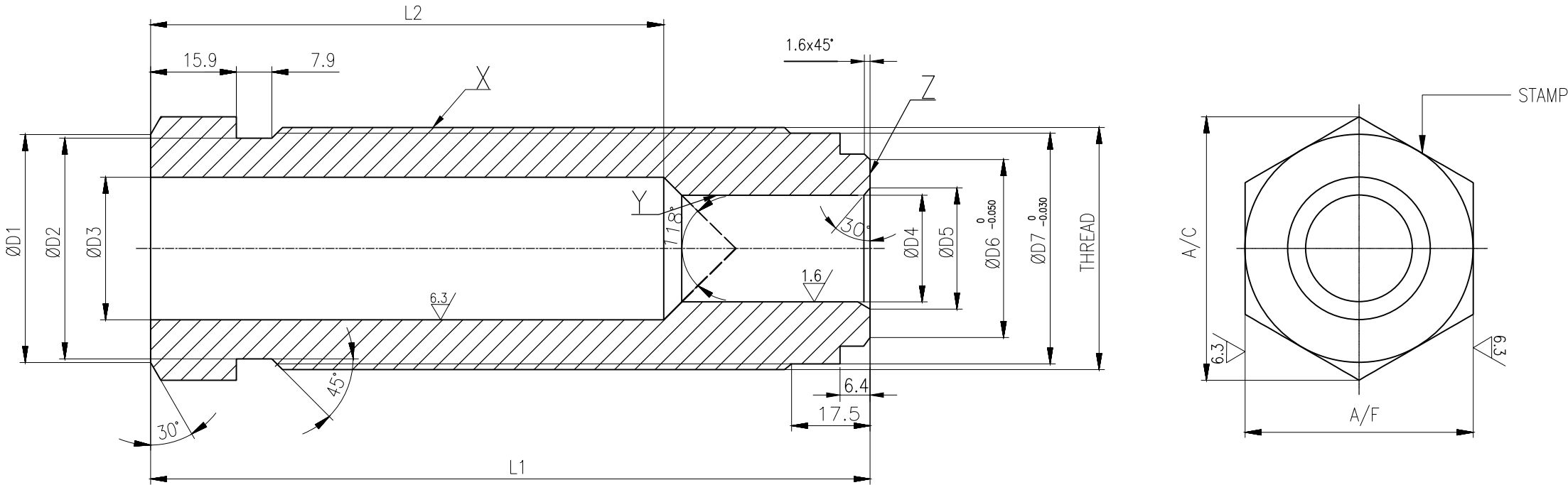


0096Z-0000-V-3
DRAWING NO. 29500

3.2 / 6.3 / 1.6

SL.NO	DRAWING NO	MFG CODE	SD CODE	MODEL NO	DIMENSIONS												MATERIAL SPECS (CERTIFY)	NET WT (kg)	SCRAP SORT	REF DRAWING NO	REF.DR.DRG SL.NO	
					A/C	A/F	LENGTH (mm)		DIAMETER (mm)							THREAD SIZE						LENGTH OF ENGAGEMENT (mm)
							L1	L2	D1	D2	D3	D4	D5	D6	D7							
1	3-V-7114-29500/00	931706840000	964164890000	1728WBS3	55	47.6	125	80	47.6	44.5	28.6	23.8	27	43.56	44.4	1.875”-14NS-2A P.D 1.8266”-1.8198”	63.5	ASTM B584 ALLOY 875	1.18	60	3-V-7114-10682/02	9323
2	3-V-7116-29500/00	931707730000	964164900000	1718WBS3	45.8	39.7	125.4	95.3	39.7	34.9	23.8	19.1	22.1	34.19	34.9	1.5”-12UNF-2A	-		1.33	60	3-V-7116-11078/01	9327



NOTES:

1. SURFACES 'Z' MUST BE CONCENTRIC WITH SURFACES 'X' & 'Y' WITHIN 0.125 T.I.R
2. UNSPECIFIED MACHINING TOLERANCES ± 0.25 mm.
3. UNSPECIFIED ANGLE TOLERANCES $\pm 1/2^\circ$.
4. 45° CHAMFER FIRST THREAD.
5. BREAK ALL SHARP CORNERS.

REV	DATE	ALTERED
		CHD & APPD

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
SV									
ITEM NO : 101									
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME A.KIRAN	SIGN	DATE 03.06.17	NO.OF VAR.
					CHD	R.RABIN		03.06.17	
					APPD	E.ATHIANNAVI		03.06.17	
DEPT VL	-		SCALE NTS	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS
CODE 340									
TITLE SPRING ADJUSTER (7000-2)						CARD CODE U 01	DRAWING NO. 3-V-0000-29500		REV 00