THREAD.
- BREAK ALL SHARP CORNERS.

REV	DATE	ALTERED
		CHD & APPD

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
SV									
ITEM NO : 101									
Bharat Heavy Electricals Ltd. BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.				DRN	NAME A.KIRAN		SIGN	DATE 03.06.17	NO.OF VAR.
				CHD	R.RABIN			03.06.17	
				APPD	E.ATHIANNAVI			03.06.17	
DEPT VL	-	SCALE NTS	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS	
CODE 340									
TITLE SPRING ADJUSTER (7000-1)						CARD CODE U 01	DRAWING NO. 3-V-0000-29499		REV 00